

SYSTEMATIC MUTAGENESIS METHOD FOR ENHANCED PRODUCTION OF BACITRACIN BY *BACILLUS LICHENIFORMIS* MUTANT STRAIN UV-MN-HN-6

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ABSTRACT

The purpose of the current study was intended to obtain the enhanced production of bacitracin by *Bacillus licheniformis* through random mutagenesis and optimization of various parameters. Several isolates of *Bacillus licheniformis* were isolated from local habitat and isolate designated as GP-35 produced maximum bacitracin production (14 ± 0.72 IU ml⁻¹). Bacitracin production of *Bacillus licheniformis* GP-35 was increased to 23 ± 0.69 IU ml⁻¹ after treatment with ultraviolet (UV) radiations. Similarly, treatment of vegetative cells of GP-35 with chemicals like N-methyl N'-nitro N-nitroso guanidine (MNNG) and Nitrous acid (HNO₂) increased the bacitracin production to a level of 31 ± 1.35 IU ml⁻¹ and 27 ± 0.89 IU ml⁻¹ respectively. Treatment of isolate GP-35 with combined effect of UV and chemical treatment yield significantly higher titers of bacitracin with maximum bacitracin production of 41.6 ± 0.92 IU ml⁻¹. Production of bacitracin was further enhanced (59.1 ± 1.35 IU ml⁻¹) by optimization of different parameters like phosphate sources, organic acids as well as temperature and pH. An increase of 4.22 fold in the production of bacitracin after mutagenesis and optimization of various parameters was achieved in comparison to wild type. Mutant strain was highly stable and produced consistent yield of bacitracin even after 15 generations. On the basis of kinetic variables, notably $Y_{p/s}$ (IU/g substrate), $Y_{p/x}$ (IU/g cells), $Y_{x/s}$ (g/g), $Y_{p/s}$, mutant strain *B. licheniformis* UV-MN-HN-6 was found to be a hyperproducer of bacitracin.

Key words: Mutagenesis, bacitracin, *B. licheniformis*, optimization

INTRODUCTION

Bacitracin (C₆₆H₁₀₃N₁₇O₁₆S) is metal dependent branched cyclic polypeptides (molecular weight 1470 daltons) produced by *Bacillus licheniformis* and *Bacillus subtilis* (3, 20, 29). It is synthesized non-ribosomally by the large multienzyme complex BacABC (24). Bacitracin is directed primarily against

gram-positive bacteria via inhibition of cell wall (5, 28). Bacitracin consists of a mixture of structurally similar polypeptides from 12 amino acids (22). It is most commonly used in complex with zinc that seems to stabilize the antibiotic complex (18). It is poorly absorbed from gastrointestinal tract as well as from skin and mucosal surfaces (11).

Bacitracin was first discovered in 1943 and named

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after a culture of *Bacillus* and the last name of a 7 year old American girl, Margaret Tracey, from whose wounds the *Bacillus* was isolated (21). It is one of the most important antibiotics used in human medicine, topical application and used after surgical operations (23, 28). Bacitracin is also commonly used in animal and poultry feed additives which increases feed efficiency and reduce infectious diseases (14, 34). Despite its widespread use, bacitracin resistance is still scarce. It has also been reported that bacitracin has no negative impact on human health.

Many scientists had improved the bacitracin yields of *Bacillus licheniformis* by treating its vegetative cells with UV and chemical mutagens. Vegetative cells of *Bacillus licheniformis* SIPI 86-10 were treated with UV irradiation and then cultured on medium containing Fe^{+2} ions and pantothenic acid (26). Apart from bacitracin production, mutagens were used to enhance the production of Penicillin G, Phenyl-L-Alanine and Actinomycin-D (19, 35, 39). Some workers treated *Bacillus licheniformis* cells with 0.5 M ethyl methanesulphonate for three hours and cultured in a medium containing soybean meal, sucrose and mineral salts (27, 31). In another study vegetative cells of *Bacillus licheniformis* were exposed with N-methyl-N'-nitro-N-nitrosoguanidine by which bacitracin production was drastically increased (26). Better yield of bacitracin was obtained by treatment of cells with MNNG and suggested that blocking of alternative pathways of intermediates could increase the bacitracin production (9).

Due to wide spread use of bacitracin, it is necessary to find out ways and measures to reduce the cost of this product. To achieve this, our focus was to utilize random mutagenesis using physical (UV) and chemicals (MNNG and HNO_2) to induce positive mutations in microbial DNA for enhanced production of bacitracin. By use of mutagens we have developed the hyper producing bacitracin strain *Bacillus licheniformis* UV-MN-HN-6. Appropriate fermentation technology and optimization of adequate control of fermentation processes was exploited to further enhance the

yield of bacitracin. Biosynthesis of bacitracin was first reported by surface culture method (12). Effect of temperature (14), effect of pH (2), effect of organic acids (17), and effect of nitrogen and carbon sources (6) has been studied on the bacitracin production. Application of these parameters could increase the bacitracin production and could further minimize the product costs and allowed the small microbial factories to yield higher titers of bacitracin.

The present work was undertaken to develop *Bacillus licheniformis* mutant strain for the production of antibiotic bacitracin by utilizing physical and chemical mutagenesis. Following mutagenesis, various parameters for optimum production of bacitracin was also studied.

MATERIALS AND METHODS

Bacillus licheniformis strain

The cultures of *Bacillus licheniformis* were obtained from culture collection of Institute of Industrial Biotechnology, GC University, Lahore, that were previously isolated from poultry droppings collected from local habitat.

Strain improvement by mutations

In this study physical (UV) and chemical (MNNG and HNO_2) mutagens were employed in systematic manner to obtain mutants that yield higher bacitracin production. For UV irradiation, method of Parekh *et al.*, (32) was adopted. For chemical mutagenesis using MNNG and HNO_2 method of Delic *et al.*, (9) was followed.

Combined effect of UV and chemical treatment

The parental strain *B. licheniformis* GP-35 was treated with three mutagens (UV, MNNG and HNO_2) consecutively. First the parental strain was subjected to UV irradiation ($1.2 \times 10^2 \text{ J/m}^2 \text{ s}^{-1}$) for 20 minutes. The mutant strain that produced maximum bacitracin was subjected to 1.5 mg/ml MNNG for 20 minutes. After this treatment, mutant strains

obtained were screened for the bacitracin titer. The strain that yielded the better bacitracin production was then treated with 0.06 M HNO₂ for 15 minutes. The survivals that produced better yield of bacitracin were selected. The flow sheet diagram of this scheme is shown in Figure 1.

Inoculum preparation

The inoculum was developed in 250 ml conical flask containing 25 ml medium having composition (g L⁻¹); Peptone, 10; Glucose, 5; Beef extract, 5; NaCl, 2.5; MnCl₂, 0.7. The flask was incubated overnight at 37°C at 200 rpm. The 0.3 ml (6%) from the overnight culture was used to inoculate the 50 ml LB medium in 250 ml flask and was incubated at 37°C for 6-8 hours in rotary shaker at 250 rpm until O.D 600 was reached at 1.5.

Effect of organic acids and phosphate sources

The effect of different organic acids (tartaric acid, oxalic acid, lactic acid and gluconic acid) and different concentrations (0.1%, 0.2%, 0.3% and 0.4 %) of phosphate sources (K₂HPO₄, KH₂PO₄, NH₄H₂PO₄ and Na₂HPO₄) on bacitracin production was investigated at 37°C, agitation speed 200 rpm and initial pH 7.0 for 48 hours.

Effect of temperature and pH

The effect of different incubation temperatures (28, 30, 32, 35, 37, 40, 42, 45 and 47°C) and various initial pH (4, 5, 6, 7, 8, 9, and 10) on production of bacitracin was also examined.

Antibiotic Assay

The activity of the extracts was analyzed by agar diffusion method (40). LB agar medium was autoclaved and 20 ml of the medium was poured aseptically in the sterile petri plates and allowed to congeal. In the mean while, sterilized LB agar medium (assay medium) having 50-60°C temperature was inoculated with predetermined concentration of *Micrococcus luteus* (CN-5537) by using broth culture prepared by the inoculation of *Micrococcus luteus*. Four milliliter of the inoculated melted assay medium was spreaded uniformly over

the first layer and allowed to solidify. The plates were refrigerated at 4°C and used according to the need. At the time of assay the plates were taken out from the refrigerator and 4 wells of 0.8 cm diameter were made in each plate aseptically with sterilized stainless steel bores of uniform edge and size. The pieces of agar from the digged wells were picked and removed with the help of sterilized loop. The two opposite wells were filled with the working standard of 1:4 dilutions and marked as S₁ and S₂, respectively. The remaining two were filled with the sample whose potency was to be determined in the same dilution (1:4) and marked T₁ and T₂ respectively. One hundred micro liter bacitracin standards as well as samples were poured with the help of micropipette in the digged holes. The plates were then placed carefully (to avoid spreading of solution due to tilting of the plates) in incubator for 18-24 hours at temperature 37°C. Clear zones of inhibition were developed and diameter of zones of inhibition were measured and compared with the known standard.

The potency of the sample was calculated by the following formula:

i) Difference due to doses:

$$E = \frac{1}{2} [(T_2 + S_2) - (T_1 + S_1)]$$

ii) Difference due to sample:

$$F = \frac{1}{2} [(T_2 + T_1) - (S_1 + S_2)]$$

iii) Log ratio of doses:

$$I = \log 4$$

iv) Slope:

$$B = E/I$$

$$M = F/B$$

v) Potency ratio:

$$\text{Antilog } M$$

vi) Potency of sample = Potency of standard x antilog M
= X units/ml

where

S₂ = Standard High (in concentration)

S₁ = Standard Low (in concentration)

T₂ = Test High

T₁ = Test Low

Centrifugation

Twenty milliliter of cell suspension of culture broth was centrifuged in a pre-weighed falcon tube at 10,000 rpm for 15 minutes. Dry cell mass of *Bacillus licheniformis* was determined by the method of Suzuki *et al.* (37).

Kinetic Studies

Kinetic parameters for batch fermentation experiments were determined according to the methods described by Pirt (33) and Lawford and Roseau (25). The values of specific growth rate were measured by dividing the values of plot of $\ln(X)$ by the time of fermentation. Product yield co-efficient $Y_{p/x}$ was measured by dividing the values of 'dP' by the values of 'dX'. The volumetric rates for product formation (Q_p) was determined by dividing the values obtained from the maximum slopes in plots of bacitracin produced by the time of fermentation. The volumetric rates for biomass formation (Q_x) were measured by dividing the values of maximum slope in plot of cell mass by the incubation time. The specific rate constant for bacitracin formation (q_p) was determined by

multiplying the values obtained for μ with the values obtained for $Y_{p/x}$.

RESULTS

Bacillus licheniformis strains

Bacillus licheniformis designated as GP-35 was previously isolated from poultry droppings. The bacitracin activity of this strain was determined by measuring the zone of inhibition of *Micrococcus luteus* that came out to be 14 ± 0.72 IU/ml.

Strain improvement by mutagens

UV irradiation: After UV exposure for different time periods (5-30 minutes), survival mutants were screened for bacitracin production in comparison with control (cells without exposure). Out of 124 mutant strains, 19 (14%) mutant strains were selected that yielded increased bacitracin production in comparison to wild type strain. Maximum bacitracin production (23 ± 0.69 IU ml⁻¹) was observed after 20 minutes for mutant strain designated as GP-UV-11 (Table 1).

Table 1. Effect of UV, MNNG and HNO₂ on bacitracin production of mutant strain

Mutagen	Concentration	Time of treatment (min)	Total number of screened survivors	Over-producing clones of bacitracin	Maximum production of bacitracin by mutant
UV	1.2×10^2 J/m ² s ⁻¹	5-30	124	19 (14 %)	GP-UV-11 23 ± 0.69 IU ml ⁻¹
MNNG	1.0-2.0 mg ml ⁻¹	5-30	253	29 (11.4 %)	GP-MNNG-23 31 ± 0.79 IU ml ⁻¹
HNO ₂	0.04-0.08 M	2-60	331	36 (10.8 %)	GP-HN-27 26 ± 0.89 IU ml ⁻¹

Nitrous acid

The parent strain *B. licheniformis* GP-35 was also subjected to nitrous acid (HNO₂) for 2-60 minutes. The survival colonies were tested for bacitracin production. Out of 331 mutant strains only 36 (10.8%) colonies produced higher bacitracin yield than parental strain. Maximum bacitracin (26 ± 0.89 IU ml⁻¹) was produced by mutant strain designated as GP-HN-27 (Table 1).

Combined effect of UV and chemical treatment

The parental strain *B. licheniformis* GP-35 was also treated with all the three mutagens (UV, MNNG and HNO₂) consecutively. Mutant strain GP-UV-11 (26 ± 0.69 IU ml⁻¹) obtained after UV treatment (Table 1) was subjected to 1.5 mg ml⁻¹ MNNG for 20 minutes. Survivals were tested and maximum bacitracin production (35 ± 1.35 IU ml⁻¹) obtained from mutant strain designated as *B. licheniformis* UV-MN-5.

The vegetative cells of this strain were further treated with 0.06 M HNO₂ for 15 minutes. Survivals were tested and better bacitracin production (41.6 ± 0.92 IU ml⁻¹) was obtained by strain designated as *B. licheniformis* UV-MN-HN-6. The flow

sheet diagram of this scheme and mutants obtained is shown in Figure 1. The Comparison of wild and mutant strain with respect to cell mass production is shown in Table 2.

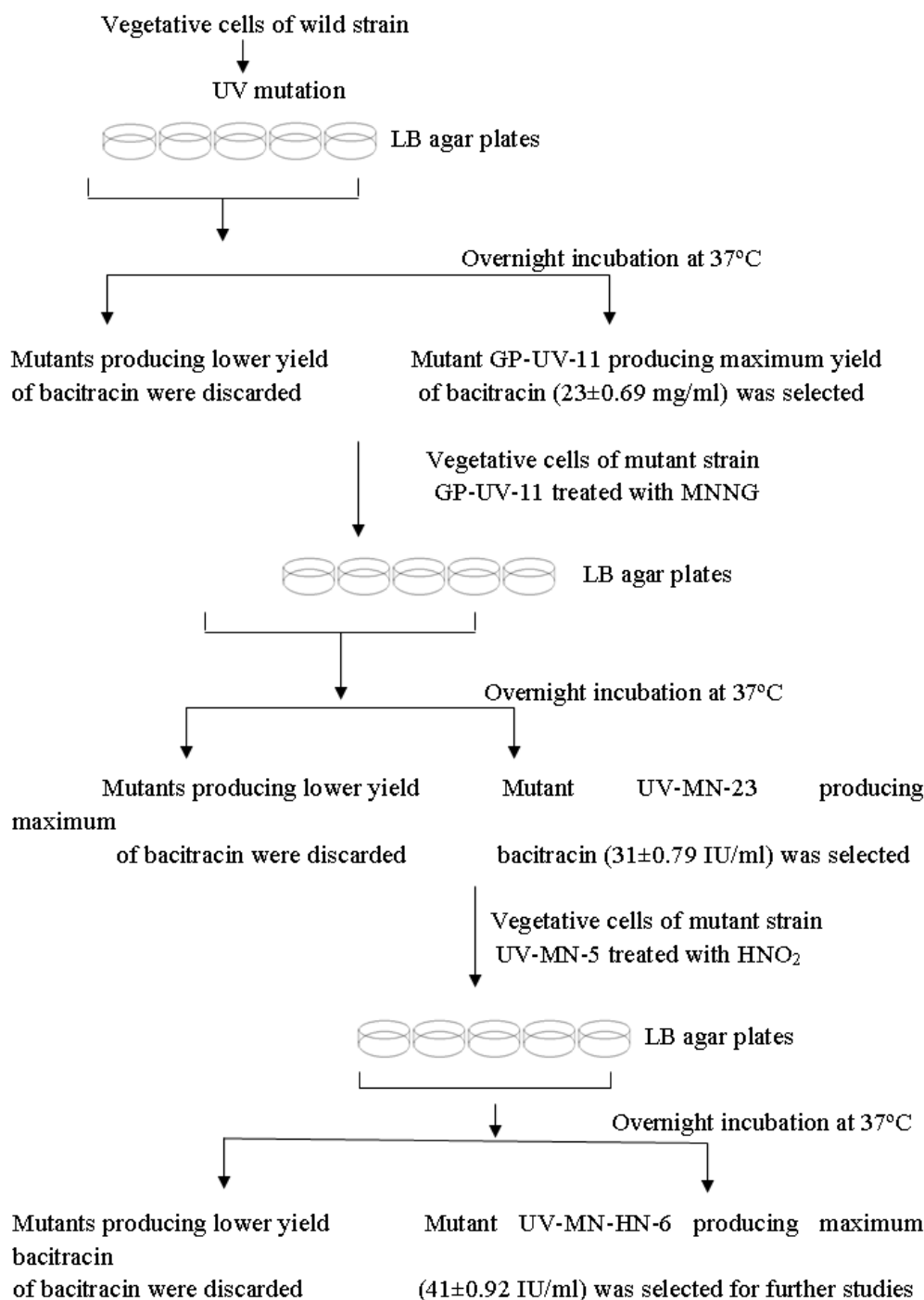


Figure 1. Adopted strategy for screening of *B. licheniformis* UV-MN-HN-6 survivors that over produce bacitracin following mutations by UV, MNNG and HNO₂.

Table 2. Comparison of wild and mutant strain with respect to cell mass production.

Incubation time (hours)	Cell mass (mg ml ⁻¹)	
	Wild strain (<i>B. licheniformis</i> GP-35)	Mutant strain (<i>B. licheniformis</i> UV-MN-HN-6)
6	0.095	0.089
12	0.145	0.152
18	0.266	0.244
24	0.298	0.283
30	0.333	0.317
36	0.327	0.322
42	0.334	0.330
48	0.345	0.339

Stability studies of mutant strain

Overproducing mutant strain *B. licheniformis* UV-MN-HN-6 obtained by the above systematic screening was studied for its stability for bacitracin production for a period of 6 months (15 generations). Mutant strain was inoculated on LB agar after fermentation and used for inoculating next batch. The mutant strain was found to be very stable in terms of bacitracin production (Table 3).

Table 3. Validation of the stability of the mutant strain *B. licheniformis* UV-MN-HN-6.

No. of generations of <i>B. licheniformis</i> UV-MN-HN-6	Bacitracin production (IU ml ⁻¹)
1 st	43
2 nd	42
3 rd	43
4 th	41
5 th	43
6 th	41
7 th	43
8 th	42
9 th	43
10 th	43
11 th	42
12 th	41
13 th	43
14 th	42
15 th	43

Kinetic parameters of mutant strains

The mutant strain *B. licjeniformis* UV-MN-HN-6 was

compared with the parental strain *B. licheniformis* GP-35 for the productions of bacitracin. There was significant enhancement in the antibiotic production by the mutant strain. It is clear from the table 1 that the yield of the antibiotic per gram substrate consumption and per gram cell mass formation was about 2.5 times more than the parental strain. The values of Q_p , Q_s and Q_x by the parental and mutant strain were 12.55, 1.9, 1.34 and 37.75, 3.10 and 1.97 respectively (Table 4). Each value is an average of three replicates. Kinetic parameters clearly indicate that mutant strain produced much higher yield of bacitracin than parent strain.

Table 4. Comparison of wild and mutant strain by kinetic study

Kinetic parameters	Parental strain (<i>B. licheniformis</i> GP-35)	Mutant strain (<i>B. licheniformis</i> UV-MN-HN-6)
$Y_{p/s}$ (IU/g substrate)	16±0.72 ^{ab} IU/g	43.6±1.21 ^{ac} IU/g
$Y_{p/x}$ (IU/g cells)	60.86±1.42 ^{de} IU/g	151±2.14 ^{ab} IU/g
$Y_{x/s}$ (g cells/g)	0.70±0.07 ^{cd} g cells/g	0.72±0.09 ^{cd} g cells/g
Q_p (IU/ml/h)	12.55±0.31 ^{ac} IU/ml/h	37.75±1.33 ^{ad} IU/ml/h
Q_s (g/l/h)	1.90±0.09 ^{ad} g/l/h	2.10±0.1 ^{ab} g/l/h
Q_x (g cells/l/h)	1.34±0.076 ^{ac} g cells/l/h	1.97±0.069 ^{ac} g cells/l/h

Each value is a mean of three replicates. Values followed by different letters differ significantly at $p \leq 0.05$.

$Y_{p/s}$ = antibiotic produced/g substrate consumed. $Y_{p/x}$ = antibiotic produced/g cell mass formation. $Y_{x/s}$ = g cells produced/g substrate consumed. Q_p = antibiotic produced/l/h. Q_s = g substrate consumed/l/h. Q_x = g cell mass formation/l/h.

Optimization of fermentation parameters

Various parameters were optimized during this study to obtain better bacitracin production.

Effect of organic acids and phosphate sources:

Maximum bacitracin production for mutant and wild strain was obtained as 47±1.06 IU/ml and 20±0.48 IU ml⁻¹ respectively after addition of citric acid at concentration of 1.0 gL⁻¹ (Figure 2 A). The bacitracin titer was further increased and reached at

51.5±1.47 IU ml⁻¹ and 23±0.47 IU ml⁻¹ respectively for mutant and wild strain when 0.2% KH₂PO₄ was added in the production medium (Figure 2 B).

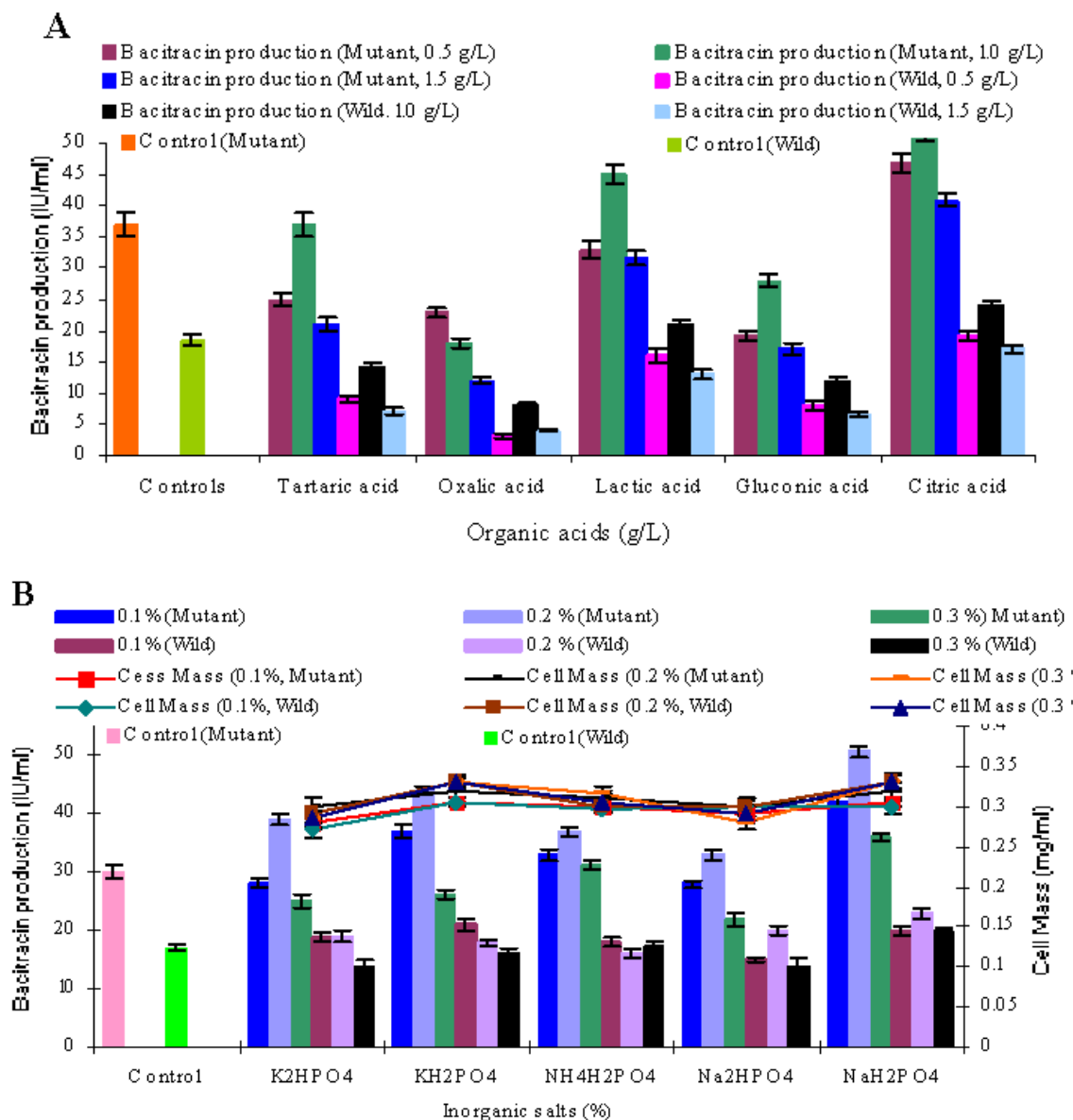


Figure 2. Effect of (A) different organic acids (B) Inorganic acids on the production of bacitracin by mutant strain *B. licheniformis* UV-MN-HN-6 and parental strain *B. licheniformis* GP-40 in shake flask at 37°C after 48 hours of incubation.

Effect of temperature and pH: It was observed that at temperature 37°C, maximum bacitracin yield of 55.8±2.06 IU ml⁻¹ and 25.3±1.04 IU ml⁻¹ was obtained for mutant and wild strain respectively (Figure 3A). The values for Y_{p/s}, Y_{p/x}, Y_{x/s},

Q_p, Q_s and Q_x showed 25.3±1.15, 77.6±2.29, 0.92±0.1, 15.4±0.79, 1.93±0.13 and 52.9±1.43, 181±2.35, 0.81±0.09, 47.1±0.68, 2.65±0.19 for both wild and mutant strain. Optimization of pH value of the fermentation medium further

increased the bacitracin production of wild and mutant strains. At pH 7.0, bacitracin production reached at 59.1 ± 1.35 IU ml⁻¹ and 27 ± 0.93 IU ml⁻¹ for mutant and wild strain respectively (Figure 3B). The values for $Y_{p/s}$, $Y_{p/x}$, $Y_{x/s}$, Q_p , Q_s and Q_x

showed 27.9 ± 1.15 , 78.2 ± 2.29 , 0.97 ± 0.1 , 16.2 ± 0.79 , 2.26 ± 0.17 and 55.4 ± 1.32 , 189.3 ± 2.2 , 0.88 ± 0.09 , 50.4 ± 0.73 , 2.75 ± 0.21 for both wild and mutant strain.

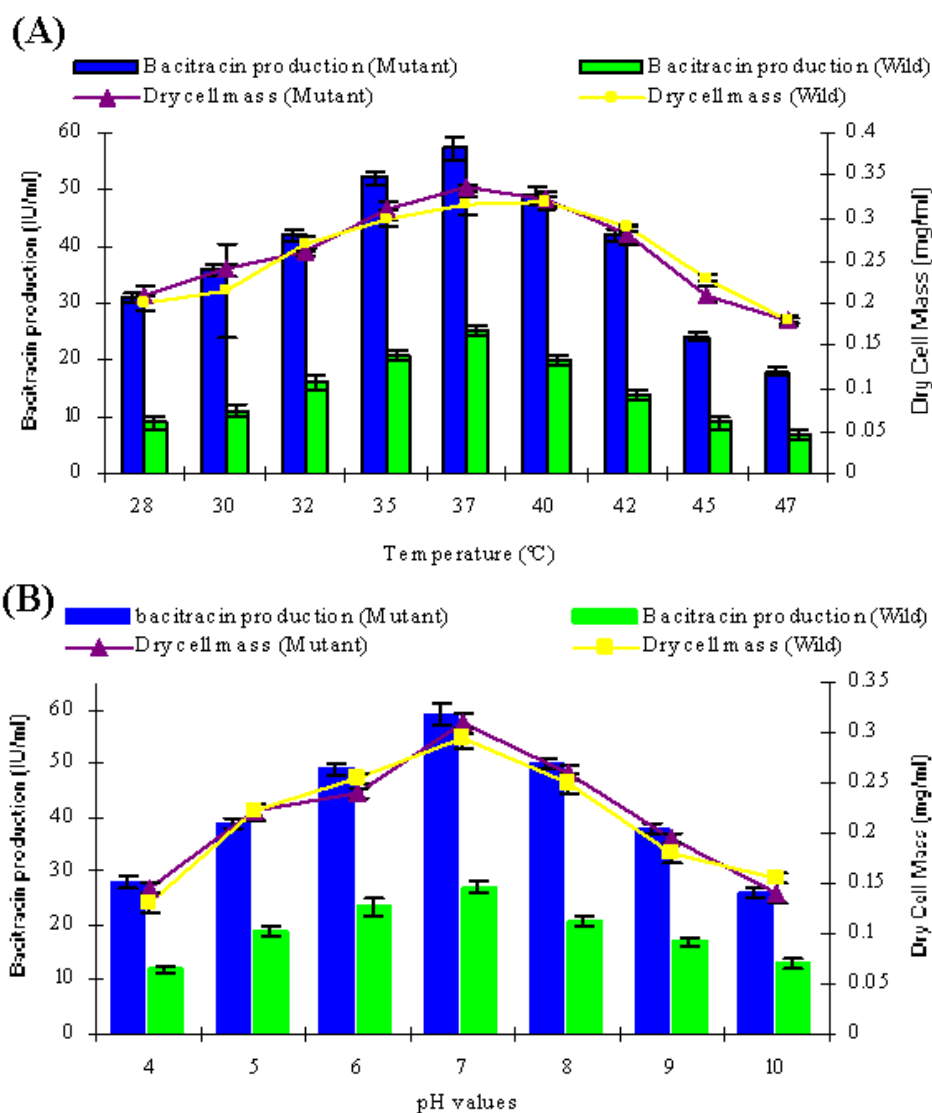


Figure 3. Effect of (A) temperature and (B) pH on the production of bacitracin by *B. licheniformis* UV- MN-HN-8 and wild strain *B. licheniformis* GP-35 in shake flask at 37°C after 48 hours of incubation.

DISCUSSION

The present work was about the explanation of the mutant strain of *Bacillus licheniformis* that produced hyper production of

bacitracin and optimization of various fermentation parameters. Bacitracin is mainly produced by *Bacillus licheniformis* (13, 30). We used locally isolated strain of *Bacillus licheniformis* to obtain mutants that can produce high titers of bacitracin. In the strategy

adopted to improve *Bacillus licheniformis* strains, classical mutagenesis was applied. Therefore, amongst various mutagens causing multiplicity of mutations (32), UV and nitrous acid were employed in addition to MNNG.

Irradiation of vegetative cells of wild type strain *B. licheniformis* GP-35 produced only 19 (14%) mutant strains that gave increased bacitracin production as compared to wild type strain (14 ± 0.72 IU ml⁻¹). Maximum bacitracin production (23 ± 0.69 IU ml⁻¹) was observed for mutant strain designated as GP-UV-11. Previous studies showed that vegetative cells of *Bacillus licheniformis* were improved by UV irradiation (26). Exposure of wild type strain to different concentrations (1.0-2.0 mg ml⁻¹) of MNNG for 5-30 minutes produced only 29 (11.4%) mutant strains that produced higher yield of bacitracin in comparison with wild type strain. Out of these *Bacillus licheniformis* GP-MNNG-23 produced best yield of bacitracin (31 ± 0.79 IU ml⁻¹) (Table 1). Likewise, 36 (10.8%) mutant strains were obtained that produce higher bacitracin yield than parental strain when cells were treated with 0.04-0.08 M HNO₂ for different time intervals (Table 1). Maximum bacitracin production (26 ± 0.89 IU ml⁻¹) was obtained by *Bacillus licheniformis* GP-HN-27. The mutagenesis studies showed that all mutagens (UV, MNNG and HNO₂) helped to develop mutant strains that gave better yield of bacitracin than the wild strain. An increased production of bacitracin was demonstrated after exposure of *B. licheniformis* cells to chemical mutagen (31).

Much higher yield of bacitracin was obtained when the same vegetative cells of *B. licheniformis* GP-35 were treated with UV, MNNG and HNO₂ one by one as compared to mutant strains that were obtained by treatment of vegetative cells by mutagens separately. In this strategy (Figure 1) *B. licheniformis* UV-MN-HN-6 produced best yield of bacitracin (41.6 ± 0.92 IU ml⁻¹). Similar results regarding mutagenesis were reported (1, 7).

It has been observed that wild strain and their mutants showed similar general characters. The colonies of mutant strain showed distinct circular and opaque morphology similar

to that of wild strain. No unusual phenotype was detected after mutation. No difference in the growth of both wild type and mutant strain was observed as assessed by measurement of biomass (Table 2). This result indicates that the enhancement of antibiotic production by the mutant strain is not due to increase in growth but due to the enhancement in production of the antibiotic. It was also observed that this mutant was highly stable upto 15 generations tested in a time period of about 6 months. It might be due to permanent change in DNA sequence caused by MNNG and HNO₂ or might be due to stabilization of pre-induced UV mutation by these mutagens (Table 3).

All kinetic parameters studied clearly indicate the difference between the parental strain *B. licheniformis* GP-35 and the mutant strain *B. licheniformis* UV-MN-HN-6 (Table 4). These parameters were considered as the factors that might control bacitracin synthesis. The antibiotic production per gram substrate consumed ($Y_{p/s}$) shows 16 ± 0.72 IU g⁻¹ and 43.6 ± 0.92 IU g⁻¹ for parental and mutant strain respectively indicating higher production of antibiotic by mutant strain. Specific antibiotic yield ($Y_{p/x}$) was 60.86 ± 1.42 IU g⁻¹ cells and 151 ± 2.14 IU g⁻¹ cells for parent and mutant strain respectively indicating that specific antibiotic yield is much higher for mutant strain as compared to parent strain. The maximum growth for mutant strain in terms of volumetric rate for cell mass formation (Q_x), 48 h after the incubation was slightly higher from wild strain. This indicates that growth is not the key factor for the enhanced production of bacitracin by the mutant strain. Antibiotic production rate (Q_p) for mutant strain was almost three times higher (37.75 ± 1.33 IU m⁻¹ h⁻¹) than that of wild strain (12.55 ± 0.31 IU m⁻¹ h⁻¹) indicating that mutagenesis has increased the production rate rather than the biomass production. As far as gram substrate consumed (Q_s) and cell mass formation is (Q_x) concerned, mutant strain has slight faster rate both for substrate consumption and cell mass formation. $Y_{x/s}$ values for both parent and mutant strain shows that both have almost same rate for cells production indicating some genetic change in the genome of mutant strain after exposure to mutagens that allow mutant strain to produce

higher concentration of bacitracin. Rather it was not any morphological change in which rate of cell production or size of cells has increased. Kinetic parameters like $Y_{p/s}$, $Y_{p/x}$ and Q_p for mutant strain was also studied earlier by various workers (4, 38).

Optimization of various parameters also increased the bacitracin production. Organic acids play an important role in the bacitracin production. Addition of lactic acid in the medium increased the bacitracin production by mutant strain upto a level of 47 ± 1.06 IU ml⁻¹ (Figure 2 A). Similar results were obtained by Supek *et al.*, (36) and Haavik (17). Addition of 0.2% KH₂PO₄ in the production medium increased the bacitracin production upto 51.5 ± 1.47 IU ml⁻¹ by mutant strain (Figure 2 B). The results obtained are in accordance with the results obtained by Haavik (16), Demain (10). Maximum bacitracin production (55.8 ± 2.06 IU ml⁻¹) by mutant strain was achieved at temperature 37°C. By increasing or decreasing the temperature, the bacitracin production dropped sharply. This phenomenon may be due to the fact that rate of all metabolic processes increased by increase in temperature but these metabolic processes decreased after certain temperature limits and high temperature has inhibitory effect on the growth of microorganisms (8). Our results were also in agreement with the result obtained by Bushra *et al.* (6). Slight increase in the bacitracin production was also observed when initial pH of the medium was optimized. Maximum bacitracin production (59.1 ± 1.35 IU ml⁻¹) by mutant strain (*B. licheniformis* UV-MN-HN-6) and wild strain (27 ± 0.93 IU ml⁻¹) was obtained at pH 7.0, both low and high pH values inhibit bacitracin production (Figure 4 A). Change in pH might have affected the basal metabolism of the organism that resulted in decreased growth and low bacitracin production. It might have altered the structure and function of the antibiotic and thus retarded its activity. Similar results with respect to pH optimization were obtained in the previous study (15).

CONCLUSION

The stable mutant strain *B. licheniformis* is achieved after mutagenesis studies and optimization of various parameters that produce high yield of bacitracin.

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