



Functional, textural, physicochemical and sensorial evaluation of cottage cheese standardized with food grade coagulants

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Abstract

Milk is an excellent source of nutrients. It is a balanced diet. Cheeses are fermented milk product. There are hundreds of cheese types. Cottage cheese is fermented dairy product made by the coagulation of milk. It is nutritionally most suitable diet for lactose intolerant people. It contains all essential nutrients. Recently cottage cheese was made with the use of tatri and lemon juice. The use of tatri and lemon do not produce good quality end product. This project was aimed to standardize cottage cheese using food grade coagulants. Cottage cheese was analyzed for physicochemical, textural, functional and sensorial analysis. The use of food grade organic acids produced strong results. The increase in acid level increases the yield but it is not remains good organolaptically. Sensory results reveals that the use of acetic acid has a bitter aftertaste. The use of citric acid at the level of 0.4% was found best on all aspects.

Keywords: Pakistan; livestock; coagulants; tatri and lemon.

Practical Application: Role of coagulants for Cottage cheese production.

1 Introduction

Pakistan is an agricultural country. Livestock is a major contributor in this sector after crop production. Livestock includes milk, meat and meat products. Livestock shares 60.5% shares in agriculture and counted 11.2% overall share in total GDP of the country. Pakistan ranks among top five milk producing countries of the world. Overall milk production of the country ranges from 57-59 million tons from all sources (Pakistan Bureau of Statistics, 2017).

Milk is an excellent source of nutrition. Milk is considered as compete and balanced diet. It contains all essential nutrients including carbohydrates, fats, protein and all important vitamins and minerals. These bioactive compounds help in regulation of body functions i.e blood pressure regulation, anti-microbial impact and increase in bio-availability of trace elements (Homayouni et al., 2012; Pan et al., 2018).

Cheese is an ancient fermented milk product produced from whole or skim milk. Cheese can be manufactured by the use of rennet (enzyme) and organic acids (citric acid, acetic acid and others). There are more than thousand cheese types available around the globe. Most famous cheese types are Cottage, Cheddar, Mozzarella, Swiss, Edam, Romano, Trappist hand, Brie, Whey, Ricotta and Scoota cheese (Kishor et al., 2017). The variation among all these

types depends upon milk source composition of milk, coagulation method, manufacturing process, composition of cheese, ripening time and texture of final product (Rashidinejad et al., 2017).

Cottage cheese is fresh, soft, un-ripened, acid or enzymatic coagulated milk product made from whole or skim milk. Cottage cheese is one of the easiest made cheese types. Commercially cottage cheese was made in 1915 in United States of America. It is produced mostly by the addition of acid and lemon juice. Cottage cheese contains all essential nutrients of milk and is a rich source of protein. There are different types of cottage cheese. These includes dry curd, legal curd, small curd, low fat, non-fat and no salt cottage cheese (Clark & Potter, 2007).

Cottage cheese can be used as snack, condiment, dessert, stuffing, toppings, salads, and in sandwiches (Walther et al., 2008). Cottage cheese is recommended to diabetic patients due to its low sugar and higher protein contents (Sahu, 2010). Cottage cheese is a best substitute of milk for lactose intolerant people. Cottage cheese is a low caloric cheese type. It is helpful in reduction of obesity and decrease in body weight. The caloric value of cottage cheese is <418 kJ/100 g as compared to cream cheese 1430 kJ/100 g and cheddar cheese 1689 kJ/100 g.

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In past cottage cheese was prepared in Pakistan by the use of lemon and Tatri (Tartaric acid, which is recently banned by Punjab Food Authority, Pakistan). The uncontrolled and non-defined quantity and quality of lemon juice creates physical, chemical and sensory defects in both quality and quantity of final product. This study was aimed at standardization of the procedure for cottage cheese production with different food grade coagulants and quality and functional assessment of cottage cheese during storage.

2 Materials and methods

This research was carried out in the laboratories of Department of Food Science and Technology, MNS-university of agriculture, Multan, Pakistan and some of the analysis were performed in the National Institute of Food Science and Technology, University of Agriculture, Faisalabad, Pakistan.

2.1 Procurement of raw material

Raw material including milk, food grade organic acids and lemons were purchased from local market of Multan. Fresh milk was collected from farm near to MNS-University of Agriculture Multan. The milk was collected in a stainless steel container. The milk was cooled and brought to the laboratory of Food Science and Technology, MNS-University of Agriculture, Multan Pakistan.

2.2 Proximate analysis of fresh milk

Fresh milk was analysed for its basic components i.e moisture (%), fat (%), protein (%). pH, acidity (%) and ash (%) content. The assessment of parameters was done according to standard protocol of Association of Official Analytical Chemists (2000).

2.3 Manufacturing of cottage cheese

Cottage cheese was standardized after heating the milk at 85 °C for 10 minutes and cooling at 70 °C with some deviations from the standard protocol of Rasheed et al. (2016). After manufacturing cottage cheese was stored in vacuum bags in refrigerated conditions for the period of 28 days.

2.4 Treatment plan

Coagulants (Citric acid and acetic acid were used at different concentrations) and explained in the Chart 1.

Quality evaluation of cottage cheese

Cottage cheese was evaluated for quality attributes during the storage period of 28 days.

Proximate analysis of cottage cheese

Proximate measures including moisture (%), fat (%), protein (%), pH, and acidity (%) of cottage cheese was determined by standard protocol of Association of Official Analytical Chemists (2000).

Chart 1. Treatment plan for cottage cheese manufacturing.

Treatment	Lemon Juice	Citric Acid	Acetic Acid
T ₀	Control	-	-
C ₁	-	0.3%	-
C ₂	-	0.4%	-
C ₃	-	0.5%	-
A ₁	-	-	0.3%
A ₂	-	-	0.4%
A ₃	-	-	0.5%

Texture profile analysis of cottage cheese

Texture profile (Hardness, cohesiveness, gumminess, springiness and chewiness) of cottage cheese was determined according to standard protocol as described by Brickley et al. (2007).

Functional analysis of cottage cheese

Melt-ability of cottage cheese was determined by using a tube (glass) with known length and thickness according to standard protocols of Zisu & Shah (2007).

Coagulation time and yield calculation

Coagulation time (sec.) and yield percentage of cottage cheese was determined by Spurgeon et al. (1981) and Sipahioğlu et al. (1999) respectively.

Sensory evaluation

Cottage cheese samples were analyzed for sensory attributes using nine point hedonic scale as per the standard protocols of Awad et al. (2004).

2.5 Statistical analysis

All the results obtained during the research project were analyzed statistically by the use of complete randomized design (CRD) and Analysis of variance (ANOVA) techniques and evaluation of the consequences of the study was done (Steel & Torrie, 1997).

3 Results and discussion

The present investigation was carried out to evaluate the impact of different coagulants on physico-chemical composition, functional and sensory characteristics of cottage cheese. The results are presented here, with relevant discussion showing their compatibility and incompatibility with the results given by other scientists.

3.1 Proximate analysis of fresh milk

Proximate analysis of fresh milk were analysed on the day of collection. The results for different parameters of fresh milk was found as, moisture 87.53 ± 1.4%, fat 3.65 ± 0.31%,

protein $3.3 \pm 0.61\%$, pH 6.65 ± 0.33 , acidity 0.13 ± 0.06 and ash 0.72 ± 0.05 .

3.2 Physicochemical analysis of cottage cheese

Proximate analysis of cottage cheese were carried out during the storage period of 0 and 28th day of storage and presented in Table 1. During storage moisture content were found in the range from $47.7 \pm 1.5\%$ (28th day) to $52.28 \pm 1.6\%$ (0 day). There are several reasons for the decrease in moisture content. Basically evaporation process causes the decrease in moisture content of any food commodity but the formation of gel by the use of chemical bound water also causes the reduction in moisture content of cottage cheese during storage. The reduction of hydrated protein also reduces moisture content. Most importantly the biochemical processes and enzymatic activities that are always in process during storage and proceed in the presence of water are the reason for the decrease in moisture content of cottage cheese. Prabhudessai et al. (2014) found the moisture percentage of cottage cheese (53.26%). The results of this study regarding moisture content are also in accordance with study of Sharma et al. (2018) and Perveen et al. (2011).

The increase in titratable acidity and reduction in pH of cottage cheese during storage is correlated with each other. The addition of more acid for the production and manufacturing of cottage cheese as per the treatment plan caused the increase in titratable acidity and decrease in pH. The increase in titratable acidity with the increase in storage period is the indication of the increase in number of acid producing bacteria (Al-Kadamany et al., 2002; Affify et al., 2017). Titratable acidity and pH is highly influenced by lactic acid producing bacteria (Kamleh et al., 2012).

The presence of more bacteria decompose the more biochemical products like lactose and converts it into lactic acid that reduces the pH and increases the titratable acidity of cottage cheese (Perveen et al., 2011). The results of titratable acidity are in range from $0.76 \pm 0.3\%$ to $0.97 \pm 0.3\%$ and pH ranges from 3.82 ± 0.8 to 4.65 ± 0.9 . El-Owni & Hamid (2008) showed the increase in titratable acidity of cottage cheese during storage period and results of this study regarding titratable acidity are in accordance with Hordofa (2018). Hamid & Ismail, 2015 showed the decrease in pH of cottage cheese during storage and results regarding pH of cottage cheese are also in accordance with the studies of Tratnik et al. (2001).

Protein is also an important factor and its quality and quantity mainly and highly depends upon the quality and quantity of protein in raw milk. The milk with high protein will yield cheese with high protein percentage (Rasheed et al., 2016). Fat and protein ration in milk also affects the quantity of protein in cheeses (Fox et al., 2017). During storage percentage protein increases and this could be the attribute of moisture absorption by the curd (Elkhider & Hamid, 2017).

The increase in protein content during storage is also dependable on fat content of protein. The cheese produced from skim milk has low protein increase during storage as compared to cheese with full fat or added oil during production because the removal of moisture is unable to fill the gaps in curd and thus low fat cheese has less protein increase during storage and vice versa. The highest protein quantity (20.81 ± 1.4) during the study was found for C₃ at 28th day and lowest quantity of protein ($18.50 \pm 1.1\%$) was found for T₀ on day 0. The results of this study are in harmony with the studies of both Rasheed et al. (2016) and Hamad & Ismail (2012). The average mean values for fat content were in rang from $22.06 \pm 1.4\%$ to $23.59 \pm 0.6\%$. Fat imparts special qualities in sensory attributes specially in flavor development and mouth feel. These results resemble with the studies of both Rana et al. (2017) and Rulikowska et al. (2013).

3.3 Coagulation time and yield

Time required to coagulate milk solid in the form of curd after the addition of acid is termed as coagulation time. Coagulation time is also a temperature dependent factor. The increase in temperature decrease the coagulation time. The high temperature treatment of milk denatures the protein structure, this proteolysis process helps in early coagulation (Ali & Qazi, 2014). Maximum coagulation time was 21.33 ± 1.3 seconds and minimum coagulation time was 5.66 ± 1.1 seconds was recorded. Qayyum & Akhter (2013) showed increase in concentration of acid decreases the coagulation time. The addition of more acid causes coagulation of more milk solids and thus increases the yield. The addition of acid at high temperature also improves the percent yield of cottage cheese (Zeng et al., 2007). Highest cheese yield $19.16 \pm 0.7\%$ was found for C₃ and minimum yield (18.75 ± 0.6) was obtained for T₀. The study of Rasheed et al. (2016) and Karande et al. (2018) verifies the results. The results are elaborated in Table 2.

Table 1. Physicochemical analysis of cottage cheese.

Treatment	Moisture %		Fat%		Protein %		pH		Acidity	
	0 day	28 th Day	0 day	28 th Day	0 day	28 th day	0 day	28 th Day	0 day	28 th Day
T ₀	52.26 ± 1.6	47.70 ± 1.3	22.06 ± 1.4	23.06 ± 1.2	18.50 ± 1.1	19.72 ± 1.3	4.65 ± 0.8	4.45 ± 0.9	0.76 ± 0.3	0.86 ± 0.2
C ₁	51.96 ± 1.2	47.53 ± 1.7	22.09 ± 1.6	23.45 ± 0.8	18.71 ± 1.2	19.76 ± 0.6	4.60 ± 0.3	4.41 ± 0.5	0.77 ± 0.2	0.91 ± 0.4
C ₂	52.23 ± 1.4	47.28 ± 1.4	22.07 ± 1.5	23.44 ± 0.9	18.89 ± 1.2	20.10 ± 1.1	4.52 ± 0.6	4.28 ± 0.7	0.81 ± 0.4	0.95 ± 0.2
C ₃	52.28 ± 1.6	47.16 ± 1.6	22.08 ± 1.4	23.45 ± 1.4	19.45 ± 1.4	20.81 ± 1.4	4.45 ± 0.7	3.86 ± 0.4	0.85 ± 0.2	0.97 ± 0.1
A ₁	52.27 ± 1.4	47.28 ± 1.4	22.06 ± 1.2	23.46 ± 1.1	18.72 ± 1.2	19.52 ± 0.7	4.63 ± 0.5	4.21 ± 0.5	0.79 ± 0.4	0.93 ± 0.4
A ₂	52.10 ± 1.2	47.15 ± 1.7	22.04 ± 1.3	23.59 ± 0.6	18.84 ± 1.1	19.66 ± 1.0	4.56 ± 0.9	3.96 ± 0.6	0.82 ± 0.6	0.96 ± 0.5
A ₃	52.21 ± 0.9	47.20 ± 1.3	22.06 ± 0.5	23.10 ± 0.6	19.23 ± 1.3	20.67 ± 0.5	4.41 ± 0.4	3.82 ± 0.7	0.87 ± 0.3	0.97 ± 0.3

Table 2. Texture, coagulation time and yield of cottage cheese.

Treatment	Coagulation Time	Yield	Hardness	Cohesiveness	Gumminess	Springiness	Chewiness
T ₀	21.333 ± 1.3	18.750 ± 0.6	0.78 ± 0.62	0.360 ± 0.2	0.24 ± 0.06	1.052 ± 0.3	0.350 ± 0.4
C ₁	15.333 ± 1.6	18.847 ± 0.4	0.79 ± 0.11	0.410 ± 0.4	0.25 ± 0.03	1.046 ± 0.2	0.390 ± 0.5
C ₂	11.000 ± 1.3	18.910 ± 0.2	0.82 ± 0.82	0.470 ± 0.7	0.28 ± 0.07	1.044 ± 0.7	0.426 ± 0.2
C ₃	7.6667 ± 1.2	19.160 ± 0.7	0.84 ± 0.43	0.530 ± 1.3	0.31 ± 0.02	1.038 ± 0.2	0.486 ± 0.3
A ₁	13.333 ± 1.5	18.827 ± 0.2	0.81 ± 0.67	0.430 ± 0.5	0.27 ± 0.05	1.046 ± 0.5	0.403 ± 0.6
A ₂	9.6667 ± 1.4	18.907 ± 0.9	0.84 ± 0.84	0.453 ± 0.7	0.29 ± 0.09	1.043 ± 0.6	0.486 ± 0.4
A ₃	5.6667 ± 1.1	19.980 ± 1.4	0.86 ± 0.93	0.540 ± 0.4	0.33 ± 0.03	1.041 ± 0.4	0.510 ± 0.5

3.4 Texture profile analysis

Texture is an important quality factor of cottage cheese. Good quality texture cottage cheese is liked by the consumer. Texture is the combination of different parameters and these parameters includes, hardness, cohesiveness, gumminess, springiness and chewiness. The force required for the compression of cheese samples (up to 30%) of its original height is termed as hardness. The ratio of area of two compressions in between force and time is designated as cohesiveness (Tunick et al., 2012). Gumminess is the product of both hardness and cohesiveness. Springiness is the level of elasticity of cheese that can be stretched and returns to its original length is called as springiness and chewiness is the sum of both gumminess and springiness.

The cottage cheese samples were analyzed for texture profile analysis of hardness, springiness, gumminess, chewiness and cohesiveness. Texture profile of cottage cheese is the resultant of different factors and these factors includes composition of raw milk, composition of cheese i.e moisture content of cheese, quantity of protein in cheese, fat level of cheese, total solids, manufacturing process either produced by inoculum and enzyme or by direct acidification and most importantly ripening time and conditions (Lucey et al., 2003).

3.5 Hardness

According to Koca & Metin (2004) there is a positive correlation between protein and hardness of cheeses as protein increases the number of force required for its compression increases. The more pores in structure of cheeses causes the more reduction in moisture content by the addition of more acids and during storage also increases the hardness of cottage cheese (Delgado et al., 2011). The highest value of hardness was found for C₃ 0.86 ± 0.93 N and lowest value of hardness was found for T₀ and that was 0.78 ± 0.62N. The results are in accordance with Souza et al. (2016) they showed the values of hardness in between 0.86 N and 1.28 N for ricotta cheese during storage. Borba et al. (2014) also found the results of hardness during storage in the range of 1.94 N.

3.6 Cohesiveness

Cohesiveness largely depends upon chemical composition of cheese. According to Koca & Metin (2004) dry matter influence

cohesiveness of cheese samples and there is a direct relationship of dry matter and cohesiveness. The increase in treatment increases the protein content and yield also the dry matter increases thus increasing the cohesiveness of cheese. Fat imparts important attributes in texture and smoothness of cottage cheese as fat aggregates in protein matrix (Romeih et al., 2002). There is a negative link between fat and cohesiveness of cheese as increase in fat content of cheese decrease the cohesiveness of cheeses Eroglu et al. (2016). The highest value of cohesiveness was found for A₃ and the value was 0.54 ± 0.4N and least value was found for T₀ and the value was 0.36 ± 0.2 N. The results of this study are in accordance with the studies of Dongare et al. (2019) they found the cohesiveness in the range of 0.49 N to 0.52 N that are much closer to our studies. The results are also in accordance with the studies of Eroglu et al. (2016) as they showed the results of cohesiveness in range from 0.36 N to 0.45 N.

3.7 Gumminess

Gumminess is the parameter that is the combination of both hardness and cohesiveness (Bourne, 2002), so the factors that affect the hardness and cohesiveness isolated affects the gumminess cumulatively (Goksel et al., 2013). The parameter gumminess depends upon different factors like cheese type, composition of cheese, fat and protein quantity in milk, manufacturing process and ripening process and period. Moisture percentage, fat level, structure of protein matrix and quantity of dry matter largely affects the gumminess of cheeses. The highest value of gumminess was found for A₃ and the value was 0.33 ± 0.03 N and least value was found for T₀ and the value was 0.24 ± 0.06 N. The results of the study are in accordance with the studies of Souza et al. (2016) they found the level of gumminess in range of 0.29 N to 0.43 N.

3.8 Springiness

The composition of cheese imparts special attribute to texture of cheese. Specially protein and fat have high influence on springiness of cheeses. The decrease in elasticity of protein matrix of protein causes decrease in springiness of cheese (Delgado et al., 2011). The decrease in elasticity of protein matrix in influenced by fat that present in structure of protein (Karaman & Akalın, 2013). The highest value of springiness was found for T₀ and the value was 1.052 ± 0.3 cm and least value was found for C₃ and

the value was 1.038 ± 0.2 cm. The results of our studies much resembles with the studies of Zisu & Shah (2007), they found springiness in range 0.63 ± 0.4 cm to 0.74 ± 0.6 cm. The results of this study also resambles with the results of Dongare et al. (2019).

3.9 Chewiness

Chewiness is the force or energy required for mastication before the process of swallowing (Huang et al., 2007). Chewiness is largely depends upon different factors especially type of cheese, manufacturing process and ripening period. Fat content also have a huge impact on chewiness of cheeses. Full fat cheese has low values of chewiness as compared to low fat cheeses or cheeses made from skim milk. The cheese made from starter culture has low values of chewiness as the texture is soft but the cheese made from direct acidification has high chewiness values but the values of chewiness increases with the increase in ripening period (Eroglu et al., 2016). Refrigeration also have positive impact on chewiness of cheeses as refrigerated temperature causes the hardness of protein matrix thus increases the force required for chewiness. The highest value of chewiness was found for A₃ and the value was 0.51 ± 0.5 N and least value was found for T₀ and the value was 0.35 ± 0.4 N. The results of this study are in accordance with the studies of Singh et al. (2014) and Shashikumar & Puranik (2012).

3.10 Functional analysis

Ability to flow of any commodity is termed as melt-ability. It is an important quality factor that defines the quality of final

product. Moisture is main and essential factor that affects the melt-ability in cottage cheese. The evaporation process reduces the moisture and thus decreases the melt-ability. Except moisture, fat is also an important factor for increase and decrease in melt-ability of cottage cheese. The increase and decrease in fat content of cottage cheese causes increase and decrease in melt-ability of cottage cheese respectively (Ko & Gunasekaran, 2008; Cais-Sokolińska & Pikul, 2009). During the storage amino acid chain of protein depletes that causes increase in robustness that ultimately reduces the melt-ability of cottage cheese (McSweeney, 2007). The values of melt-ability were in range of 47 ± 1.8 mm to 41 ± 1.5 mm. The highest and lowest values of melt-ability was found for T₀ (47 ± 1.8 mm) and C₃ (41 ± 1.5 mm) respectively. The results of this study of melt-ability also resembles with the studies of Cais-Sokolińska & Pikul (2009) and Ko & Gunasekaran (2008). The results of melt-ability are represented in Figure 1.

3.11 Sensory evaluation

The prepared cottage cheese was evaluated for sensory characteristics of odor, flavor, appearance, texture, after taste and overall acceptability. All the prepared samples were presented to judges to evaluate cottage cheese sample using hedonic scale for which 1 score was for dislike extremely and 9 score was for like extremely. The results regarding sensory attributes are presented in Figure 2. The score for odor of cottage cheese samples ranged from 6.33 ± 0.4 to 7.33 ± 0.6 and maximum score were gained by C₂ (7.33 ± 0.6). The score for flavor of cottage cheese sample were in range

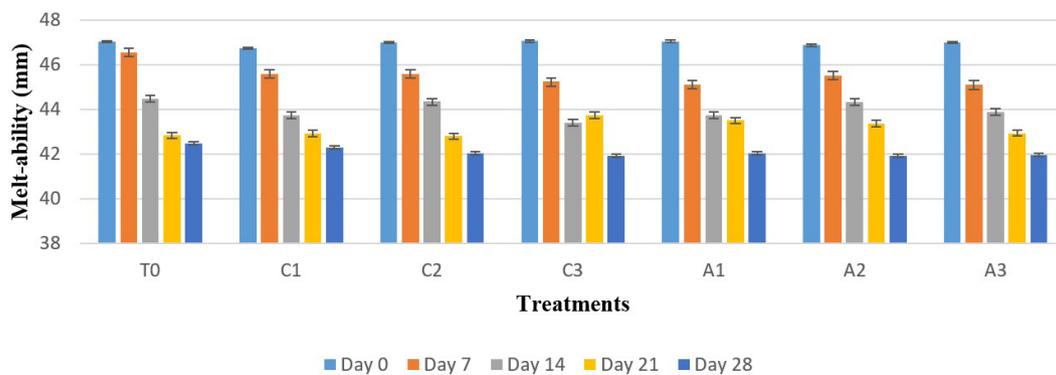


Figure 1. Functional analysis of Cottage Cheese.

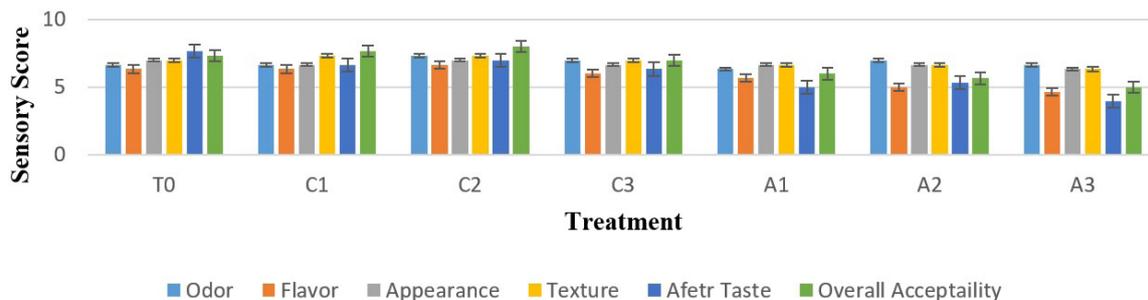


Figure 2. Sensory Evaluation of Cottage Cheese.

4.66 and 6.66. Minimum score was achieved by A_3 score was obtained by C_2 . Drake et al. (2009) reported the score of flavor (6.1-6.66) that supports our results. The sensory characteristic appearance was counted highest for C_2 (7.00 ± 0.5) and least for A_3 (6.33 ± 0.4). The texture of cottage cheese was same for both C_1 and C_2 (7.33 ± 0.6) and the minimum scored were obtained by A_3 (6.33 ± 0.5). The score range for after taste was 7.66 ± 0.9 to 4.00 ± 0.4 and T_0 scored highest (7.66 ± 0.7) among all samples. The score for texture and after taste 7.5 and 7.8 respectively illustrated by Rasheed et al. (2016) that supports the results of our study. Overall acceptability was maximum for C_2 (8.00 ± 0.9) and lowest for A_3 (5.00 ± 0.4). Hubbard et al. (2016) found the expected results for overall acceptability of cottage cheese in the range of 4.9 to 6.3 but Khatkar et al. (2017) found the results (8.05 ± 0.51) of overall acceptability of cottage cheese. On the basis of judgment from judges, the cottage cheese prepared from citric acid @ 0.4% was found best on all aspect of sensory characteristics.

4 Conclusion

Cottage cheese was analyzed for physicochemical, textural, functional and sensorial analysis. On the basis of these parameters, use of citric acid at the level of 0.4% was found best on all aspects. The increase in acid level increases the yield but final product remains not good organolaptically. Sensory results reveals that the use of acetic acid has a bitter aftertaste.

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