

Magnetic and Electrical Properties of $Mn_xCu_{1-x}Fe_2O_4$ Ferrite

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In the present work, mixed manganese-copper ferrite of composition $Mn_xCu_{1-x}Fe_2O_4$ (within $x=0.40, 0.42, 0.44, 0.46, 0.48$ and 0.50) have been investigated for their electric and magnetic properties such as dc resistivity, Curie temperature, saturation magnetization. $Mn_xCu_{1-x}Fe_2O_4$ ferrite samples were prepared by uniaxial pressing from the oxide mixture, synthesized at $1000^\circ C$ during 45 hours and finally heated to $1200^\circ C$ by 5h, at room atmosphere. The X-ray diffractograms show that the samples with different compositions were formed by compact structure spinel with cubic cell. The saturated magnetization of the $Mn_xCu_{1-x}Fe_2O_4$ ferrites increased with x up to 0.46, which presented the smallest coercitive field. All samples showed hysteresis characteristic of soft magnetic materials. This electrical behavior is compatible with an insulator. The results were analyzed in the framework of grain/barrier model.

Keywords: Ferrites, Spinel Structure, Magnetic Properties, Mn-Cu ferrites

1. Introduction

Mixed manganese/copper ferrites having high Curie temperatures and magnetization depending on the composition form an important class of magnetic materials used in many technological application¹.

The magnetic particles with smaller size become single domain in contrast with the usual multi domain structure for bulk magnetic material exhibiting superparamagnetization. Magnetic particles exhibiting superparamagnetic behavior display higher saturation magnetization and low coercivity having potential applications e.g., as magnetic resonance imaging contrast agents, in ferrofluids based technology, information storage device, gas sensors². For instance, a recent application of mixed ferrite Mn-Cu is a methane gas sensor for the oil industry³. The magnetic properties and gassing efficiency of the material depends on its microstructural properties, which are related to its method of preparation.

The synthesis of spinel manganese ferrite has been investigated extensively in recent years due to their structural, thermal, physical, chemical and particularly due to their magnetic properties^{4,5}. Those characteristics are in close connection with the magnetic structure, which is dependent on the magnetic cations, their distribution and concentration⁶. The $MnFe_2O_4$ is an important member of spinel structured ferrite class due to their excellent properties such as high saturation magnetization, high initial permeability, high resistivity and low losses⁵.

This system has a cubic spinel crystal structure with the unit cell consisting of eight units of the form $[M_\delta Fe_{1-\delta}]^A [M_{1-\delta} Fe_{1+\delta}]^B O_4$, where δ is a composition and acts as the inversion parameter with $\delta = 0$ (1) standing for the inverse (normal) case. The 32 oxygen anions per unit cell form a

face centered cubic cage, while the metallic cations occupy interstices. The metallic cations outside the bracket occupy the tetrahedral sites (*A* sites) comprising tetrahedral sublattice while those metallic cations enclosed by the bracket occupy octahedrally sites (*B* sites) comprising the octahedrally sublattice. Figure 1 shows a representation of the unit cell of the Mn-Cu ferrite. In tetrahedral (*A*) site, the interstice is in the centre of a tetrahedron formed by four lattice atoms. Four anions are occupied at the four corners of a cube and the cation occupies the body centre of the cubic-fcc. In octahedral sites (*B*), interstice is at the centre of an octahedron formed by 6 regular anions. The oxygen atom is represented by spheres⁶.

The spinel formation reaction by solid-state reaction is so slow because all of the ions Fe^{2+} , Cu^{+2} , Mn^{+2} diffuse slowly. Defects are formed, particularly vacancies adjacent sites at which ions can emerge. High temperatures for extended periods are necessary so that the ions have sufficient thermal energy to occasionally vibrate or jump from one site into an adjacent vacancy or interstitial⁷.

Both the cation distribution in the octahedral and tetrahedral sites and the grain size are crucial factors that determine the magnetic and electrical responses. The manganese ferrite is partial inverse spinel, where about 80% of Mn^{2+} ion occupy the tetrahedral *A* sites: However, there are Mn^{3+} ions at the octahedral *B* sites, and are connected by the presence of Fe^{2+} ions also present at these ionic sites. The addition of impurities induces changes in structure and texture of the crystal^{8,9}. References^{9,10} revealed that the magnetic performance and microstructure depend considerably on chemical composition and sintering temperature of samples.

With respect of electrical properties, it is desirable that a ferrite have as high resistivity as possible. This is necessary in order to avoid Foucault or Eddy currents that heat the material and loses energy, e.g. in a transformer. Improvements

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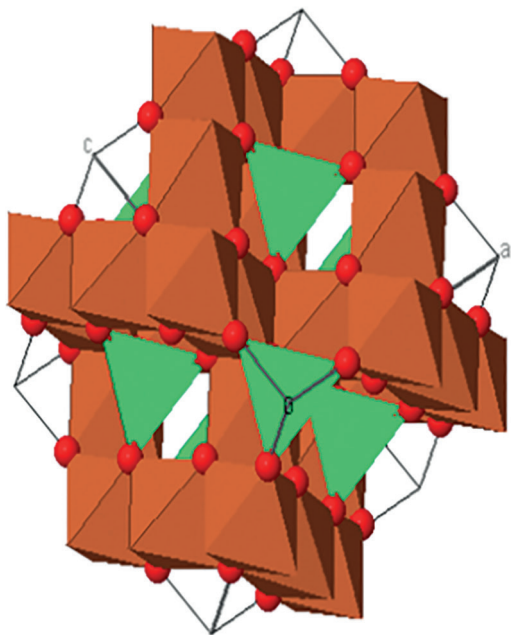


Figure 1: A fragment of the structure of $\text{Mn}_{0.50}\text{Cu}_{0.50}\text{Fe}_2\text{O}_4$.

in contrast to conventional metallic ferromagnetic materials that present very strong Eddy currents, which leads to high operating temperatures¹¹ are possible with Ferrite materials since the crystallite boundaries act as energy barriers, confining charge carriers, i.e. electrons, into the grains.

In this work, we have carried out alternating current (a.c.) and continuous current (c.c.) electrical and magnetical characterization of mixed manganese/copper ferrite. X-ray diffraction (XRD), a vibrating sample magnetometer (VSM), were used in this study.

2. Materials and Methods

The high purity oxides of Manganese (MnO), copper (CuO) and iron (Fe_2O_3) were mixed and compacted up to a uniaxial press of 39 GPa. After, samples with chemical formula $\text{Mn}_x\text{Cu}_{1-x}\text{Fe}_2\text{O}_4$ with manganese concentrations x of 0.40, 0.42, 0.44, 0.46, 0.48 and 0.50 were synthesized at 1000°C during 45 hours and finally heated to 1200°C by 5h, in room atmosphere. The crystalline phases were identified by means X-ray diffraction experiments using a Panalytical x'pert diffractometer, CuK_α radiation, angular interval 2 θ from 15° to 80°, angular step of 0.02 and 1 s counting time.

The crystallite size was calculated for all the compositions using the high intensity peak and Scherer formula¹¹:

$$L = \frac{0,91\lambda}{\beta \cos \theta} \quad (1)$$

where L is the crystalline size perpendicular to (hkl) plane, λ the wavelength of X-ray used ($\lambda = 1.5418 \text{ \AA}$), β full width at half maximum of the diffraction peak (FWHM) and θ the peak angular position. The lattice parameters, a ,

were measured by Rietveld (FULLPROFF software). From EDX, the composition details of the prepared ferrites were determined.

The electronic conductivity was measured by Keithley 2400 source/measure unit and the temperature was varied in an oven with temperature control at a rate of 5 K/min up to a temperature of 573 K. The magnetic characterization was performed by means of a vibrating sample magnetometer Lakeshore model 7404. The magnetic parameters: coercive field H_c , saturation magnetization M_s , remanent magnetization M_R were determined by the hysteresis curves with an applied field of 12 kG. The Curie temperature were determined by the thermo-magneto-gravimetric technique. The a.c. electrical measurements were carried using an impedance analyzer in the frequency range 1 Hz to 10 MHz.

The graph $\ln(\rho T^{1/2})$ vs. $1000/T$ indicates a large linear region associated to the grain/barrier model. The linearity occurs in two distinct temperature ranges, the E_b , N_d and L_D values obtained from the slope of both linear fittings according to the equation (2).

$$E_b = \frac{(L/2)^2 e^2 N_d}{8 \epsilon \epsilon_0} \quad (2)$$

where L is the average size of the crystallites determined from the Debye-Scherrer model (2), E_b is the energy barrier height at the grain boundary, N_d is the donor concentration, ϵ is the relative dielectric constant at low frequency and ϵ_0 is the vacuum permittivity. ϵ is determined as the asymptotic value calculated from a.c. impedance measurements at low frequency (determined in the range between 1Hz and 10Mhz) for all samples are shown in Table 2. This mechanism can be determined by Debye shielding length (L_D) with equation (3). If $L_D < L/2$, the potential barriers exist in the grain boundary region due to capture states at these interfaces¹².

$$L_D = \sqrt{\left(\frac{K_B T \epsilon \epsilon_0}{e^2 N_d}\right)} \quad (3)$$

3. Results and Discussion

Figure 2 shows the X-ray diffractograms of the samples. Was observed peaks to $\text{Mn}_x\text{Cu}_{1-x}\text{Fe}_2\text{O}_4$ ($0.40 < x < 0.50$) ferrite correspond to standard spinel (JCPDS—file n° 01-074-2072) diffraction patterns which confirmed the cubic structure with no extra peaks corresponding to other phases. The peaks indexed to (111), (220), (311), (222), (400), (422), (511) and (440) planes of a cubic unit cell, all planes are the allowed planes which indicates the formation of cubic spinel structure in single phase¹³.

The Figure 3 shows the lattice parameter values of the ferrites as function of Mn-concentration. This figure shows that the “ a ” lattice parameter a increases with increasing Mn content due to the difference in the ionic radii between Mn^{2+} (0.66 Å) and Cu^{2+} (0.57 Å)¹⁴. The increase in lattice parameter with composition can be explained on the basis of Vegard’s law¹⁵. This law explains the linear variation in lattice parameter with the ionic radii of the doped and the

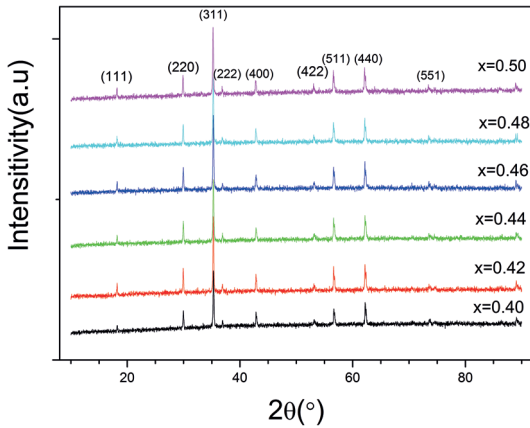


Figure 2: X-ray diffraction (XRD) patterns of the ferrites with different compositions.

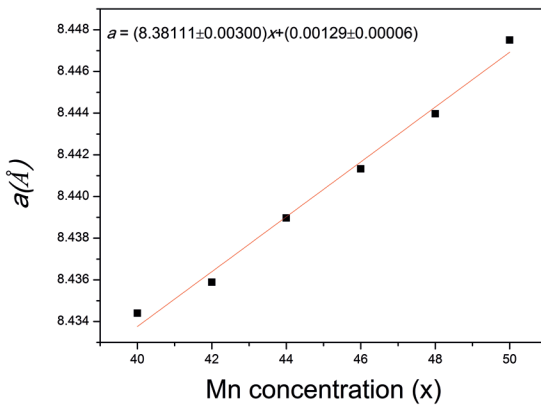


Figure 3: Lattice parameter as function of Mn-concentration for ferrites ($0.40 < x < 0.50$).

replacing ion. In the case we are replacing Mn^{2+} ion with Cu^{2+} ion. The lattice parameter is found to rise, which may be attributed to shifting on some Fe^{3+} ions from A site to B site for higher composition¹⁶. The lattice parameters found are between $a = 8.41 \text{ \AA}$ and $a = 8.50 \text{ \AA}$ for copper and manganese ferrites, respectively. The value of the lattice parameter obtained for all samples is in good agreement with reported in literature¹⁴.

The EDX spectrum of $Mn_xCu_{1-x}Fe_2O_4$ ($0.40 < x < 0.50$) gave the information on the elemental composition of the material. The elemental compositions agree with the stoichiometric relations of the prepared compound. Table 1 presents the semi-quantitative results of EDS disregarding the presence of the element oxygen, because this element is very light (atomic mass $15,9994u \pm 0,0004u$). It shows the ratio of Mn/Cu experimental elements for each nominal composition of the samples.

The calculated values of crystallite size (L) for the distinct compositions are shown in Table 1. The value of crystallite size was calculated from Scherrer Formula by the high intensity peak (311). The values of $L/2$ range from 30 nm to 40 nm. These values are valid for the application of conduction model limited by potential barriers located at crystallite boundaries.

Figure 4 shows the temperature dependence of the electrical resistivity by the d.c. measurements for all ferrite samples. In all samples, it was found that the resistivity of the material rises as a function of inverse temperature. The crystallite boundaries with potential barriers model is the electrical conduction mechanism observed for all samples at high temperatures. For them, the high value of resistivity is associated with the simultaneous presence of ferrous and ferric ions on equivalent lattice sites¹⁷.

In order to obtain parameters for Table 2, we considered one temperature in the center of both linear regions of Figure 4, i.e. $T = 473 \text{ K}$.

As determined by the fitting parameters on Table 2, the electrical conductivity of all samples of mixed manganese/copper ferrite depends on boundaries. Since the barriers are high enough to avoid carriers to cross the crystallite boundaries and the low L_D confirms this fact we can conclude that the electrical transport in polycrystalline ferrites is dominated by those boundary effects. With energy barriers of about 0.5 eV, the $Mn_xCu_{1-x}Fe_2O_4$ ferrite samples present a semiconductor behavior but with activation energies with the resistivity having a pre-exponent factor $T^{1/2}$, characteristic of conduction limited by potential barriers located at crystallite boundaries and confirmed by assuring $L_D < L/2$ relation.

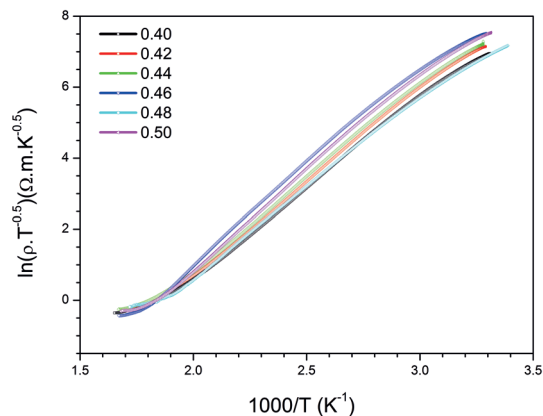
Figure 5 shows the hysteresis loops at room temperature of all samples. We can observe that saturation is attained at relatively low fields (12 kG). It was possible to determine the values of some magnetic parameters such as the coercive field (H_c), remanent magnetization (M_r) and saturation magnetization (M_s). The results of measurement of the hysteresis of samples $Mn_xCu_{1-x}Fe_2O_4$ obtained from the hysteresis curves in Figure 5 are shown in Table 2. The samples were measured at room temperature and the magnetization was normalized considering the total sample mass.

The Mn-Cu ferrites have a supermagnetic behavior trend that is observed by the magnetization curve (Figure 5). The variation of saturation magnetization can be correlated to the distribution of cations due to the exchange interaction of tetrahedral (A) and octahedral (B) ions. The molecular magnetization (M) is given by the difference between magnetization of MB and MA octahedral and tetrahedral sites, respectively, in which subnet B has a higher magnetization. Since Cu^{2+} ions have a magnetic moment less than Mn^{2+} ions, the replacement of Cu^{2+} ions by Mn^{2+} ions in octahedral sites should result in increased M_s .

The results of saturation magnetization as a function of manganese concentration are shown in Table 3 and can be identified also on Figure 5. There was an increase in the value of saturation magnetization with increasing manganese of $x=0.40$ to 0.46 and $x=0.40$ to 0.46 there is a decrease in saturation magnetization in the system $Mn_xCu_{1-x}Fe_2O_4$. This is attributed to decrease in magnetization of the sublattice B . This is achieved by two mechanisms, i.e. both the reduction of the magnetization of the sublattice B due to the existence of Cu^{2+} with less time or more Mn^{2+} ions occupy the A sites, and more Fe^{3+} ions are forced to migrate to A sites. Thus, the result is a decrease in the

Table 1: Percentage of atomic elements of ferrites $Mn_xCu_{1-x}Fe_2O_4$.

Sample	Mn (%)	Cu (%)	Fe (%)	Mn/Cu (%)
MCF 40	12.45±0.32	20.28±0.52	65.3±1.4	38.04±0.14
MCF42	14.34±0.34	19.75±0.54	65.9±1.4	42.06±0.18
MCF44	14.74±0.36	18.67±0.52	66.6±1.5	44.12±0.19
MCF46	13.83±0.37	19.79±0.52	66.4±1.4	46.84±0.17
MCF48	15.37±0.33	17.00±0.53	67.4±1.5	47.48±0.20
MCF50	16.20±0.29	16.63±0.58	67.2±1.4	49.34±0.21

**Figure 4:** Temperature dependence of electrical resistivity plotted as $\ln(\rho T^{-0.5})$ vs. $1000/T$ of samples $Mn_xCu_{1-x}Fe_2O_4$.**Table 2:** Parameters of the grain/barrier model for all $Mn_xCu_{1-x}Fe_2O_4$ samples. x is the composition factor, the ϵ relative dielectric constant, the half of the average crystallite size ($L/2$), Debye shielding Length (L_D). The last two columns are related to the ability of carriers to cross such barriers, i.e. N_c the donor concentration and E_b the energy barrier height).

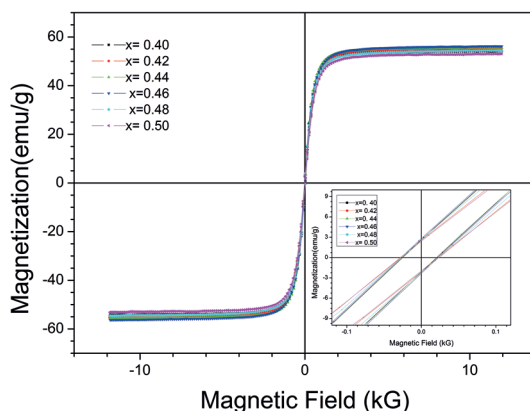
x	ϵ	$L/2$ (nm)	L_D (nm)	N_c (10^{17} cm^{-3})	E_b (eV)
0.40	22.9	38.76	6.90	9.20	0.44
0.42	37.5	34.76	6.76	15.7	0.45
0.44	28.9	32.94	6.44	13.3	0.47
0.46	21.2	32.09	6.57	9.39	0.49
0.48	30.7	32.41	5.87	17.0	0.43
0.50	18.6	37.13	7.97	5.59	0.49

magnetic moment of the sublattice B^{18} . For samples with higher copper content, most Cu^{2+} occupies the octahedral sites and disturbs the ferromagnetic interactions between Fe^{3+} ions¹⁹.

With all these characterization techniques we infer that the ceramics exhibited characteristics of a soft magnetic material with high electric resistivity.

4. Conclusion

$Mn_xCu_{1-x}Fe_2O_4$ ferrite ($0.40 < x < 0.50$) were synthesized by a conventional solid-state reaction method and investigated as potential materials for devices electronic and drug delivery.

**Figure 5:** Hysteresis loops at room temperature of samples $Mn_xCu_{1-x}Fe_2O_4$. The inset corresponds to a zoom to help identifying the coercitive fields and remanent magnetization.

The system $Mn_xCu_{1-x}Fe_2O_4$ is single phase spinel ferrite with cubic unit cell for all compositions. The X-ray analysis confirmed the formation of the single phase samples for the compositions $0.40 < x < 0.50$ and shown that the lattice parameter “ a ” increase linearly with increase Mn content, due to the ion substitution. A typical magnetization versus magnetic field (M-H) curve of $Mn_xCu_{1-x}Fe_2O_4$ ferrite collected on a VSM shows an increase in magnetization as the magnetic field increases. The magnetization *versus* magnetic field curves collected are characteristic of soft magnetic materials. These mixed spinel ferrites are useful as magnetic devices due to low coercivity field H_c and high saturation magnetization. In the study of manganese/copper ferrite, the resistivity is found to be decreased with increasing temperature for all samples. The ferrites show semiconducting behavior with conduction in crystallites with potential barriers located at crystallite boundaries as defined by x-ray data and calculations of Debye length. We have shown that electron transport in the investigated samples is dominated by grain/barrier model adapted to this crystallite scenario at high temperatures ($T=423 \text{ K}$).

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Table 3: Results for the hysteresis measurements of samples $Mn_xCu_{1-x}Fe_2O_4$

x	M_s (emu/g)	M_r (emu/g)	H_c (G)	M_s/M_r	Tc (K)
0.40	53.94±0.05	3.847±0.004	23.132±0.002	14.02	636
0.42	55.20±0.06	3.989±0.004	26.114±0.003	13.84	633
0.44	55.63±0.06	2.500±0.002	16.468±0.002	22.25	632
0.46	56.06±0.06	6.349±0.006	16.337±0.002	8.83	631
0.48	54.16±0.05	3.849±0.004	25.902±0.003	14.07	624
0.50	53.08±0.05	2.844±0.003	22.98±0.002	18.66	632

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