

Effects of solvent evaporation on water sorption/solubility and nanoleakage of adhesive systems

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ABSTRACT

Objective: To evaluate the influence of solvent evaporation in the kinetics of water diffusion (water sorption-WS, solubility-SL, and net water uptake) and nanoleakage of adhesive systems. **Material and Methods:** Disk-shaped specimens (5.0 mm in diameter x 0.8 mm in thickness) were produced (N=48) using the adhesives: Clearfil S³ Bond (CS3)/Kuraray, Clearfil SE Bond – control group (CSE)/Kuraray, Optibond Solo Plus (OS)/Kerr and Scotchbond Universal Adhesive (SBU)/3M ESPE. The solvents were either evaporated for 30 s or not evaporated (N=24/*per* group), and then photoactivated for 80 s (550 mW/cm²). After desiccation, the specimens were weighed and stored in distilled water (N=12) or mineral oil (N=12) to evaluate the water diffusion over a 7-day period. Net water uptake (%) was also calculated as the sum of WS and SL. Data were submitted to 3-way ANOVA/Tukey's test ($\alpha=5\%$). The nanoleakage expression in three additional specimens *per* group was also evaluated after ammoniacal silver impregnation after 7 days of water storage under SEM. **Results:** Statistical analysis revealed that only the factor "adhesive" was significant ($p<0.05$). Solvent evaporation had no influence in the WS and SL of the adhesives. CSE (control) presented significantly lower net uptake (5.4%). The nanoleakage was enhanced by the presence of solvent in the adhesives. **Conclusions:** Although the evaporation has no effect in the kinetics of water diffusion, the nanoleakage expression of the adhesives tested increases when the solvents are not evaporated.

Keywords: Dentin-bonding agents. Solvents. Solubility. Leakage.

INTRODUCTION

Current restorative techniques are associated with the bonding characteristics of resin-based materials. Contemporary dentin bonding agents contain a chemically balanced combination of hydrophilic (i.e. HEMA, BPDM, PENTA) and hydrophobic monomers (i.e. Bis-GMA, UDMA) that intrinsically permeate the wet dentin surface²⁴. In addition, the dentin bonding agents contain solvents, known to be essential components for establishing adequate dentin-resin interface. Solvents are responsible for carrying these resin monomers throughout the collagen fibrils of the dentin substrate after the etching step^{17,19}. In these dental adhesives, higher concentrations

of relatively hydrophilic monomers are used. This characteristic complex blend of hydrophilic/hydrophobic ingredients, water and solvents makes the adhesives prone to phase separation, which may impair their bonding effectiveness²⁶. In order to allow the mixing of these kinds of monomers, and also to avoid the phase separation between them, volatile organic solvents, such as ethanol and acetone, are added in the formulation of adhesives²⁷. These solvents facilitate the evaporation of water from the wet dentin, ensuring an increased monomer infiltration into the demineralized dentin, thus improving the physical-chemical interaction with the tooth substrate³.

The solvent evaporation before the photoactivation of an adhesive system is regarded

as being of paramount importance to increase the effectiveness of the bonding procedure^{6,9}. The adhesive system is placed and exposed while it is in a liquid state and is relatively low in viscosity. This lowered viscosity may lead to enhanced radical mobility, and thus higher conversion values⁴. For a durable, long-term sealing of dentin, monomers must be converted to stable high-molecular-weight polymers²⁰. The residual water or organic solvents is claimed to be responsible for producing localized areas of incomplete monomer polymerization^{6,7,9}. Thus, the monomer conversion and the extent of polymerization might vary throughout the hybrid layer, which could cause significant differences in the quality of the interpenetrating network at different locations¹³. A direct correlation between the extent of polymerization of the adhesive films

and their permeability has been found². In addition, water is responsible for the chemical decomposition, such as oxidation and hydrolysis of the resin matrix⁵. However, the water uptake is not only dependent upon the presence of residual solvent, but is also dependent upon the hydrophilicity of these materials²⁸.

Therefore, the aim of the present study was to evaluate the influence of solvent evaporation on the water sorption, solubility, and net water uptake (sum of water sorption and solubility) of specimens immersed in water and mineral oil, and also on the nanoleakage pattern of contemporary adhesive systems. The hypotheses tested were: (I) the solvent evaporation would reduce the net water uptake; (II) the water sorption and solubility parameters will be similar, irrespective of the

Adhesives	Composition	Manufacturer	Batch #
Clearfil SE Bond (CSE)	Primer: MDP, HEMA, Dimethacrylates, Di-canforquinone, N,N-Dietanol-p-toluidina, Water. Bond: MDP, BisGMA, HEMA, Dimethacrylates, Di-canforquinone, N,N-Diethanol-p-toluidine, Silanized colloidal silica.	Kuraray, Osaka, Japan	1548 AA
Clearfil S ³ Bond (CS3)	10-MDP, HEMA, BisGMA, Water, Ethanol, Silanized colloidal silica, Camphorquinone.	Kuraray, Osaka, Japan	00156B
Optibond Solo Plus (OP)	Ethyl alcohol, Alkyl dimethacrylate resins, Barium aluminoborosilicate glass, Fumed silica (silicon dioxide), Sodium hexafluorosilicate.	Kerr, Orange, CA, USA	3533713
Scotchbond Universal (SBU)	BisGMA, 2-Hydroxyethyl Methacrylate, Decamethylene, Dimethacrylate, Ethanol, Water, Silane Treated Silica, 2-Propenoic Acis, 2-Methyl-, Reaction products with 1, 10-Decanediol and Phosphorous oxide (P2O5), Copolymer of acrylic and itaconic acid, camphorquinone, dimethylaminobenzoat (-4) toluene.	3M ESPE, St. Paul, MN, USA	ADH-02

MDP: methacryloyloxydecyl dihydrogen phosphate; BisGMA: bisphenol-A glycidyl dimethacrylate; HEMA: 2-hydroxyethylmethacrylate

Figure 1- Composition, manufacturers and batch numbers of the adhesives used

immersion media; and (III) the nanoleakage of the adhesives tested would be reduced when the solvents are evaporated.

MATERIAL AND METHODS

Experimental design

In this *in vitro* study, the assessments of water sorption and solubility of adhesive specimens immersed in water and mineral oil were performed according to the factors: (1) adhesive system, at four levels: I- Clearfil S3 Bond (CS3) — a one-step, self-etching adhesive —, II- Scotchbond Universal Adhesive (SBU) — a universal adhesive —, III- Clearfil SE Bond (CSE) — a two-step, self-etching adhesive —, IV- Optibond Solo Plus (OP) — a two-step, total-etching adhesive; (2) adhesive protocol: I- evaporated, II- non-evaporated; and (3) immersion media, at two levels: I- water, and II- mineral oil. For comparative reasons, only specimens of the "bond" component of CSE were fabricated. The net water uptake, i.e., the sum of water sorption and solubility, was also calculated. The composition of the adhesive systems is described in Figure 1. In order to support the results, the nanoleakage pattern of contemporary adhesive systems was also performed.

Specimen fabrication

Forty-eight disc-shaped specimens of each material (except for CSE; $n=24$) were prepared for each storage condition (water and mineral oil). For the specimen fabrication, adhesive systems were dispensed into a silicon mold (5.0 mm in diameter x 0.8 mm in thickness). For solvated adhesives (SBU, CS3, OP), oil/water-free compressed air was gently blown for 30 s at a distance of 10 cm to facilitate the solvent evaporation (E). For the non-solvated adhesive (CSE Bond), the drying step was not performed. As an air spray is recommended to optimize solvent evaporation¹⁰, care was taken to be gently applied to avoid oxygen incorporation in the adhesive specimens. In addition, care was also taken to carefully remove all visible air bubbles entrapped in the adhesive specimens, and a polyester strip was placed over the adhesive and covered with a glass slide. The specimens were photoactivated using a QTH light (Demetron LC, 450 Mw, Demetron Research Corp., Danbury, CT, USA) for 40 s with a power density of 550 mW/cm². The specimens were then carefully removed from the mold and photoactivated for additional 40 s.

Water sorption and solubility test

Water sorption and solubility tests were based on the 4049 ISO standard, with the exception of the specimen's dimensions (5.0 mm in diameter x 0.8 mm in thickness). After 24 h, the specimens were

placed in a desiccator device containing silica gel and stored at 37°C. The specimens were repeatedly weighed on an analytical balance (AG204, Mettler-Toledo, Columbus, OH, USA) every 24 h, until a constant mass (m_1) was obtained (i.e. a mass in which variation amounted to less than 0.2 mg within any 24 h period)¹². The thickness and diameter of the specimens were measured at three different points to the nearest 0.01 mm using a digital caliper, and these measurements were used to calculate the volume (V) of each specimen (in mm³). Specimens were then individually placed in test tubes (Eppendorf vials) containing 1.5 mL of distilled water (pH 7.2) at 37°C for 7 days. Half of the specimens ($N=12$) were placed in sealed glass vials containing 1.5 ml of a chemically-inert mineral oil (Nujol, liquid petrolatum, Sigma-Aldrich Co., Saint Louis, MO, USA). These specimens were tested as controls in parallel with the specimens immersed in distilled water.

The storage time interval of up to 7 days had passed, the tubes were removed from the oven and left to equilibrate at room temperature for 30 min. The specimens were then washed in running water, gently wiped with a soft absorbent paper, weighed by means of an analytical balance (m_2), and returned to vials containing 10 mL of fresh distilled water or oil. Following the further 7 days of storage, the specimens were dried inside a desiccator containing fresh silica gel and weighed daily until a constant mass (m_3) was obtained (as previously described). The initial mass determined after the first desiccation process (m_1) was used to calculate the change in mass after each fixed-time interval of the 7 days of storage. Changes in mass were plotted against the storage time in order to obtain the kinetics of water sorption for the entire period of water storage. The water sorption (WS) and solubility (SL) over 7 days of water storage¹² were calculated by means of the following formulae²¹:

$$WS = \frac{m_2 - m_1}{V} \quad SL = \frac{m_1 - m_3}{V}$$

where m_1 refers to the initial dry constant mass (mg) prior to immersion in water; m_2 describes the mass (mg) after water immersion at various time periods; m_3 is the mass (mg) after drying the specimens that had reached their maximum water sorption; and V refers to the specimen volume in mm³. Net water uptake (%) was also calculated as the sum of water sorption and solubility. Data were analyzed by three-way ANOVA (with factors including "adhesive system", "adhesive protocol", and "immersion media") and Tukey's *post-hoc* test for multiple comparisons, at a preset alpha of 5%.

Nanoleakage

For the nanoleakage pattern investigation, six additional disc-shaped specimens were prepared for the solvated adhesive systems, and three discs were made for CSE. In order to investigate the influence of the solvent incorporated into adhesive systems on the nanoleakage, the specimens were stored in distilled water for 7 days and then placed in an ammoniacal silver nitrate solution for 24 h. After that, the specimens were rinsed thoroughly in distilled water and immersed in a photo developing solution for 8 h under a fluorescent light to reduce silver ions into metallic silver grains²⁴. The stained specimens were then profusely water-rinsed in tap water, mounted in aluminum stubs, dehydrated in silica gel for 2 h, and then submitted to carbon evaporation (SCD 050, Balzer Union AG, Balzers, Lichtenstein). A qualitative analysis of the nanoleakage patterns was performed using a scanning electron microscope (SEM - Phenom-World, Eindhoven, The Netherlands), operating in back-scattering electron mode with an accelerating voltage of 15 kV. The nanoleakage patterns were classified as follow: Type I – moderate silver uptake; or Type II – severe silver uptake.

RESULTS

Water sorption and solubility

Mass variation curves for the 12 days of

immersion in water are presented in Figure 2. The results are shown in Table 1. The statistical analysis revealed that only the factor “adhesive protocol” was significant ($p=0.01$). The solvent evaporation procedure had no effect on the water sorption and solubility of the adhesives ($p=0.21$), irrespective of the storage media. When mass gain (i.e. water sorption) and mass loss (i.e. solubility) of adhesive disks were plotted against time, non-solvated adhesive CSE was determined to have the lowest water sorption (Figure 2). CSE adhesive also presented significantly lower means of SL ($-2.9 \mu\text{g}/\text{mm}^3$) ($p<0.05$). When the WS and SL were compared as a function of the storage media, the means were statistically lower when the specimens were immersed in mineral oil. The net water uptake means varied from 5.4 to 24.6% among the adhesive systems (Table 1) and were determined to be significantly lower for the CSE Bond (5.4%). All the adhesives stored in water presented a time-dependent increase in water sorption and solubility, whereas the adhesives stored in mineral oil presented lower sorption and solubility means (Figure 2). In spite of the variation in mass as a function of the time, CSE was the only adhesive to present similar weight after the desiccation process in comparison to that obtained at m_1 (Figure 2).

Nanoleakage

The nanoleakage patterns of the adhesives investigated are illustrated in Figures 3 and 4.

Table 1- Water sorption (WS), solubility (SL) and net water uptake of the adhesives tested

Adhesive system	Adhesive protocol	WS		SL		Net Water Uptake (%) ^D	
		Water ($\mu\text{g}/\text{mm}^3$)	Oil ($\mu\text{g}/\text{mm}^3$)	Water ($\mu\text{g}/\text{mm}^3$)	Oil ($\mu\text{g}/\text{mm}^3$)		
CSE	Non-evaporated	57.1 \pm 5.8 ^{cA} (5.7)	7.6 \pm 2.1 ^{aB}	-2.9 \pm 4.9 A	(0.2)	1.1 \pm 3.4 ^{aA}	5.9 \pm 0.9 ^a
CS3	Non-evaporated	117.3 \pm 8.8 ^{bA} (11.7)	9.6 \pm 4.3 ^{aB}	66.4 \pm 7.7 ^{bA}	(6.6)	17.8 \pm 7.7 ^{aB}	18.3 \pm 1.6 ^b
	Evaporated	135.3 \pm 56.9 ^{abA} (13.5)	8.6 \pm 4.3 ^{aB}	78.7 \pm 35.2 ^{abA} (7.8)		20.3 \pm 7.9 ^{aB}	21.3 \pm 9.2 ^b
OP	Non-evaporated	133.0 \pm 18.9 ^{abA} (13.3)	5.5 \pm 7.9 ^{aB}	82.4 \pm 6.9 ^{abA} (8.2)		20.1 \pm 16.5 ^{aB}	21.5 \pm 2.5 ^b
	Evaporated	154.6 \pm 5.4 ^{aA} (15.4)	5.9 \pm 8.6 ^{aB}	91.9 \pm 5.8 ^{aA} (9.1)		17.5 \pm 6.6 ^{aB}	24.5 \pm 0.9 ^b
SBU	Non-evaporated	113.3 \pm 10.3 ^{ba} (11.3)	5.3 \pm 6.8 ^{aB}	71.9 \pm 13.9 ^{abA} (7.1)		18.4 \pm 11.9 ^{aB}	18.4 \pm 2.2 ^b
	Evaporated	113.2 \pm 4.6 ^{ba} (11.3)	8.9 \pm 1.8 ^{aB}	66.5 \pm 6.5 ^{ba} (6.6)		19.6 \pm 7.4 ^{aB}	17.9 \pm 0.9 ^b

Values are Mean \pm SD (n=12) $\mu\text{g}/\text{mm}^3$

Different upper case letters for rows and lower case letters for columns: significant ($p<0.05$)

Water sorption is given in absolute terms (g/mm^3) and in relative terms (%) to provide comparisons to literature values which include both expressions

C $57.1 \mu\text{g}/\text{mm}^3=0.5710 \text{ mg}/\text{mm}^3 \times 100 = 5.71 \text{ mg}/100 \text{ mm}^3=5.7 \%$ [Malacarne, et al.¹² (2006)]

D Net water uptake is the sum of water sorption and solubility (%)

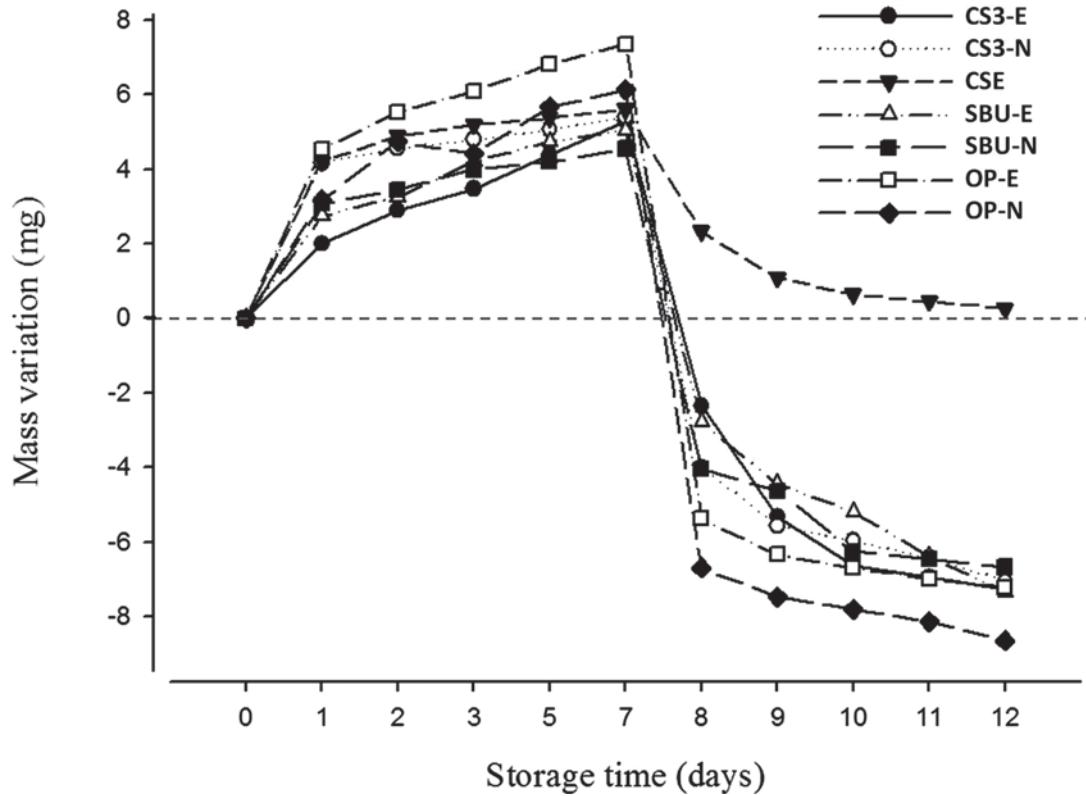


Figure 2- Changes in mass of the adhesive systems tested in the water sorption/solubility test. Symbols represent mean values (N=12). Standard deviation values were not indicated. OP - Optibond Solo Plus, CS3 - Clearfil S³ Bond, and SBU - Scotchbond Universal Adhesive as a function of the solvent evaporation (non-evaporated - N) or evaporated solvents - E)

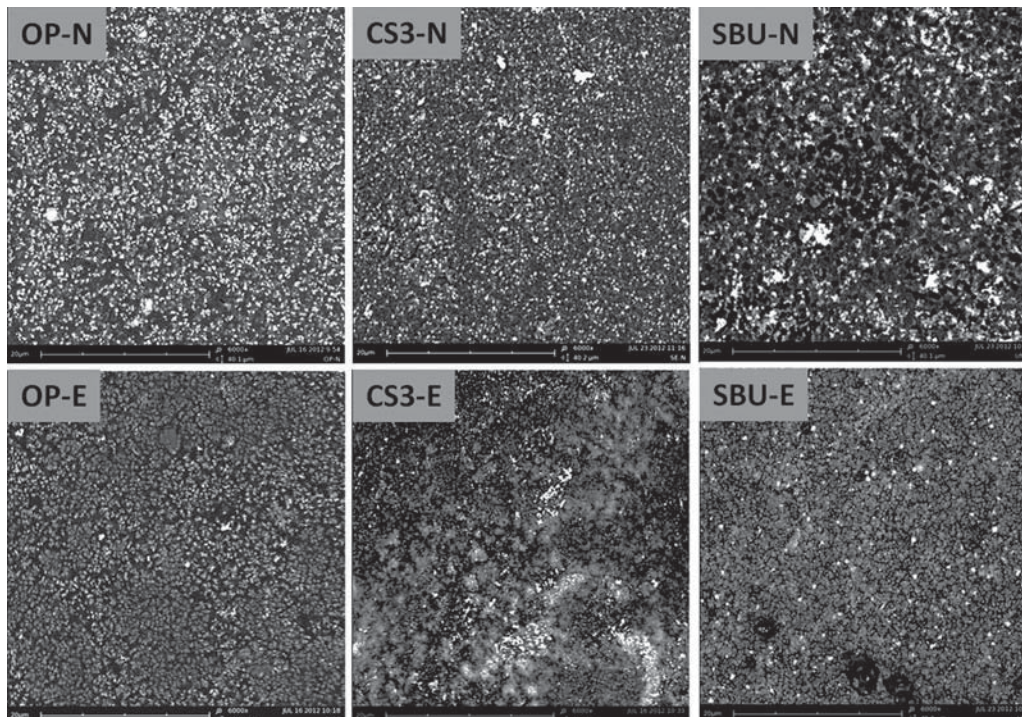


Figure 3- Nanoleakage of the adhesives Optibond Solo Plus (OP), Clearfil S³ Bond (CS3), and Scotchbond Universal Adhesive (SBU) with the solvent non-evaporated (N) or evaporated (E) after 7 days of water storage. The more intense silver uptake is evident for the non-evaporated groups

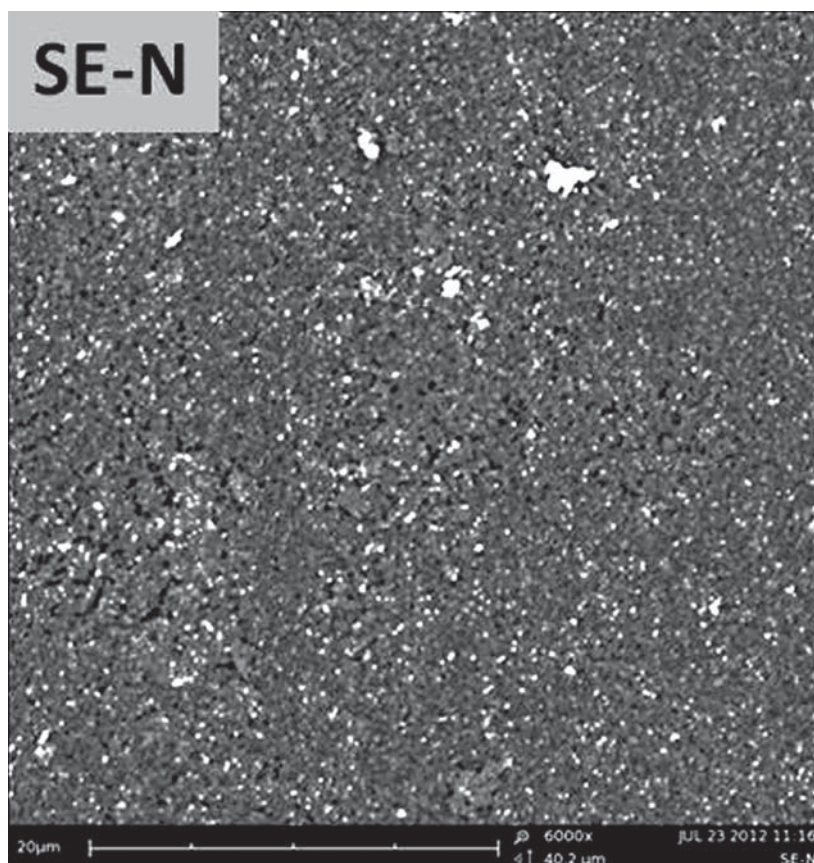


Figure 4- Nanoleakage of Clearfil SE Bond (CSE) after 7 days of water storage

Representative SEM micrographs of the adhesives after 7 days of storage in water are presented in Figure 3. The solvated adhesives showed similar nanoleakage patterns (moderate silver uptake – Type I) after evaporation, whereas a more intense nanoleakage was noted for the non-evaporated ones (severe silver uptake – Type II) (Figure 3). The non-solvated adhesive CSE presented a nanoleakage pattern (Type I) similar to that observed for the solvated adhesives when the solvents were evaporated (Figure 4). The adhesive SBU showed higher silver uptake when the evaporation was not performed in comparison with that observed for both OP and CS3.

DISCUSSION

The first hypothesis that the solvent evaporation procedure would reduce the net water uptake was not accepted. In the present study, the tested adhesives showed different amounts of net water uptake, which was not dependent on the evaporation of the solvent. Although the WS and SL means varied among the experimental groups, no significant difference was observed among the groups, irrespective of the storage media. In a previous study¹, higher solvent eliminations were only observed when the drying air temperature was raised for adhesives in comparison to non-

evaporated groups.

The net water uptake, which represents the sum of water sorption/solubility parameters²⁵, has been claimed to reliably estimate the capacity of polymers to absorb water²³. It has been pointed out that simply evaluating the increase in mass of the specimens stored in water is not the correct way of assessing their water sorption¹². Hydrophilic methacrylate polymers exhibit a spatial heterogeneity in which some parts are densely cross-linked and some parts are loosely cross-linked, representing a variable density of cross-links¹². In this way, there may be a dynamic process when resin-based materials are stored in water that interferes in the mass of these materials²³. Thus, there may be a simultaneous infiltration of water into the materials while unreacted monomers and low-molecular-weight polymers may be leached out²¹⁻²². In this way, the mass variation as a result of both an increase in mass due to water penetration and a decrease in mass as a function of the elution of low-molecular-weight material has been advocated¹². This association was claimed to represent the net water uptake¹¹.

The storage of the specimens in mineral oil exhibited significantly lower WS and SL when compared to that of the specimens stored in water. When the WS and SL were compared among the adhesive groups, no significance was observed

among the groups, irrespective of the evaporation of the solvents. In addition, no significance was observed for the non-solvated adhesive (CSE Bond) concerning the means exhibited by the experimental groups. Thus, the second hypothesis, which anticipated that there would be no difference in the WS and SL parameters when the immersion media were compared, was rejected. It has been demonstrated that when specimens were immersed in oil, no water to challenge the interfaces existed, which decreased the silver impregnation to a minimum amount¹⁸. It has been pointed out that the storage in oil might have removed residual water from the resin-dentin interfaces. Even though water is barely solubilized by the mineral oil, the oil can dehydrate the adhesive specimens making them stiffer. In addition, in the absence of water, less silver uptake may occur¹⁸.

Many factors may affect the water sorption and solubility of contemporary dentin-bonding systems. Polymers absorb moisture in a humid atmosphere or when immersed in water. Moisture diffuses into polymers at different degrees depending on a number of molecular and microstructural aspects: (1) polarity of the molecular structure, presence of chemical groups capable of forming hydrogen bonds with water; (2) degree of crosslinking; (3) presence of residual monomers; and (4) crystallinity of the polymer (well-defined crystallites are inaccessible to water)¹⁵. According to these factors, the mechanism of water diffusion can be summarized in two main theories: (1) free-volume theory, according to which water diffuses through voids within the polymer, and (2) interaction theory, according to which water binds to specific ionic groups of the polymer chain¹². In this case, water diffusion occurs according to the water-affinity of these groups^{12,14}. It was reported that the amount of water sorption and solubility of adhesive polymers increased proportionally to their HEMA concentrations^{9,16}. In another study, it was pointed out that monomers are heteroatom polymers, having carbon and oxygen or nitrogen in their backbones and that the presence of certain groups, such as ester, urethane, and ether linkages, as well as hydroxyl groups are hydrolytically susceptible⁸. Despite their relative hydrophilicity, the resultant polymer formed may absorb water to a potentially damaging extent⁸.

Moreover, the solvents are probably another factor regarding the extent of water sorption and solubility. Solvents also contribute to an exacerbation of the hydrophilicity of the adhesives¹². Additionally, another study⁷ demonstrated differences in the water sorption of commercial formulations of bonding agents, which indicated the presence of residual solvents as a condition to exacerbate water sorption. This exerts a negative influence on the bonding longevity, as varied resinous monomers are

combined into solvents as neat acetone, ethanol, water, or their combination^{17,19}. A previous study also pointed out the fact that the solvent acetone spontaneously evaporates, as its vapor pressure and ebullition temperature are lower than those of other solvent, which results in higher evaporation rate⁹.

In the present study, the highest water sorption and solubility means were obtained for solvated adhesive formulations compared to those of CSE Bond. Negative values were obtained for water solubility for CSE. This may indicate that the adhesive is more suitable to water sorption, which could mask its real solubility. The results demonstrate that the kinetics of water uptake was also material-dependent. Thus, the data obtained with the non-solvated adhesive as a parameter for the relationship between water sorption and hydrophilicity suggests that CS3, OP, and SBU present, in fact, more hydrophilic behavior than CSE. This is probably due to the solvents present in the composition¹², i.e., the rate of water uptake was lower for the less-hydrophilic adhesive CSE.

The solvated adhesives investigated in the present study utilize the same types of solvents (water and ethanol), which could explain the similar values for net water uptake. Although the air-drying had no effect on the net water uptake of the adhesives, residual solvent remaining after the air-drying might produce defects within the polymerized adhesive, which was filled with water molecules during storage. The interpretation of the results was improved by the nanoleakage investigation, in which the silver uptake was significantly increased when the solvated adhesives were not submitted to solvent evaporation prior to storage (Figures 3 and 4), rejecting hypothesis III. Thus, it is possible that the water sorption and silver uptake in the adhesive specimens were possibly due mainly to porous formation of the polymerized adhesive caused by the presence of residual solvents.

Another important consideration is that all the adhesives tested in the present study contain HEMA, and residual co-monomer mixtures may be attracted by poly-HEMA and/or polymers, leading to an increase in the free volume of polymerized adhesive. This promotes an increase in the water sorption into the polymerized matrix, even after air-drying the adhesive prior to immersion in water¹¹. This also helps to explain the nanoleakage for the groups in which the solvent was evaporated, as well as for the non-solvated CSE (Figures 3 and 4). Thus, water molecules diffuse through the porous structure in the adhesive specimens without a mutual relationship with the polar sites of the material⁸.

CONCLUSION

Within the limitations of the present study, it can be concluded that although the solvent evaporation related to the adhesive protocol has no influence on the net water uptake of the adhesives evaluated, the nanoleakage was significantly affected for the non-evaporated ones.

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