

VERIFICATION AND VALIDATION IN CFD FOR A FREE-SURFACE GAS-LIQUID FLOW IN CHANNELS

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Abstract - This work deals with experimental and numerical studies of a 3-D transient free-surface two-phase flow in a bench-scale channel flow. The aim was to determine how well the homogeneous model can predict the fluid dynamics behavior and to validate the model. The model was validated with experimental data acquired for two hydrodynamic situations. The mathematical model was based on the mass conservation equations for liquid and gas phases and on the momentum conservation equation for the mixture, assuming *interpenetrating*, *continuum* and *homogeneous* hypotheses. Turbulence has been considered for the mixture through the standard k- ϵ model. The numerical methods were the finite volume method with pressure-velocity coupling and a numerical grid on a generalized Cartesian coordinate system. Good qualitative and quantitative agreements were found for both cases, making the prediction of the fluid dynamics behavior quite robust.

Keywords: Computational fluid dynamics; Multiphase flow; Homogeneous model.

INTRODUCTION

According to Versteeg and Malalasekera (1995), “CFD is the analysis of systems involving fluid flow, heat transfer and associated phenomena such as chemical reaction by means of computer-based simulation.” Over the past two decades, the world saw an increase of this technique in the prediction of internal and external flows (Versteeg and Malalasekera, 1995). Although the history of computational fluid dynamics is relatively short, the progress using CFD has been enormous. This has contributed

to a new physical insight into the study of flows, ranging from laminar to turbulent, from non-reacting to reacting, and from Newtonian to non-Newtonian fluids. CFD has become such an effective and practical tool that now many use CFD to achieve their goals more rapidly and cost effectively than one could by relying on experiments to better understand fluid phenomena (Orszag and Staroselsky, 2000; Marquardt, 1996). One of the most significant advantages of using this tool is that it allows one to change design parameters without the cost associated with experiments in the laboratory or in the field.

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Besides, CFD allows engineers to propose and develop alternative designs with low cost. In regions or processes where measurements are either difficult or dangerous, like in nuclear reactors, CFD makes it possible to obtain comprehensive and important information on the flow field. It is evident that models based on CFD techniques have been significantly enhanced and calculation speeds have greatly increased in the last ten years. Thus, the use of CFD to simulate hydrodynamics in complex flows has increased drastically and its advantages, as well as its limitations, have been identified (Sundaresan, 2000; Gunzburger and Nicolaides, 1993). This does not mean that experimental tests are not necessary; however, the number of tests can be reduced. Physical experiments are strongly recommended as a complementation to the numerical modeling since they are necessary to verify and to validate numerical solutions.

Many studies presented and reported in the literature have indicated that success in the design of a process and the efficiency of the scale-up depends on the complete understanding of multiphase fluid dynamics. Based on this, in recent years, considerable effort has been directed towards fundamental fluid dynamics modeling of two-phase flows with the aim of using these models as tools in the design process (Alizadehdakhel *et al.*, 2009; Kakaç *et al.*, 2009; Jovanović *et al.*, 2008; Liu and Wang, 2008; Noriler *et al.*, 2008; Podowski, 2008).

Until recently, the application of computational fluid dynamics as a powerful tool was highly restricted in industry due to the limitation associated with the need for high performance computation. On the other hand, as mentioned, the use of CFD codes will not eliminate the need for experimental testing. However, it will enhance the effectiveness of testing.

Despite the increase in the use of this tool, it is necessary to have efficient ways to evaluate the results obtained. Verification and validation are essential methods to be used during the development of mathematical models and simulation of physical processes using CFD techniques. While verification deals with numerical characteristics of the problem, such as approximation schemes, numerical grids, convergence rate, among others, validation deals with the capability of the model to predict the physical characteristics of the situation. According to Oberkampf and Trucano (2002), "*verification will be seen to be rooted in issues of continuum and discrete mathematics and in the accuracy and correctness of complex logical structures (computer codes)*". On the other hand, *validation is deeply rooted in the question of how formal constructs of nature (mathematical models) can be tested by physical*

observation (Oberkampf and Trucano, 2002). Based on these aspects, it is necessary to carry out research that involves complex numerical models in relatively simple geometries to promote the validation of a methodology for multiphase flow and to allow the advance of research in real situations in the chemical engineering field.

The application of CFD involves the mathematical modeling and numerical solution of the governing equations for fluid flow, with or without heat and mass transfer, radiation, and chemical reaction. According to the VOF method, all these equations are numerically solved at thousands of discrete points (computational grid) in a well-defined physical domain that represents the real problem. When the process involves the flow of more than one phase, one approach is to model this process by solving one set of Navier-Stokes equations for each phase. This modeling technique, called the two-fluid, multi-fluid, or Eulerian-Eulerian technique, assumes that the phases are interpenetrating continuous media. There are two basic multi-phase models available, the heterogeneous model and the homogeneous model. The latter, being a simplification of the multi-fluid model, assumes that the velocity is the same for all phases (Hansen *et al.*, 2002). The advantage of this model is that it reduces the number of non-linear algebraic equations in the computational domain, even representing adequately the behavior of gas-liquid flow.

In this context, this study involves numerical and experimental studies of a transient, three-dimensional and multiphase flow in a channel flow, on a bench scale. In recent work in the literature, Murzyn and BÉlorgey (2005) measured turbulence length scales in wave/current interaction free-surface flows. Sarker and Rhodes (2004) used the simple geometry of a rectangular broad-crested weir to test commercial CFD software.

The aim of this investigation is to determine how well the homogeneous model can represent the physical situation of free-surface two-phase flow, in order to assess its potential to model more complex systems involving gas-liquid flow, common in processes such as distillation, absorption, bubble columns, and other important unit operations in chemical engineering.

EXPERIMENTAL DETAILS

The experimental studies were performed using an air/water system in a horizontal re-circulating apparatus comprised of a rectangular box, open at

the top, as shown in Figure 1. The water from the tank is pumped through the pipe, enters the reservoir, passes through the flume and returns to the tank. The channel is 2.472 m long, 0.122 m wide, and 0.222 m deep, with a transparent structure made of acrylic material (0.011 m thick) to facilitate visualization of the flow. The reservoir is 5 m in height, 3 m wide, and 0.122 m deep. A sketch of the reservoir is presented in Figure 1.

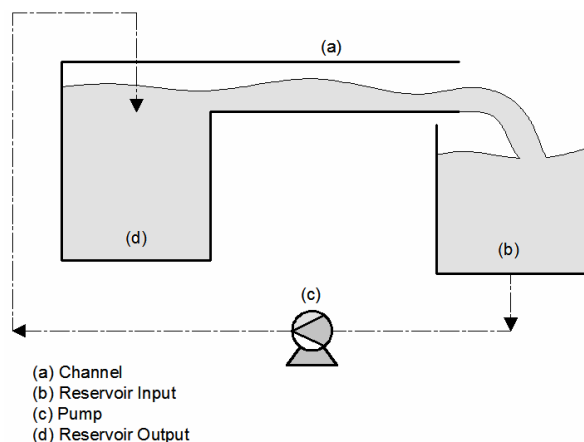
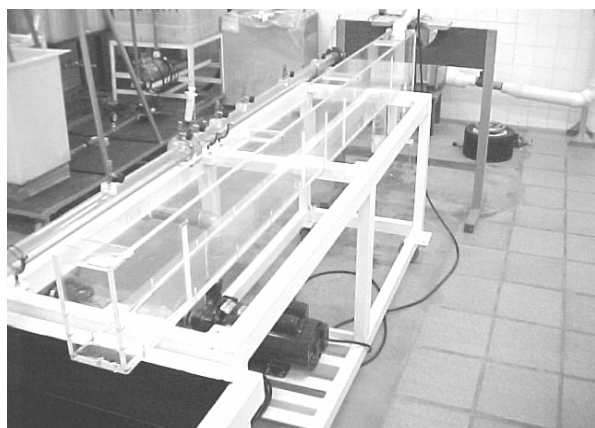


Figure 1: Experimental apparatus for evaluating the model prediction and a sketch of the reservoir connected to the channel.

The experimental apparatus allows a rectangular obstacle (weir) of 10 mm × 70 mm to be inserted in the centre of the flume, which disturbs the flow and causes the reverse wave phenomenon, i.e., a large portion of the water returns to the inlet section.

Measurements of the liquid height and the operating time, along with a film of the flow dynamics, were the experimental information obtained in order to characterize and validate the numerical model of the air-water flow.

The feed flow was supplied by a tube 40 mm in diameter with an inlet area of approximately $1.2566 \times 10^{-3} \text{ m}^2$ (A_{inlet}); the feed flow rate in all experiments (water with $f_{i,\text{inlet}} = 1$) was kept constant at $2.116 \times 10^{-3} \text{ m}^3/\text{s}$ (Q_{inlet}).

Two configurations were used in this study: in the first situation, lateral profiles of the liquid height were measured at different vertical positions in the flume; in the second situation the profiles were obtained with an obstacle located in the centre of the flume. In both situations a scale was used to determine the height of the liquid in the flume for two hydrodynamic situations. Free-surface profiles at intervals of 10, 20 and 30 mm were obtained along the flume. During the experimental procedure, the water was maintained at room temperature and all experiments carried out at this temperature. It should be mentioned that the flow rates were considered constant at 127 L/min in the validation study.

FLUID DYNAMIC MODEL

Conservative Governing Equations – Homogeneous Model

The homogeneous multi-phase model is used to predict gas-liquid flows. This is the simplest model within the continuous fields approach and, according to Equation (1), it assumes that the velocity for each phase is the same as the mixture velocity (Arastoopour, 1978; Hansen *et al.*, 2002):

$$\mathbf{v}_i = \mathbf{v}, \quad 1 \leq i \leq N_p, \quad (1)$$

where i and N_p are phase i and the total number of phases, respectively, and \mathbf{v} is the velocity vector of the mixture.

The volume fractions are still assumed to be distinct. Hence, the individual phase continuity equations can be solved to determine the volume fractions, but the individual transport equations can be summed over all phases to give a single transport equation for a generic scalar transport equation (Tremante *et al.*, 2002). In the mass conservation equations for gas and liquid phases, the second and third-order correlations that appear as a consequence of the application of time-averaged and Reynolds decomposition are neglected through a simple order-of-magnitude analysis.

Based on this model, the time-averaged Reynolds equations for gas-liquid flow can be written according to Equations (2) – (4):

Mass Conservation Equation:

- Gas Phase,

$$\frac{\partial(\rho_g f_g)}{\partial t} + \nabla \cdot (\rho_g f_g \mathbf{v}) = 0; \quad (2)$$

- Liquid Phase,

$$\frac{\partial(\rho_l f_l)}{\partial t} + \nabla \cdot (\rho_l f_l \mathbf{v}) = 0. \quad (3)$$

Momentum Conservation Equation:

$$\frac{\partial(\rho \mathbf{v})}{\partial t} + \nabla \cdot (\rho \mathbf{v} \mathbf{v}) = -\nabla p - \nabla \cdot (\boldsymbol{\tau} + \overline{\rho \mathbf{v}' \mathbf{v}'}) + \rho \mathbf{g}. \quad (4)$$

In Equations (2), (3) and (4), ρ is the density of the mixture of air and water weighted by the use of the volume fraction of the phases, t is time, \mathbf{v} is the velocity vector of the mixture, ρ_g , ρ_l , f_g and f_l are the densities and the volume fractions for the mixture of gas and liquid, respectively, \mathbf{g} is the acceleration of gravity, p is the thermodynamic pressure, $\boldsymbol{\tau}$ is the viscous stress and $\overline{\rho \mathbf{v}' \mathbf{v}'}$ is the Reynolds tensor.

The velocity vector (\mathbf{v}), density (ρ) and viscosity (μ) of the mixture are given by Equations (5)-(7):

$$\mathbf{v} = \mathbf{v}_g = \mathbf{v}_l, \quad (5)$$

$$\rho = \sum_{i=1}^{N_p} f_i \rho_i, \quad (6)$$

$$\mu = \sum_{i=1}^{N_p} f_i \mu_i, \quad (7)$$

under the following restriction for the volume fractions constraint (Equation (8)):

$$\sum_{i=1}^{N_p} f_i = 1. \quad (8)$$

Turbulence Model

The well-known single-phase standard k - ε turbulence model (Launder and Spalding, 1974) was used to model the turbulence phenomena in the gas-liquid flow. It is based on the Boussinesq hypothesis,

in addition to homogeneity hypothesis, which expresses the Reynolds stress for the mixture of gas and liquid through Equation (9):

$$-\overline{\rho \mathbf{v}' \mathbf{v}'} = -\frac{2}{3} \rho \kappa \boldsymbol{\delta} - \frac{2}{3} \mu^t (\nabla \cdot \mathbf{v}) \boldsymbol{\delta} + \mu^t [\nabla \mathbf{v} + (\nabla \mathbf{v})^T], \quad (9)$$

where κ is the bulk viscosity, $\boldsymbol{\delta}$ is the identity tensor, and μ^t is the eddy viscosity. For an incompressible flow, Equation (10) demonstrates that:

$$-\frac{2}{3} \rho \kappa \boldsymbol{\delta} - \frac{2}{3} \mu^t (\nabla \cdot \mathbf{v}) \boldsymbol{\delta} = 0. \quad (10)$$

The eddy viscosity for the mixture of gas and liquid is defined according to Equation (11):

$$\mu^t = C_\mu \rho \frac{k^2}{\varepsilon}. \quad (11)$$

From Equation (11), the standard k - ε model requires two transport equations (partial differential equations or PDEs): one for the turbulent kinetic energy (k) and one for the dissipation rate of turbulent kinetic energy (ε):

$$\frac{\partial(\rho k)}{\partial t} + \nabla \cdot (\rho k \mathbf{v}) = \nabla \cdot \left[\left(\mu + \frac{\mu^t}{\sigma^k} \right) \nabla k \right] + G - \rho \varepsilon \quad (12)$$

and

$$\frac{\partial(\rho \varepsilon)}{\partial t} + \nabla \cdot (\rho \varepsilon \mathbf{v}) = \nabla \cdot \left[\left(\mu + \frac{\mu^t}{\sigma^\varepsilon} \right) \nabla \varepsilon \right] + \frac{\varepsilon}{k} (C_1 G - C_2 \rho \varepsilon) \quad (13)$$

where G represents the generation of turbulent kinetic energy and can be defined by Equation (14). The scalar product of two tensors ($:$) in Equation (14) is known as a double dot product and has a complete definition in the tensor notation.

$$G = \mu^{\text{eff}} \nabla \mathbf{v} : [\nabla \mathbf{v} + (\nabla \mathbf{v})^T], \quad (14)$$

with the effective viscosity expressed by Equation (15):

$$\mu^{\text{eff}} = \mu + \mu^t. \quad (15)$$

The standard k - ε model employs five adjustable constants: C_1 , C_2 , C_μ , σ^k and σ^ε , which are determined

by comprehensive data fitting for a wide range of turbulent flows.

Geometry and Boundary Conditions

To solve the continuity and momentum equations, appropriate boundary conditions must be specified at all boundaries. Intuition and experience guided us in specifying the boundary conditions. Also, due to the elliptical characteristics of the partial differential equations of the model, from a mathematical point of view, boundary conditions at all frontiers of the physical domain are necessary. In this case, the

velocity field is adopted as uniform and normal to the surface in the inlet, with non-slip conditions for all the walls, and the pressure conditions are adopted in the outlet and exposure regions. Figure 2 shows a schematic diagram of the physical domain for the two cases studied (without and with weir), and all boundary conditions adopted. Table 1 presents its mathematical form for the two-phase flow.

Water and air at room temperature and atmospheric pressure were the fluids used in the simulation. Initially all of the physical domain is filled with air, representing the initial condition of the phenomenon.

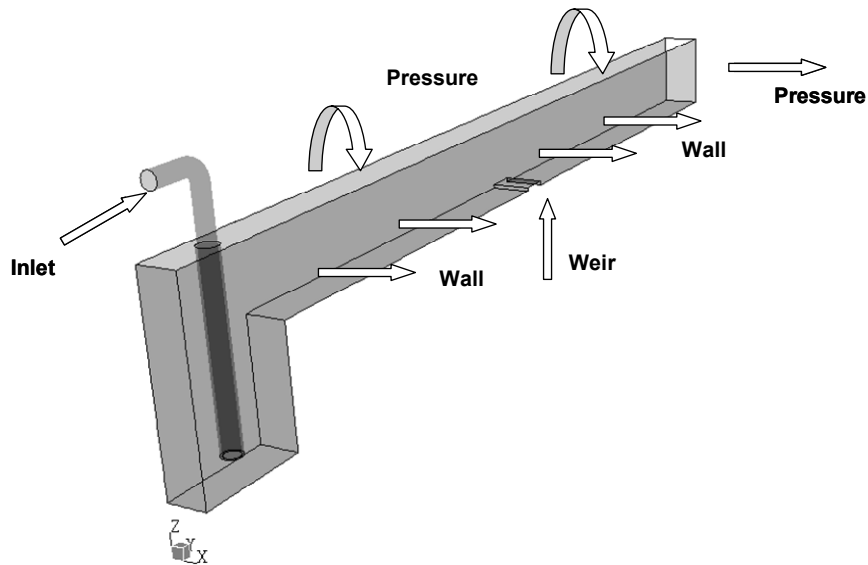


Figure 2: View of the geometry used in the numerical simulation.

Table 1: Mathematical form of the boundary conditions.

Boundary Conditions	Phase		
	Mixture	Liquid	Gas
Inlet	$v_x _{inlet} = \frac{Q_{inlet}}{A_{inlet}} \quad v_y _{inlet} = 0 \quad v_z _{inlet} = 0$ $k _{inlet} = \frac{3}{2} (I \cdot v_x _{inlet})^2$ $\epsilon _{inlet} = \frac{(k _{inlet})^{3/2}}{D_{inlet}}$	$f_l = f_{l,inlet}$	$f_g = 1 - f_{l,inlet}$
Outlet	$\frac{\partial v_x}{\partial \eta} \Big _{outlet} = \frac{\partial v_y}{\partial \eta} \Big _{outlet} = \frac{\partial k}{\partial \eta} \Big _{outlet} = \frac{\partial \epsilon}{\partial \eta} \Big _{outlet} = 0$ $p = p_{ref}$	$\frac{\partial f_l}{\partial \eta} \Big _{outlet} = 0$	$\frac{\partial f_g}{\partial \eta} \Big _{outlet} = 0$
Wall	$v_x _{wall} = v_y _{wall} = k _{wall} = \frac{\partial \epsilon}{\partial y} \Big _{wall} = 0$	$\frac{\partial f_l}{\partial \zeta} \Big _{wall} = 0$	$\frac{\partial f_g}{\partial \zeta} \Big _{wall} = 0$
<p>η is the direction orthogonal to the outlet. ζ is the direction orthogonal to the wall.</p>			

Numerical Grid

The pre-processor BUILD of the CFX 4.4 commercial CFD code, from ANSYS Inc., was used to generate the numerical grid for the geometry of the computational domain. The total number of grid cells within the computational domain was 144,079, which presents an independence of the numerical solutions on the grid concentration. Figure 3 shows the numerical grid adopted for the CFD studies.

NUMERICAL METHODS AND SOLUTION STRATEGIES

The foregoing mathematical model has been incorporated for general use into the commercial CFD code CFX 4.4, from ANSYS Inc., which is a finite volume solver, using body-fitted grids, subjected also to the verification studies described herein. Discretization of the equations over the grid is carried out using a finite volume method, where the physical domain is mapped in a rectangular computational space.

Velocity vector equations (momentum conservation) are treated as scalar equations and all scalar variables are discretized and calculated at the cell centre. An improved Rhie-Chow interpolation

algorithm (Rhie and Chow, 1983) was employed for determination of velocities required at the cell faces. Diffusion coefficients, effective viscosities and other transport variables are calculated and stored at the cell faces. The pressure-velocity coupling is obtained using the SIMPLEC algorithm (Van Doormal and Raithby, 1984). For the convective terms Higher-Order Upwind was used. The transient equations were solved for about 30 s until steady-state was reached. For the time term, implicit first-order backward time differencing was used. Details regarding the numerical method can be found in Versteeg and Malalasekera (1995).

When calculating the two-phase flow, it is possible that the interface becomes smeared out, owing to numerical diffusion in the void fraction. The surface-sharpening algorithm used in this study defines the surface as being where the volume fraction is equal to fifty percent of each phase in the two-phase flow. Thus, the algorithm identifies fluid on the side of the interface with less than the fifty percent in volume fraction and moves it to the other side of the interface to conserve the mass in the volume. The surface-sharpening algorithm was used based on preliminary tests obtained in a different geometry. Details regarding this algorithm and its influence on the numerical solution can be found in Soares *et al.* (2002) and in Hansen *et al.* (2002).

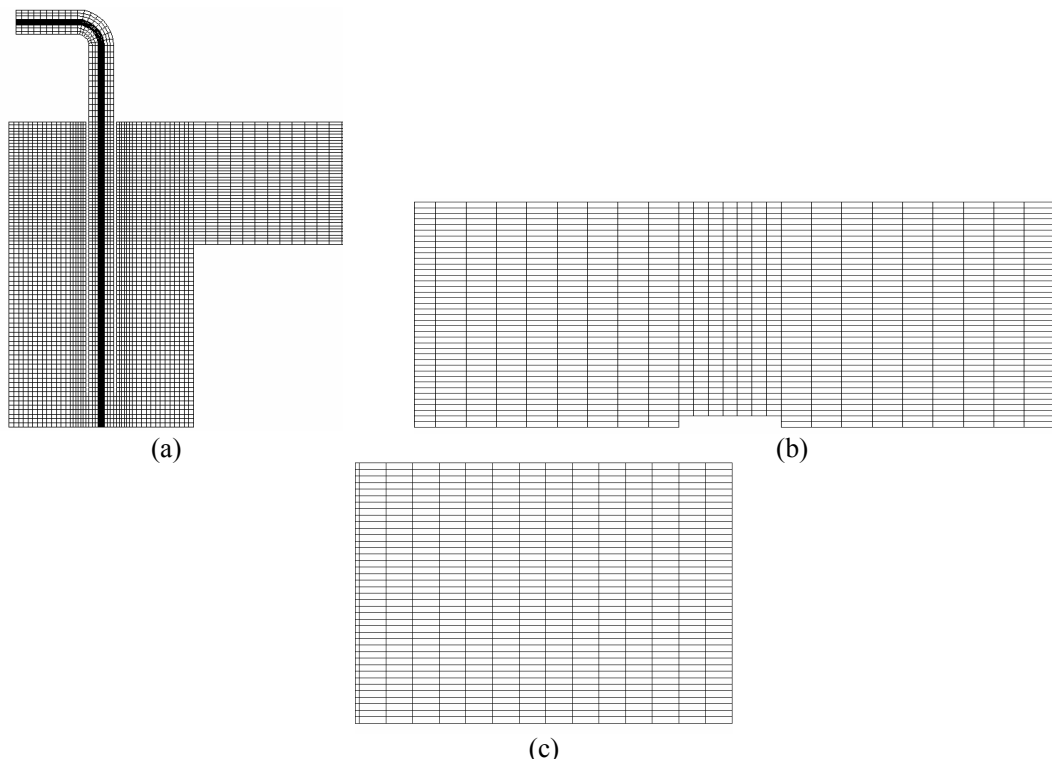


Figure 3: Computational domain with numerical grid of the reservoir: (a) close to the inlet; (b) close to the weir; (c) close to the outlet.

RESULTS AND DISCUSSION

The aim of the numerical simulations was to verify and validate the mathematical modeling in the CFD through comparisons with experimental data. Analysis of the two-phase flow dynamics was carried out, seeking a better understanding of the main fluid dynamics phenomena that are responsible for the heat, mass and momentum transfer between phases.

Verification of the Numerical Methods and the CFD Code

The verification study of numerical methods and the CFD code was carried out with a view to improving the performance of the numerical experiments, in terms of the convergence and stability of the numerical solutions.

Non-dependence of the solution on the numerical grid was reached at around 144,000 cells, and with the concentration of the grid close to the inlet / outlet section and close to the inlet, according to Figure 3.

A higher-order upwind interpolation scheme was also used, coupled with the Rhie-Chow algorithm, to avoid numerical diffusion and numerical instabilities, with high convergence rates in all numerical experiments.

Validation of the Mathematical Model

The model was validated against measurements taken based on an air-water system at atmospheric

pressure. Profiles related to the liquid height during the flow were selected at several points along the experimental apparatus, for both cases, to be compared with the numerical data. The y-coordinate in the figures represents the distance measured in the flume.

Table 2 shows the experimental data, numerical prediction and absolute and relative error for each case: without and with the obstacle, respectively.

Figures 4 and 5 show the measured and predicted longitudinal free-surface profiles, and the similarity between the experimental and numerical results for both situations demonstrates the accuracy to which the homogeneous model was able to reproduce the real behavior of the flow inside the channel, mainly in the regions represented by (a) and (b) in Figure 4 and (a), (b) and (c) in Figure 5.

A good qualitative agreement between the experimental and numerical predictions can also be observed in Figure 6, which presents a comparison between an image of the wave generated inside the channel flow due to the obstacle and the isocurve obtained numerically for the same physical situation.

Based on the results obtained, it is possible to conclude that the mathematical model can be considered validated, since it is able to represent the real dynamics of the flow and, consequently, it can be applied to predict the fluid dynamics in situations involving free-surface flows, due to the general formulation employed during the development of the mathematical modeling.

Table 2: Experimental and numerical data.

Longitudinal y-Coordinate (mm)	z-Coordinate of Free Surface (mm)				Error			
	Experimental Data		Numerical Prediction		Absolute		Relative (%)	
	without obstacle	with obstacle	without obstacle	with obstacle	without obstacle	with obstacle	without obstacle	with obstacle
0	71	77	64.2	69.7	6.8	7.3	10.6	10.5
90	69	75	63.3	68.9	5.7	6.1	9.0	8.8
180	68	72	61.9	67.5	6.1	4.5	9.8	6.7
360	53	62	49.0	57.9	4.0	4.1	8.2	7.1
540	56	63	48.3	57.5	7.7	5.5	15.9	9.6
730	54	62	47.2	57.1	6.8	4.9	14.4	8.6
910	53	61	46.8	56.7	6.2	4.3	13.2	7.6
1090	51	61	46.0	56.2	5.0	4.8	10.9	8.5
1270	50	59	45.0	55.6	5.0	3.4	11.1	6.1
1450	49	32	43.7	35	5.3	-3.0	12.1	-8.6
1660	46	28	42.1	33.4	3.9	-5.4	9.3	-16.2
1810	45	38	41.6	34.9	3.4	3.1	8.2	8.9
1990	43	41	40.2	36.2	1.4	4.8	3.5	13.3
2160	41	41	37.7	36.8	3.3	4.2	8.8	11.4
2340	36	35	33.9	33.1	2.1	1.9	6.2	5.7
2440	25	24	26.3	25.2	-1.3	-1.2	-4.9	-4.8

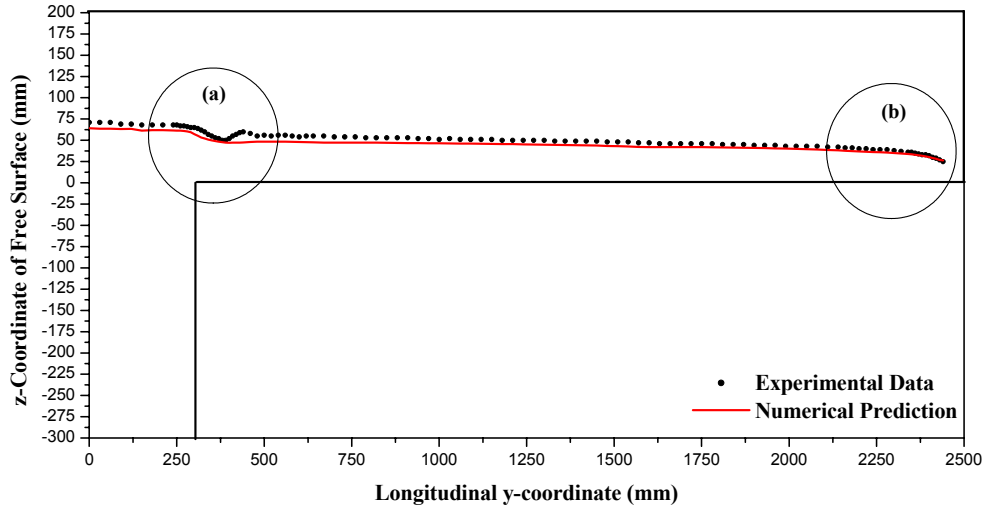


Figure 4: Longitudinal free-surface profiles (without obstacle).

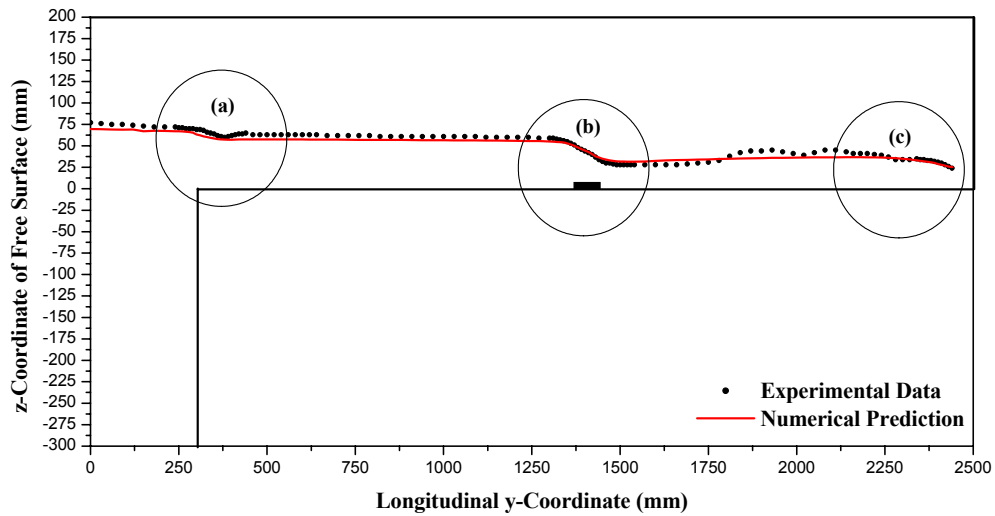
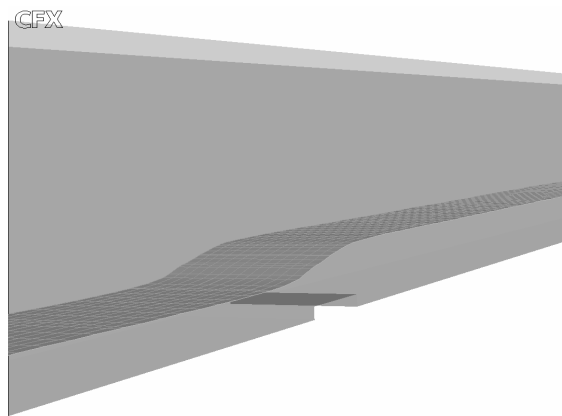


Figure 5: Longitudinal free-surface profiles (with obstacle).



(a)



(b)

Figure 6: Wave generated inside the channel flow: (a) experimental observation; (b) numerical prediction.

Scientific Visualization of the Two-Phase Flow

Scientific visualization of the flow through a CFD postprocessor is a very common tool in CFD studies, since it permits the inspection of fluid dynamics phenomena at a level of detail that the macroscopic

point of view does not allow.

Tests with the surface-sharpening algorithm for smoothing of free surfaces were carried out and good effects were produced for the development of the gas-liquid flow. Figure 7 illustrates the fluid dynamic behavior obtained by the solution of the model.

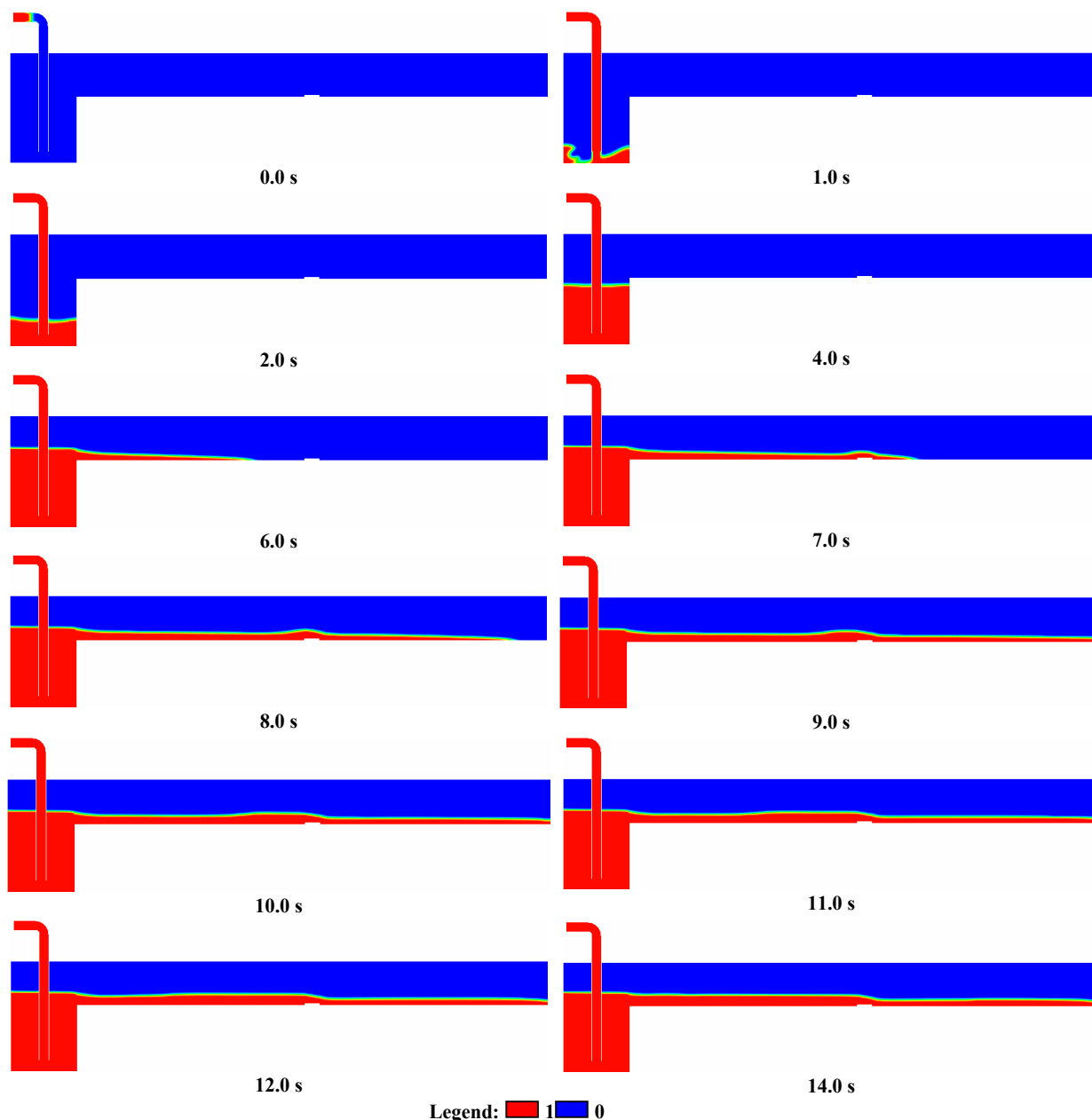


Figure 7: Maps of the transient behavior of the liquid volume fractions making use of the surface-sharpening algorithm for 14.0 s of real time (with obstacle).

Figure 7 also shows that 7 seconds after the beginning of the flow a wave appears close to the obstacle, and the formation of a reverse wave begins close to the liquid surface, which promotes the return of the liquid to the inlet of the channel until the level of the liquid becomes uniform. This behavior can be observed in Figures 7 and 8 at between 9 and 12 seconds. This corroborates the conclusion regarding

the ability of the homogeneous model to predict the real dynamics of the flow, and the validation of the mathematical model.

Figure 9 shows that the modeled dynamics of the reservoir filling up is very similar to the experiments, showing again the high performance of the numerical homogeneous model to represent the gas-liquid flow inside the channel flow.

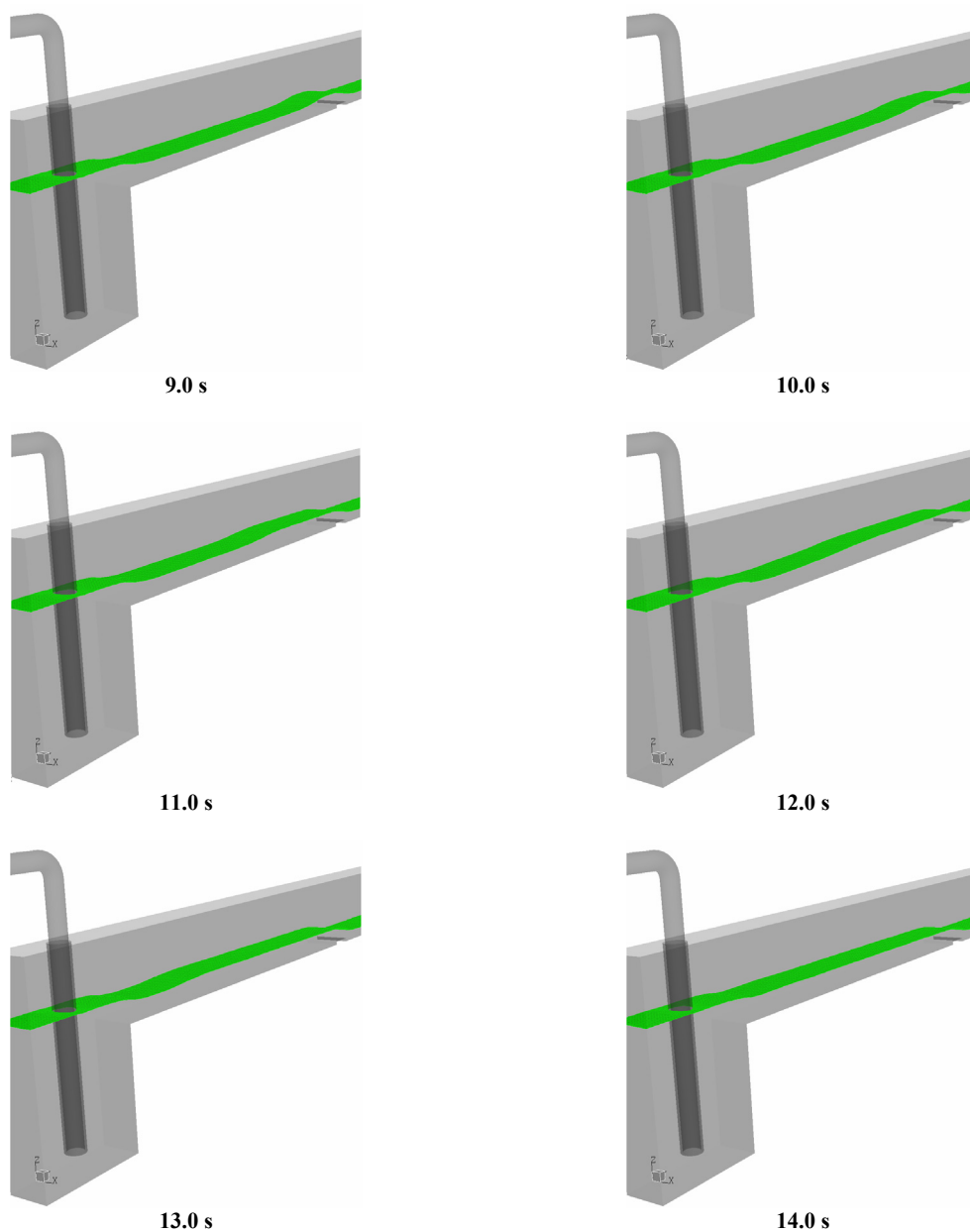


Figure 8: Maps of the transient behavior of the wave formation close to the obstacle.

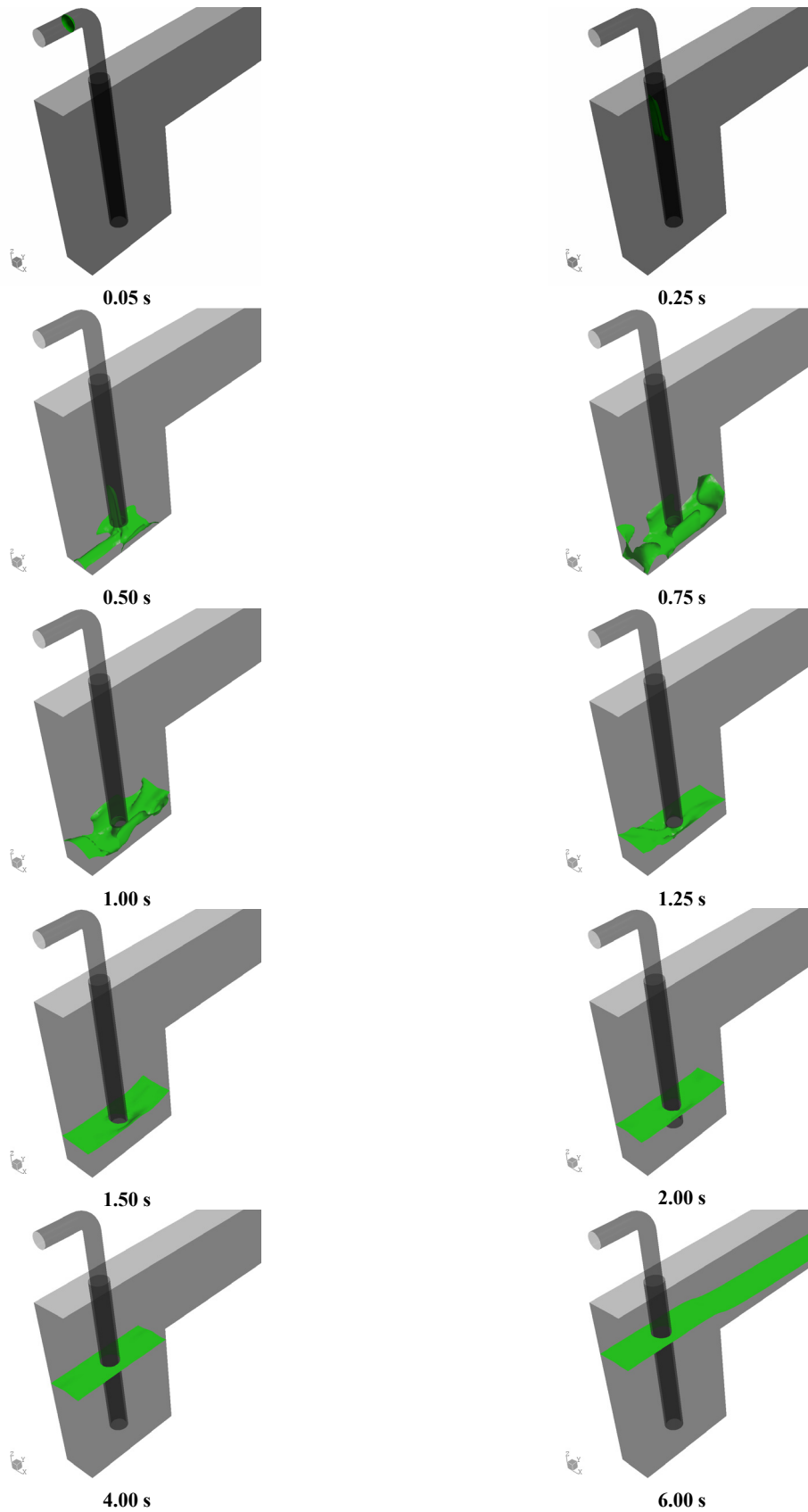


Figure 9: Dynamics of reservoir filling with 3-D maps of the liquid volume fraction.

CONCLUSIONS

An experimental and numerical study of a 3-D transient free-surface two-phase flow (water-air) in a bench scale channel flow was carried out aiming to determine how well the homogeneous model can predict the free-surface fluid dynamic behavior inside the free surface channel, and to validate the model for application to a wide range of important flows in chemical engineering.

The validation of the mathematical model shows the applicability and simplicity of the homogeneous model in modeling and representing the main fluid dynamics in free-surface flows. The advantage of this model is that it reduces the number of non-linear algebraic equations in the computational domain and continues to represent adequately the behavior of the gas-liquid flow, when compared to the heterogeneous model, which is much more robust but requires a large number of constitutive equations.

According to the results obtained, the mathematical model based on the homogeneous model was able to represent the physical situation, showing an excellent agreement between simulated and experimental profiles of the volume fraction and the ability to represent adequately the flow dynamics and its main phenomenological characteristics. The proposed model also accurately predicted the wave generated when an obstacle was included, which is an important feature.

Furthermore, the CFD techniques used in this study represent a powerful tool to analyze fluid dynamics phenomena in a channel flow, and can be used in advanced studies of important fields of chemical engineering.

NOMENCLATURE

Latin Letters

A_{inlet}	inlet area	m^2
$C_1, C_2,$	constant of the standard k- ϵ	
C_μ	turbulence model	
f	volume fraction	
G	generation of turbulent kinetic energy	$(J/m^3)/s$
g	gravitational acceleration vector	m/s^2
I	turbulence intensity	
k	turbulent kinetic energy	m^2/s^2
N_p	total number of phases	
p	pressure	Pa
Q_{inlet}	feed flow rate	L/min

t	time	s
v	velocity vector	m/s

Greek Letters

κ	bulk viscosity	$kg/m \cdot s$
ϵ	dissipation rate of turbulent energy	m^2/s^3
ρ	effective density of the mixture	kg/m^3
δ	identity tensor	
η	direction orthogonal to the outlet	
ζ	direction orthogonal to the wall	
$\sigma^k, \sigma^\epsilon$	constant of the standard k- ϵ turbulence model	
μ	viscosity	$kg/m \cdot s$
μ^{eff}	effective viscosity	$kg/m \cdot s$
μ^t	eddy viscosity	$kg/m \cdot s$

Subscripts

g	gas phase
i	phase
l	liquid phase

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