

# Organo-montmorillonites containing a reactive thiophene group for polythiophenes nanocomposites

## *(Montmorilonitas organofilizadas contendo grupos tiofeno reativos para preparação de nanocompósitos de politiofenos)*

J. C. Macêdo-Fonsêca<sup>1\*</sup>, A. A. A. Tino<sup>2</sup>, M. P. A. Silva-Alves<sup>2</sup>, R. M. Souto-Maior<sup>2</sup>

<sup>1</sup>Unidade Acadêmica do Cabo de Santo Agostinho, Universidade Federal Rural de Pernambuco, Condomínio Logístico Cone Suape Multimodal, BR 101 Sul, n° 5225, Ponte dos Carvalhos, Cabo de Santo Agostinho, PE

<sup>2</sup>Departamento de Química Fundamental, Universidade Federal de Pernambuco, Av. Jornalista Anibal Fernandes, s/n°, Recife, PE, Brazil 50740-560

\*[juliana.macedo@uacsa.ufrpe.br](mailto:juliana.macedo@uacsa.ufrpe.br)

### Abstract

A sodium montmorillonite clay (Na<sup>+</sup>MMT) was modified with different contents of a reactive salt derived from thiophene (trimethyl-(2-thiophen-3-yl-ethyl)-ammonium bromide) (TMETA). The thiophene salt in the organoclay (xtioMMT) was oxidatively polymerized *in situ*, giving rise to montmorillonite clay intercalated with a polythiophene salt (xpoltioMMT). Analysis by Fourier transform infrared spectroscopy shows a difference in organization of the salt inside the clay lamellae, before and after its polymerization. X-ray diffraction indicates that the salts, whether polymeric or not, are arranged as a monolayer for all compositions. Differently to the expected, the thermal stability of the organoclays decreases upon polymerization suggesting degradation of TMETA in the polymerization reaction.

**Keywords:** montmorillonite, thiophene, quaternary ammonium salt, organoclay.

### Resumo

Uma argila montmorilonita sódica (Na<sup>+</sup>MMT) foi modificada com diferentes teores de um sal quaternário de amônio reativo, derivado de tiofeno, brometo de (3-tienil)-2-etiltrimetilamônio (TMETA). O sal de tiofeno intercalado na argila foi polimerizado *in situ* por via oxidativa, originando uma argila montmorilonita intercalada com um sal de politiofeno (xpoltioMMT). A análise de espectroscopia de infravermelho com transformada de Fourier mostra a diferença entre as maneiras de organização do sal no espaçamento interlamelar das argilas, antes e após a polimerização do sal. A análise de difração de raios X indicou que independente do sal se encontrar na forma polimérica ou monomérica, este se arranja na forma de monocamada para todas as composições de sal intercalado. Diferente do esperado, a estabilidade térmica da argila organofílica diminui após a polimerização do sal orgânico intercalado, sugerindo que ocorreu degradação do TMETA durante a reação de polimerização.

**Palavras-chave:** montmorilonita, sais quaternários de amônio, argila organofílica.

## INTRODUCTION

The preparation of polymer-clay nanocomposites represents an important application of montmorillonite (MMT) clays. Among the methods adopted to make compatible the hydrophilic clay with the polymer, generally hydrophobic, the incorporation of ammonium salts or quaternary ammonium salts having long alkyl chains in the interlayer spacing of the clay prevails [1]. More recently, oligomeric and polymeric compatibilizing agents have also been used [2, 3]. Clays modified by polymeric salts present improved thermal stability and makes it possible the preparation of nanocomposites of polymers, which due to their nonpolarity are incompatible even with the clays modified by long alkyl chains ammonium surfactant salts. For example, nanocomposites of polypropylene (PP) and polyethylene (PE),

presenting both intercalated and exfoliated structures, have been obtained with clays modified by polymeric surfactants [4, 5]. Nanocomposites of  $\pi$ -conjugated polymers and MMT have also been studied [6-8]. Among them are those of polythiophenes, a family of conductive polymers presenting functional groups which make them candidates for diverse applications such as microelectronic devices [9], catalysts [10], chemical and biosensors [11, 12], among others.

Studies focusing on nanocomposites of poly (3-alkylthiophenes) with MMT were published recently, showing that these materials have improved electrical conductivity and photoluminescence [13-16]. The reported nanocomposites were made with both sodium-MMTs and organo-MMTs intercalated with non-polymeric surfactants. The sodium-MMT nanocomposite was obtained through *in situ* polymerization in solution and had intercalated structure

[17], while the nanocomposites made with organoclays presented structures containing mainly intercalated domains when prepared by the melt-cooled and solvent cast method [13, 14, 17]. A polythiophene having ammonium moieties in its lateral alkyl chains was used in the construction of organic-inorganic superlattices [18], and ammonium quaternary salts derived from thiophene were used as both monomers and induction agents for the formation of mesoporous structures in polythiophenes-silica composites which presented intense fluorescence [19]. In this paper the results of the preparation and characterization of MMT clays modified by a quaternary ammonium salt containing a thiophene moiety trimethyl-(2-thiophen-3-yl-ethyl)-ammonium bromide (TMETA) and MMT clays modified by a polythiophene obtained by *in situ* polymerization of the salt were present. The objective of this work was the preparation and characterization of organoclays with increased potential of exfoliation for the preparation of polythiophenes nanocomposites.

## EXPERIMENTAL

**Materials:** a cloisite® Na<sup>+</sup> montmorillonite (Na<sup>+</sup>MMT) with cation exchange capacity (CEC) of 90 meq/100 g from Southern Clay Products was used. Trimethylamine solution (31-35% in ethanol, approximately 4.2 M), 3-thiopheneethanol (99%), and phosphorous bromide (1.0 M solution in dichloromethane) from Sigma-Aldrich were used as received.

**Synthesis of TMETA:** the ammonium salt of thiophene was synthesized in two steps (Fig. 1) based on literature procedures [20, 21], as described below.

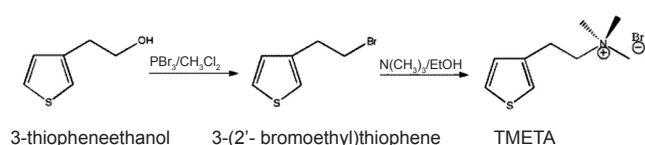


Figure 1: Synthetic route to trimethyl-(2-thiophen-3-yl-ethyl)-ammonium bromide.

[Figura 1: Rota sintética do brometo de (3-tienil)-2-etiltrimetilamônio.]

**3-(2'-bromoethyl) thiophene:** a solution of PBr<sub>3</sub> in CH<sub>2</sub>Cl<sub>2</sub> (13 mL, 13 mmol) was added dropwise to 3-thiopheneethanol (5.0 g, 39 mmol), dissolved in 5 mL of anhydrous methylene chloride, at 0 °C and under N<sub>2</sub> atmosphere. The mixture was stirred for 48 h at room temperature and the reaction was terminated by the addition of 50 mL of a saturated aqueous sodium chloride solution. The organic layer was separated, treated with 10% aqueous NaHCO<sub>3</sub>, followed by 10% aqueous NaHSO<sub>3</sub>. The organic solution was dried over anhydrous magnesium sulfate. After filtration the solvent was removed by rotary evaporation leaving a slightly yellow oil. Vacuum distillation of this oil gave 4.01 g (59%) of 3-(2'-bromoethyl) thiophene. MS (ESI): t<sub>r</sub> = 8.2 min; m/z (%) = 190, 194 (50) [M<sup>+</sup>]; 111 (65); 97 (100); 77 (28); 67 (20); 45 (85). (C<sub>6</sub>H<sub>7</sub>SBr). <sup>1</sup>H NMR (300

MHz, CDCl<sub>3</sub>): δ 7.3 (dd, J<sub>5',4'</sub> = 4.9 Hz and J<sub>5',2'</sub> = 3.0 Hz, 1H); δ 7.1 (d, J = 2.1 Hz, 1H); δ 7.0 (d, J<sub>2',5'</sub> = 4.9 Hz, 1H); δ 3.6 (t, J = 7.5 Hz, 2H); δ 3.24 (t, J = 7.5 Hz, 3H).

**TMETA:** to 3-(2-bromoethyl) thiophene (5.9 g, 30.8 mmol) under N<sub>2</sub> atmosphere, 10 mL of a 4.0 M solution of trimethylamine in ethanol was added. The reaction mixture was refluxed and stirred for 10 h. The solvent was then removed by rotary evaporation yielding a white solid, which was purified by recrystallization from isopropanol; yield 5.19 g (98%). FT-IR (KBr): 3070, 3045, 3004, 2926, 2860, 1542, 1486, 1034, 978, 766, 624 cm<sup>-1</sup>. <sup>1</sup>H RMN (300 MHz, D<sub>2</sub>O; δ): 7.4 (dd, J<sub>5',4'</sub> = 5 Hz and J<sub>5',2'</sub> = 3 Hz, 1H); δ 7.2 (s, 1H); δ 7.0 (d, J<sub>2',5'</sub> = 5 Hz, 1H); δ 3.5-3.4 (m, 2H); δ 3.07 (m, 2H); δ 3.1 (s, 9H). <sup>13</sup>C RMN (300 MHz, D<sub>2</sub>O; δ): δ 23.5 (CH<sub>2</sub>); δ 53.0 (CH<sub>2</sub>); δ 53.04 (CH<sub>3</sub>); δ 53.08 (CH<sub>3</sub>); δ 66.2 (CH<sub>2</sub>); δ 122.8; 126.9; 128.0; 135.6.

**Preparation of montmorillonites intercalated with TMETA:** MMT modified by TMETA was prepared according to [22]. The organoclays were named xtioMMT where x is the amount of salt loaded which was 0.5, 1.0 and 1.5 CEC equivalents. Na<sup>+</sup>MMT (1 g) was stirred in 90 mL distilled water for *circa* 24 h at room temperature (26 °C) until a homogenous suspension was formed. The appropriate amount of TMETA, dissolved in 10 mL of distilled water was added to the Na-MMT suspension. The mixture was stirred at 70 °C for 3 h and then allowed to stand for 24 h. The slurry was centrifuged and the supernatant discarded. The organoclay was repeatedly washed with distilled water and centrifuged, until a clear supernatant was obtained. The organoclay was oven dried at 60 °C and powdered.

**Polymerization of TMETA in the interlayer spacing of MMT:** the organoclay (xtioMMT) (1 g) and anhydrous ferric chloride (4:1 mol/mol in relation to the nominal salt content in the clay) dispersed in 50 mL of dry chloroform were stirred at room temperature (26 °C), under N<sub>2</sub> atmosphere. After 40 h of stirring, the slurry was centrifuged and the supernatant discarded. The precipitate was repeatedly washed with methanol until the supernatant was clear. The clay (xpoltioMMT) was oven dried at 60 °C and powdered.

**Fourier transform infrared (FTIR) spectroscopy:** FTIR spectra were recorded on a Bruker ISF66 instrument. Pressed pellets of the samples in KBr were used.

**X-ray diffraction (XRD):** data were collected with a Siemens Diffract ACT 1000 diffractometer, using Cu-Kα radiation (λ = 0.154 nm), from 2θ = 1.5° to 30° and a step size of 0.02 °/min. The basal spacing values (d<sub>001</sub>) were calculated by Bragg's law: d<sub>001</sub> = λ/(2sinθ).

**Thermogravimetric analysis (TG):** was carried out on a Netzch STA 449F3-Jupiter analyzer under a flowing N<sub>2</sub> atmosphere (20 mL/min) at a scan rate of 10 °C/min from 40 to 800 °C.

## RESULTS AND DISCUSSION

### FTIR spectroscopy

Fig. 2 shows the FTIR spectra of TMETA, Na<sup>+</sup>MMT,

50tioMMT, 100tioMMT and 150tioMMT. The spectrum of TMETA (Fig. 2a) shows bands at 3070 and 3045  $\text{cm}^{-1}$  attributed to the aromatic  $\text{C}_\beta\text{-H}$  and  $\text{C}_\alpha\text{-H}$  stretchings respectively, and at 3004 and 2946  $\text{cm}^{-1}$  due to the  $\nu_{\text{asym}} \text{H}_3\text{C-N}^+$  and  $\nu_{\text{sym}} \text{H}_3\text{C-N}^+$ , respectively [23, 24]. The bands at 2926 and 2860  $\text{cm}^{-1}$  correspond to the  $\nu_{\text{asym}} \text{C-H}$  and  $\nu_{\text{sym}} \text{C-H}$  respectively, in methylene groups. The characteristic aromatic ring  $\nu_{\text{asym}} \text{C=C}$  appears at 1542  $\text{cm}^{-1}$  [25], and a strong band at 1486  $\text{cm}^{-1}$  is due to the asymmetric C-H bending vibrations in the  $\text{CH}_3$  groups [26]. The spectrum of  $\text{Na}^+\text{MMT}$  (Fig. 2b) shows an O-H stretching band at 3636  $\text{cm}^{-1}$  due to structural hydroxyl

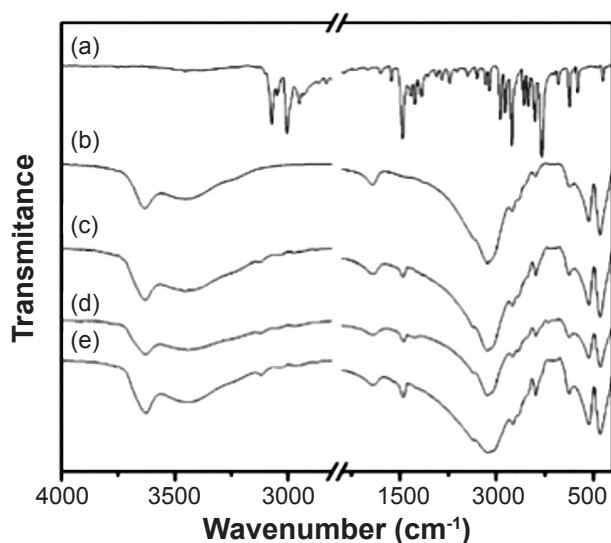


Figure 2: FTIR spectra of (a) TMETA, (b)  $\text{Na}^+\text{MMT}$ , (c) 50tioMMT, (d) 100tioMMT and (e) 150tioMMT.

[Figura 2: Espectros de infravermelho com transformada de Fourier (FTIR) do (a) TMETA, (b)  $\text{Na}^+\text{MMT}$ , (c) 50tioMMT, (d) 100tioMMT e (e) 150tioMMT.]

groups and a broad H-O-H stretching band at approximately 3450  $\text{cm}^{-1}$  due to adsorbed water [27], a strong broad band at 1045  $\text{cm}^{-1}$  due to Si-O stretching vibrations and bands at 526 and 467  $\text{cm}^{-1}$  attributed to Si-O-Al and Si-O-Si bending vibrations, respectively [28]. In the spectra of 50tioMMT (Fig. 2c), 100tioMMT (Fig. 2d) and 150tioMMT (Fig. 2e) bands of TMETA can be seen in the 3200-2800  $\text{cm}^{-1}$  region and at 1480  $\text{cm}^{-1}$ . As expected, the intensity of the bands attributed to intercalated TMETA in these spectra increases with increasing salt concentration.

In Table I the main peaks of the spectra presented in Fig. 2 are summarized, as well as those of the spectra of 50poltioMMT, 100poltioMMT and 150poltioMMT, not shown. The Si-O stretching band frequency of  $\text{Na}^+\text{MMT}$ , at 1045  $\text{cm}^{-1}$ , shifts to higher wavenumbers in the organoclays, moving to 1047  $\text{cm}^{-1}$  in the tioMMT clays and to 1050  $\text{cm}^{-1}$  in the poltioMMT clays. This shift indicates the existence of a strong interaction of the intercalated salts with the silane groups on the surface of the lamellae [29], confirming the intercalation of TMETA and suggesting that upon polymerization a stronger interaction is established between the organic polycationic species and the clay.

As also shown in Table I the bands characteristic of TMETA are shifted to higher wave numbers in the xtioMMTs. The  $\text{CH}_2$  asymmetric and symmetric stretching bands shifted from 2926 to 2944  $\text{cm}^{-1}$  and from 2860 to 2871  $\text{cm}^{-1}$ , respectively. These bands have been associated to the conformational order/disorder of long alkyl chains [30]. It has been shown that alkylamines confined in silicate galleries are not as ordered as in bulk crystalline solid form, but as the concentration of amines inside the galleries increases the alkyl chains tend to adopt an all-trans conformation so that the  $\text{CH}_2$  stretching bands are shifted back to a value close to that presented when in bulk crystalline amine [31].

Table I - Main FTIR peaks of TMETA,  $\text{Na}^+\text{MMT}$  and the organoclays.

[Tabela I - Principais picos apresentados no FTIR no sal TMETA,  $\text{Na}^+\text{MMT}$  e argilas organofílicas.]

Sample	O-H ( $\text{cm}^{-1}$ )	$\text{C}_\beta\text{-H}$ (arom.) ( $\text{cm}^{-1}$ )	$\text{C}_\alpha\text{-H}$ (arom.) ( $\text{cm}^{-1}$ )	$\text{H}_3\text{C-N}^+$ $\nu_{\text{asym}}$ ( $\text{cm}^{-1}$ )	$\text{H}_3\text{C-N}^+$ $\nu_{\text{sym}}$ ( $\text{cm}^{-1}$ )	$\text{C-H}_2$ $\nu_{\text{asym}}$ ( $\text{cm}^{-1}$ )	$\text{C-H}_2$ $\nu_{\text{sym}}$ ( $\text{cm}^{-1}$ )	$\text{C-H}$ $\delta_{\text{sym}}$ ( $\text{cm}^{-1}$ )	Si-O ( $\text{cm}^{-1}$ )
TMETA	-	3070	3045	3004	2946	2926	2860	1486	-
$\text{Na}^+\text{MMT}$	3636	-	-	-	-	-	-	-	1045
50tioMMT	3629	3117	3044	3024	2966	2944	2871	1484	1047
100tioMMT	3631	3117	3044	3024	2966	2944	2871	1482	1047
150tioMMT	3626	3117	3044	3024	2966	2944	2871	1484	1050
50poltioMMT	3634	-	-	-	-	-	-	1482	1050
100poltioMMT	3632	-	3056	3029	2977	2946 2929	2873 2852	1482	1050
150poltioMMT	3628	3073	3051	3021	2977	2946 2929	2874 2861	1484	1050

Therefore, we can infer from the band shifts observed that TMETA is less ordered in the silicate galleries than in bulk.

Upon polymerization of TMETA instead of one, two bands appear in the region of the  $\nu_{\text{asym}} \text{C-H}_2$  for both 100poltioMMT and 150poltioMMT. One of the bands is shifted down to a wavenumber closer to that of the bulk crystalline TMETA and the other is shifted to a value slightly higher than that of the intercalated less organized TMETA. The same phenomenon is observed for the  $\nu_{\text{sym}} \text{C-H}_2$  band. This indicates that the polymerized species in the poltioMMTs are present in different forms of organization giving rise to the two absorptions. Table I also shows that the band due to the  $\text{C}\alpha\text{-H}$  stretching of the thiophene ring, which disappears upon polymerization of thiophenes [32] is still present in 100poltioMMT and 150poltioMMT. The change in color of the clays from beige to the reddish-browns, characteristic of conjugated polythiophenes, as well as the changes in other infrared vibrations as discussed above, lead to think that oligomeric species have been formed.

#### X-ray diffraction

Fig. 3 presents the XRD patterns for  $\text{Na}^+\text{MMT}$ , 50tioMMT, 100tioMMT and 150tioMMT.  $\text{Na}^+\text{MMT}$  has a diffraction peak at  $2\theta = 7.92^\circ$  ( $d_{(001)} = 1.118 \text{ nm}$ ). This peak is shifted to lower angles in the organoclays indicating expansion of the basal spacing and a successful intercalation. The basal spacing values are essentially the same for 50tioMMT, 100tioMMT and 150tioMMT, contrary to the typical increase observed when large quaternary ammonium cations, such as hexadecyltrimethylammonium bromide, are intercalated in montmorillonite clays [29, 33], but in line with the results obtained by [34, 35] for studies with benzyltrimethylammonium and benzyltriethylammonium, which have structures closer to that of TMETA.

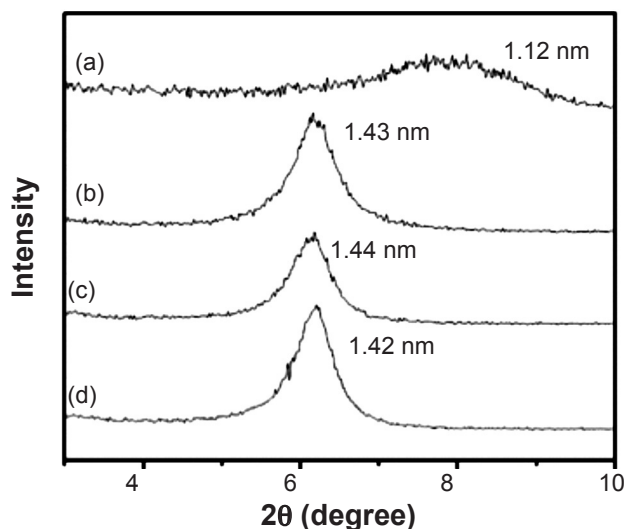


Figure 3: X-ray diffraction patterns of clays (a)  $\text{Na}^+\text{MMT}$ , (b) 50tioMMT, (c) 100tioMMT and (d) 150tioMMT.

[Figura 3: Difratogramas de raios X das argilas (a)  $\text{Na}^+\text{MMT}$ , (b) 50tioMMT, (c) 100tioMMT e (d) 150tioMMT.]

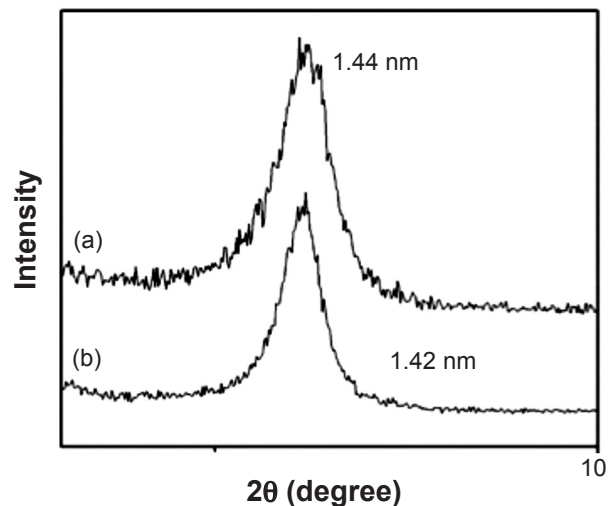


Figure 4: X-ray diffraction patterns of montmorillonites (a) 100tioMMT and (b) 100poltioMMT.

[Figura 4: Difratogramas de raios X das montmorillonitas (a) 100tioMMT e (b) 100poltioMMT.]

XRD pattern of the clays intercalated with the polymerized TMETA shows a small decrease in the interlayer spacing when compared to the tioMMTs organoclays, particularly for the organoclays 50tioMMT and 100tioMMT, as illustrated in Fig. 4 which presents the XRD patterns for 100tioMMT e 100poltioMMT. Similarly, a decrease in the basal spacing of montmorillonite intercalated with anilinium ions upon polymerization to polyaniline was observed in [7], which showed that the intercalated polymeric chains lied flat between the layers. A decrease in the half width of the peak is also observed in Fig. 4 indicating an increase in homogeneity of the sample with polymerization [36, 37].

#### Thermal analysis

The thermogravimetric analyses for  $\text{Na}^+\text{MMT}$  and the organoclays are shown in Fig. 5 and the thermogravimetric events are summarized in Table II. The first event between 40 and 100 °C is common to all MMTs and is due to the loss of free water and of water inside the clay's lamellae. These losses were 7.94% for  $\text{Na}^+\text{MMT}$ , 3.21% for both 50tioMMT and 100tioMMT, and 1.98% for 150tioMMT showing that the hydrophilic character of the clay has been considerably lowered upon intercalation. A decrease in the quantity of water lost with an increase in the amount of alkylic salts intercalated has been reported in the literature, and it has also been observed that for intercalation above the CEC water loss remains constant [38]. In this study a decrease in water loss is observed for 150tioMMT in relation to 50tioMMT and 100tioMMT which indicates that the  $\text{Na}^+$  cations have not been completely exchanged in these clays. A second event of thermal degradation, between 200 and 500 °C, is observed for the organoclays exclusively and characterizes the decomposition of TMETA. The onset of decomposition occurs at 315.1 °C for 50tioMMT and at 408.1 °C for 100tioMMT. The increase in the temperature

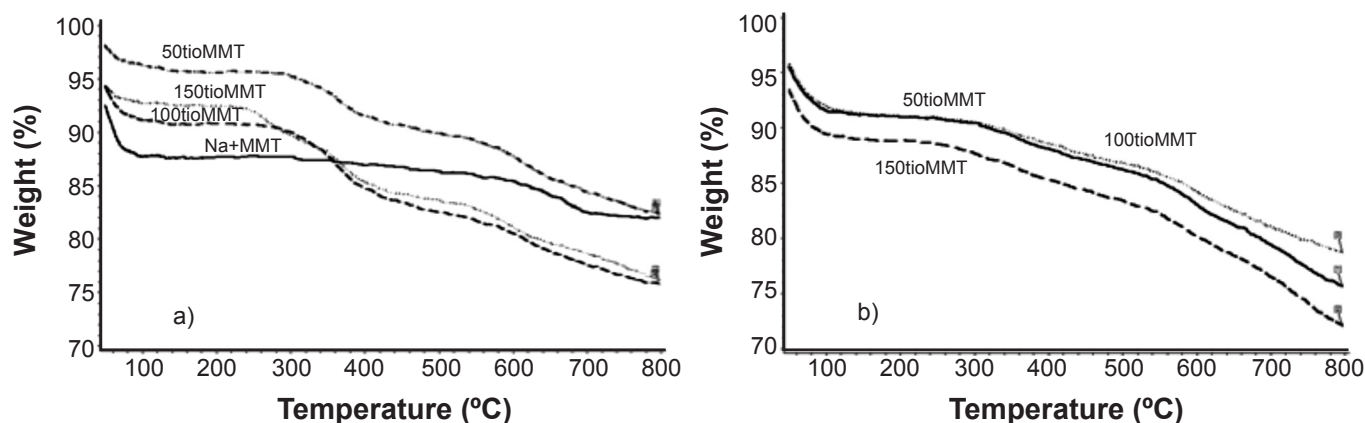


Figure 5: TG analysis curves of (a) Na<sup>+</sup>MMT, 50tioMMT, 100tioMMT, 150tioMMT and (b) 50poltioMMT, 100poltioMMT, 150poltioMMT.

[Figura 5: Curvas de análise TG de (a) Na<sup>+</sup>MMT, 50tioMMT, 100tioMMT, 150tioMMT e (b) 50poltioMMT, 100poltioMMT, 150poltioMMT.]

Table II - Thermal events and weight loss for Na<sup>+</sup>MMT and organoMMT.

[Tabela II - Eventos térmicos e percentuais de perda de massa das argilas Na<sup>+</sup>MMT e organoMMT.]

	Dehydration		TMETA Decomposition				Dehydroxylation
	T <sub>onset</sub> (°C)	Water content (wt%)	T <sub>onset</sub> (°C)	Organic content (wt%)	T <sub>onset</sub> (°C)	Organic content (wt%)	T <sub>onset</sub> (°C)
Na <sup>+</sup> MMT	66.9	7.94	-	-	-	-	583.0
50tioMMT	61.3	3.21	-	-	315.1	5.86	537.3
100tioMMT	68.9	3.21	-	-	408.1	7.88	750.5
150tioMMT	74.0	1.98	202.8	4.07	403.2	4.96	591.5
50poltio MMT	78.9	4.95	-	-	292.4	4.36	543.7
100poltioMMT	83.4	4.76	-	-	325.8	5.41	637.2
150poltioMMT	81.6	4.88	230.1	2.14	351.1	3.45	449.5

of degradation for 100tioMMT might be attributed rather to the slower diffusion rate of the salt in the more crowded interlayer spacing than to a greater stability of the salt in 100tioMMT when compared to that in 50tioMMT [39, 40]. For 150tioMMT two events due to TMETA degradation are observed. The first at 202.8 °C is due to the decomposition of excess salt adsorbed, on the clay's surfaces or inside the lamellae [41], and the second at 403.2 °C happens due to degradation of the ionically linked salt exchanged for the Na<sup>+</sup> cations. An extensive study by [38], using ten different compositions of hexadecylammonium and a sodium montmorillonite, showed a clear decrease in the temperature of degradation with an increase in salt content.

As expected the weight percent of decomposed salt increases with increasing intercalation being 5.86%, 7.88% and 9.03% for 50tioMMT, 100tioMMT and 150tioMMT,

respectively. As discussed below these values indicate that only part of the salt loaded in the preparation mixture was adsorbed in the clay. An estimative of the values actually incorporated are shown in Table III. Incorporated values were estimated from the thermogravimetric data and should rest between a maximum and a minimum value obtained according to equation:

$$X = \frac{S\% \times 10^5}{76,4 (M-y) \times (100-S\%)} \quad (A)$$

where X is the loaded surfactant, S% is the % of weight loss of thiophene salt in the organoclay, M is the molecular weight of the thiophene salt; y is 0 if all Br<sup>-</sup> remains and 80 if no Br<sup>-</sup> remains [29]. The maximum value is calculated assuming that no bromide anion was incorporated while the minimum is obtained assuming the incorporation of

Table III - TMETA adsorbed in the organoclays (calculated from TG data) [29].  
 [Tabela III - Percentuais de TMETA adsorvido nas argilas organofilicas  
 (calculados através dos resultados de TG) [29].]

Sample	TMETA adsorbed in the organoclays relative to CEC		BTMTA Loaded in the preparation relative to CEC (%)
	Min (%)	Max (%)	
50tioMMT	32.6	47.9	50
100tioMMT	44.8	65.9	100
150tioMMT	52.0	76.4	150
50poltioMMT	23.9	35.7	-
100poltioMMT	29.9	44.0	-
150poltioMMT	31.0	45.6	-

both the ammonium cation and its bromide counter ion. For 50tioMMT the incorporated value is very close to the loaded value if no bromine has been incorporated, but as the amount of salt added increases, the relative amount of incorporated salt clearly decreases as seen for 100tioMMT and 150tioMMT. This is in accordance with literature results which points to the difficulty of incorporation of small quaternary ammonium cations [34, 35].

Between 500 and 800 °C an event characterizing dehydroxilation of the clay is observed in Table II. For Na<sup>+</sup>MMT it starts at 583 °C and for 50tioMMT at 537.1 °C. For 100tioMMT and 150tioMMT dehydroxilation starts at 750.5 and 591.5 °C, respectively. The thermogravimetric events for the organoMMTs after *in situ* polymerization of the intercalated salt are the same as those of the parent organoclays (Table II). An increase in dehydration temperature and in the water lost relative to the respective parent organoclay is observed indicating a decrease in hydrophobicity after polymerization of the salt. A decrease in the onset of degradation of the polymeric salt and in the weight loss is also observed. The decrease in weight loss might be due to the degradation of part of the salt during polymerization and the washing off of the degradation products during work up. The polymerization of thiophenes by oxidative coupling with ferric chloride leaves HCl as a by-product [42] and the presence of residual halide ions has been shown to cause the decomposition of surfactant salts inside the clay lamellae [41].

## CONCLUSIONS

TMETA can be exchanged for the sodium cations in Na<sup>+</sup>MMT, as indicated by the expansion of the basal spacing, shown by X-ray diffraction, and by the presence of bands characteristic of TMETA in the FTIR spectra of the modified clays. FTIR also indicates that the salt intercalated in the silicate galleries is less organized than in the bulk solid state. The amount of TMETA intercalated is lower than the salt loaded in the preparation mixture, and as the amount of salt loaded is increased intercalation increases but not proportionally, as calculated from thermal analysis data.

TMETA can be polymerized inside the lamellae giving rise to oligomeric conjugated species which interact more strongly with the clay than the mono-cations, as inferred from their FTIR spectra. Polymerization also leads to a decrease in basal spacing along with an increase in the homogeneity of the basal spacing sizes in the sample, and to a decrease in the thermal stability of the organoclay.

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