

Enzymatic Resolution of Ethyl 3-Hydroxy-3-Phenylpropanoate and Analogs using Hydrolases

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Este trabalho contribui com o estudo da relação substrato-modelo em reações de hidrólise de ésteres β -hidroxilados secundários e terciários. Foram utilizados um β -hidroxiéster secundário e quatro β -hidroxiésteres terciários, com as enzimas PCL, PLE, CRL e AOP. O melhor resultado foi obtido quando efetuou-se a reação enzimática do éster secundário 3-hidroxi-3-fenilpropanoato de etila (**1a**) com a PCL (50% de conversão, éster (R)-**1a** recuperado com 98% e.e., e o ácido **1** obtido em 93% e.e. Por outro lado, a PLE apresentou o melhor resultado para os ésteres terciários 3-hidroxi-3-fenilbutanoato de etila (**2a**) e 3-cicloexil-3-hidroxi-3-fenilpropanoato de etila (**3a**), apesar da baixa seletividade. PLE e CRL também foram avaliadas na resolução enzimática de 2-(1-hidroxícicloexil)-butanoato de etila (**4a**) e 2-(1-hidroxíciclopentil)-butanoato de etila (**5a**), entretanto, não apresentaram seletividade.

This work contributes to the substrate model study of enzymatic hydrolysis of secondary and tertiary β -hydroxy esters. One secondary and four tertiary β -hydroxy esters have been employed with PCL, PLE, CRL and AOP enzymes. The best result was observed when PCL was used as an enzyme for the reaction of the secondary ester, ethyl 3-hydroxy-3-phenylpropanoate (**1a**) (conversion of 50%, ester (R)-**1a** recovered with 98% e.e. and the acid **1** with 93% e.e. On the other hand, PLE showed the best result for tertiary ethyl 3-hydroxy-3-phenylbutanoate (**2a**) and ethyl 3-cyclohexyl-3-hydroxy-3-phenylpropanoate (**3a**), despite the poor selectivity. Ethyl 2-(1-hydroxycyclohexyl)-butanoate (**4a**) and ethyl 2-(1-hydroxycyclopentyl)-butanoate (**5a**) were only hydrolyzed by PLE and CRL, but showed no enantioselectivity.

Keywords: β -hydroxy ester, enzymatic hydrolysis, hydrolases

Introduction

Enzyme catalysis has been one of the most useful methods for the preparation of enantiomerically pure compounds. Numerous studies have indicated the application of enzymes to prepare synthons for use in asymmetric synthesis and many reviews on this subject have been published recently¹. Enzymes such as *Pig liver* esterase (PLE), *Pseudomonas cepacia* lipase (PCL), *Candida rugosa* lipase (CRL), *Burkholderia cepacia* lipase (BCL), and *Aspergillus oryzae* protease (AOP) have been used. Enzymes can be employed in the resolution of alcohols and esters and many examples have been reported in the literature¹. The enzymatic hydrolysis of ethyl 3-hydroxy-3-phenylpropanoate (**1a**) or other ester derivatives to the 3-hydroxy-3-phenylpropanoic acid (**1**) have interested several research groups. Acid **1** is an important intermediate in the synthesis of tomoxetine (I) and fluoxetine (II) hydrochlorides, widely used as antidepressants² (Figure 1).

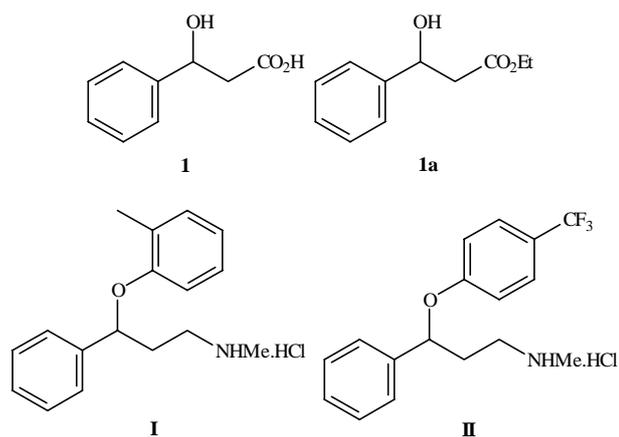
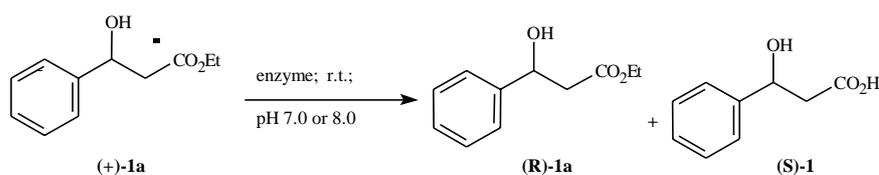


Figure 1

To this end, PLE³ has been applied and more recently *Pseudomonas sp*² (Reaction 1). Penicillin G Amidohydrolase⁴ (PGA) and lipase A^{4b} were also used in the hydrolysis of **1a** O-acetyl derivative.

With PLE and at pH 7, a 50% conversion was achieved, yielding ester (R)-**1a** in 28% (43% e.e.) and (S)-acid **1c** in

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Reaction 1

35% (39% e.e.). Improved enantiomeric excess (58% e.e. for (R)-**1a** and 46% e.e. for (S)-acid **1**³ were achieved using 20% aqueous ethanol.

The hydrolysis of **1a** in a phosphate buffer solution at pH 7 using lipase PS-30 from *Pseudomonas sp* (Amano), furnished (S)-acid **1** in 39% conversion and 93% e.e. which was improved to 36% conversion of (R)-**1a** (98% e.e.), after two consecutive enzymatic hydrolysis².

The hydrolysis of the acetyl ester of **1a** using PGA at pH 8 in a phosphate buffer solution led to (R)-**1a** (36% e.e.)^{4a}. The hydrolysis of the same derivative using lipase A (Amano) led to ester (S)-**1a** (95% e.e.)^{4b, 1e}.

These results prompted us to develop a complementary study on the resolution of **1a** (prepared as stated in the literature by a classical Aldol reaction)⁵, using the lipases from *Pseudomonas cepacia* and *Candida rugosa*, the protease from *Aspergillus oryzae*, as well as the esterase from *Pig liver* at pH 8 in a phosphate buffer solution to evaluate the best hydrolysis conditions.

In contrast to secondary alcohol synthesis, relatively few examples of the enzymatic resolution of more substituted systems have been reported⁶. As an extension of this work, the enzymatic resolution of ethyl 3-hydroxy-3-phenylbutanoate (**2a**) and ethyl 3-cyclohexyl-3-hydroxy-3-phenylpropanoate (**3a**), as well as ethyl 2-(1-hydroxycyclohexyl)-butanoate (**4a**) and ethyl 2-(1-hydroxycyclopentyl)-butanoate (**5a**) (Figure 2) were studied. These products were also obtained by aldol reactions.

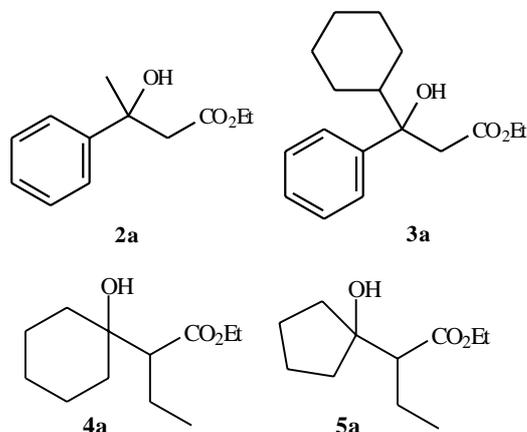


Figure 2

Experimental

The solvents and reagents used were supplied by E. Merck or Aldrich Co. and THF was purified through a process of distillation over LiAlH_4 , according to standard laboratory techniques. Melting points were determined on a Fischer-Johns apparatus. Flash chromatography was performed using Kieselgel 60 (230–400 mesh, E. Merck). IR spectra were recorded on films or KBr pellets with a Perkin Elmer 1420 spectrometer. ^1H NMR and ^{13}C NMR spectra were obtained in CDCl_3 solutions (Me_4Si as internal standard) with a Varian Unity Plus 300 instrument. Whenever necessary, the e.e. was observed using tris-[3-heptafluoropropylhydroxymethylene]-(+)-camphorato] europium (III) derivative ($\text{Eu}(\text{hfc})_3$). Optical rotations were measured in EtOH or CHCl_3 solutions with a Polartronic NH8 Schmidt/Haensch polarimeter at room temperature. The mass spectra were obtained with a VG Autoespec. *Pig liver* esterase (PLE, E3128, 300 units/mg protein, 15 mg protein/mL suspension), *Pseudomonas cepacia* lipase (PCL, L9156, 90 units/g solid), *Candida rugosa* lipase (CRL, type VII, L1754, 835 units/mg solid) and *Aspergillus oryzae* protease (AOP, type XXIII, P4032, 3,6 units/mg solid) were purchased from Sigma Co.

Preparation of racemic β -hydroxy esters **1a**, **2a**, **3a**, **4a** and **5a**⁵

General procedure: Under N_2 atmosphere, n-butyllithium (24 mmol) was added to a solution of diisopropylamine (3.7 mL, 26.4 mmol) and THF (15 mL) at -78°C . The solution was stirred for 15 min. The corresponding ethyl ester (22 mmol) was added dropwise to a solution of LDA and the reaction was conducted under stirring for 45 min. After that, benzaldehyde or ketone was added dropwise. The mixture was stirred for 6 h at -78°C , and then treated with NH_4Cl saturated solution and extracted with ethyl acetate. The organic layer was washed with water, saturated with NaCl, and dried over MgSO_4 . The solvent was evaporated and the crude product was purified through chromatography on silica gel (n-hexane:ethyl acetate, 95:5).

Ethyl 3-hydroxy-3-phenylpropanoate **1a**⁹: 95% yield; colorless oil; IR $\nu_{\text{max}}/\text{cm}^{-1}$ 3450 (OH), 1720 (CO), 1190 (CC) (film); ^1H NMR (300 MHz, CDCl_3), δ 1.27 (3H, t, J 7.2 Hz), 2.70 (1H, dd, J 16.4 and 4.8 Hz), 2.77 (1H, dd, J 16.4 and 8.4

Hz), 3.27 (br s, -OH), 4.18 (2H, q, J 7.2 Hz), 5.13 (1H, dd, J 8.4 and 4.8 Hz), 7.26-7.40 (5H, m); ^{13}C NMR (75 MHz, CDCl_3), δ 14.0, 43.2, 60.8, 70.2, 125.6, 127.7, 128.4, 142.4, 172.3; EI-MS m/z (%) 194 (32), 107 (100), 79 (59).

Ethyl 3-hydroxy-3-phenylbutanoate **2a**¹⁰: 80% yield; colorless oil; IR $\nu_{\text{max.}}$ /cm⁻¹ 3480, 1720, 1200 (film); ^1H NMR (300 MHz, CDCl_3), δ 1.13 (3H, t, J 7.2 Hz), 1.54 (3H, s), 2.79 (1H, d, J 15.9 Hz), 2.98 (1H, d, J 15.9 Hz), 4.06 (2H, q, J 7.2 Hz), 4.41 (br, s, -OH), 7.20-7.47 (5H, m); ^{13}C NMR (75 MHz, CDCl_3), δ 13.8, 30.05, 46.3, 60.6, 72.6, 124.3, 126.7, 128.1, 146.7, 172.6; EI-MS m/z (%) 209 (7), 121 (100), 105 (77).

Ethyl 3-cyclohexyl-3-hydroxy-3-phenylpropanoate **3a**¹¹: 75% yield; colorless oil; IR $\nu_{\text{max.}}$ /cm⁻¹ 3480, 1720, 1200 (film); ^1H NMR (300 MHz, CDCl_3), δ 0.97-1.77 (12H, m), 1.03 (3H, t, J 7.2 Hz), 2.85 (1H, d, J 15.6 Hz), 3.01 (1H, d, J 15.6 Hz), 3.96 (2H, q, J 7.2 Hz), 7.18-7.49 (5H, m); ^{13}C NMR (75 MHz, CDCl_3), δ 13.7, 26.2, 26.9, 42.2, 42.2, 48.6, 60.4, 77.1, 125.7, 126.5, 127.6, 144.9, 173.4; EI-MS m/z (%) 276 (M+), 193 (95), 105 (100).

Ethyl 2-(1-hydroxycyclohexyl)-butanoate **4a**¹²: 80% yield; colorless oil; IR $\nu_{\text{max.}}$ /cm⁻¹ 3500, 1715, 1180 (film); ^1H NMR (300 MHz, CDCl_3), δ 0.90 (3H, t, J 7.2 Hz), 1.25-1.77 (11H, m), 1.29 (3H, t, J 6.9 Hz), 2.34 (1H, dd, J 4.8 and 10.6 Hz), 4.20 (2H, q, J 6.9 Hz); ^{13}C NMR (75 MHz, CDCl_3) δ 12.2, 14.2, 19.4, 21.6, 21.8, 25.6, 34.4, 37.4, 56.2, 60.2, 71.5, 176.4.

Ethyl 2-(1-hydroxycyclopentyl)-butanoate **5a**¹³: 77% yield; colorless oil; IR $\nu_{\text{max.}}$ /cm⁻¹ 3450, 1710, 1180 (film); ^1H NMR (300 MHz, CDCl_3) δ 0.93 (3H, t, J 7.2 Hz), 1.40-1.95 (10H, m), 1.30 (3H, t, J 7.2 Hz), 2.29 (1H, dd, J 3.9 and 11.4 Hz), 2.50 (1H, br s, -OH), 4.20 (2H, q, J 7.2 Hz); ^{13}C NMR (75 MHz, CDCl_3) δ 12.3, 14.2, 21.6, 23.5, 23.7, 37.5, 39.9, 56.1, 60.3, 82.1, 176.5.

Enzymatic hydrolyses

General procedure: racemic esters **1a**, **2a**, **3a**, **4a** and **5a** (1 mmol) were combined with a phosphate buffer solution (10 mL) (Table 1 and 2) of pH 7 or 8 and with enzyme (units; Table 1 or 2) under vigorous stirring at room temperature. The pH was maintained constant with the continuous addition of 0.25 mol L⁻¹ aqueous NaOH. After the indicated conversion (Table 1 and 2), the reaction was stopped. The reaction mixture was diluted with aqueous NaHCO₃ and extracted three times with ether. The combined organic layers were dried (MgSO₄) and concentrated in order to obtain **1a**, **2a**, **3a**, **4a** or **5a**, respectively (the % yield and e.e. are presented in Table 1 and 2). The combined aqueous solution was acidified to pH 1 with 3 mol L⁻¹ HCl and extracted three times with ether. The extracts were dried (MgSO₄) and concentrated to obtain acid **1**, **2**, **3**, **4** or **5**, respectively (the % yield and e.e. are presented in Table 1 and 2).

Table 1. Enzyme-catalysed hydrolysis of racemic **1a** at room temperature.

Entry	Enzyme (unit)	Reaction time	pH	Conversion (%)	% R- 1a ^a (% e.e.) ^b	% S- 1a ^a (% e.e.) ^c	Acid ^d [α] ²² _D
1	PCL (0.45)	6 h	7.0	22	60 (25)	22 (86)	-16.6 (c 0.482)
2	PCL (0.45)	15 h 25 min	7.0	40	59 (62)	39 (>98)	-19.2 (c 1.140)
3	PCL (0.45)	21 h	7.0	46	44 (76)	30 (>98)	-19.1 (c 0.682)
4	PCL (0.45)	43 h	7.0	50	49 (>98)	47 (93)	-17.9 (c 1.442)
5	PCL (0.45)	380 h	7.0	68	22 (>98)	68 (74)	-14.3 (c 1.112)
7	PLE (50)	40 min	8.0	40	60 (36)	23 (58)	-10.9 (c 0.364)
8	CRL (75) ^e	17 day	7.0	40	51 (22)	33 (30)	-5.9 (c 0.670)
9	CRL (150) ^e	7 day	7.0	40	60 (15)	32 (40)	-7.8 (c 0.764)
10	AOP (150)	4 day	7.0	34	50 (37)	34 (89)	-17.4 (c 0.684)
11	AOP (720)	2 day	7.0	40	60 (32)	27 (75)	-14.5 (c 0.532)

a) determined on the basis of the sign of the specific rotation previously described²; b) e.e. determined by ^1H NMR with $[\text{Eu}(\text{hfc})_3]$; c) determined by $[\alpha]^{22}_D$; literature² to R(+)-**1**, 98% e.e. $[\alpha]^{22}_D +18.7$ (c 2.27, EtOH); d) solvent EtOH; e) value in mg.

Table 2. Enzyme-catalyzed resolution of ester **2a** and **3a** using PLE

Entry	Ester	Enzyme (unit)	Reaction time	pH	T (°C)	Conversion (%)	Recovered R-estera; yield (%); (% e.e.) ^b	S-Acids; yield (%); (% e.e.) ^c	Acid ^d [α] ²² _D
1	2a	PLE (50)	1 h	8.0	r.t.	40	2a : 53 (08)	2 : 30 (50)	+5.5 (c 0.490)
2	2a	PLE (50)	5 h	8.0	3	22	2a : 61(03)	2 : 19 (37)	+4.1 (c 0.490)
3 ^e	2a	PLE (50)	1.5 h	8.0	r.t.	41	2a : 59 (09)	2 : 38 (48)	+5.3 (c 0.910)
4	3a	PLE (50)	40 day	8.0	r.t.	40	3a : 50 (05)	3 : 32 (00)	
5	2a	PCL (0.45)	29 day	7.0	r.t.	00	2a : 100 (00)	2 : 00	
6	2a	PCL (0.90)	8 day	7.0	r.t.	00	2a : 100 (00)	2 : 00	
7	3a	PCL (0.45)	3 day	7.0	r.t.	00	3a : 100 (00)	3 : 00	
8	3a	CRL (150) ^f	7 day	7.0	r.t.	32	3a : 62 (00)	3 : 00	

a) determined based on the sign of the specific rotation previously described; b) e.e. determined by ^1H NMR with $[\text{Eu}(\text{hfc})_3]$; c) determined by $[\alpha]^{22}_D$; literature¹⁰ $[\alpha]^{22}_D +11.0$ (c 3.004, EtOH); d) solvent EtOH; e) using DMSO as organic cosolvent, phosphate buffer: DMSO (9:1); f) value in mg.

Esters **1a**, **2a**, **3a**, **4a**, and **5a**: ^1H and ^{13}C NMR, IR, MS data, see above. The e.e. value and the % yield are presented in Table 1 and Table 2. To **1a** ester at 50% conversion $[\alpha]_{\text{D}}^{20} +44.2$ (*c* 1.01, CHCl_3), literature² $[\alpha]_{\text{D}}^{20} +44.0$ (*c* 1.015, CHCl_3), >98% e.e..

3-Hydroxy-3-phenylpropanoic acid **1²**: mp 115 °C; IR $\nu_{\text{max.}}/\text{cm}^{-1}$ 3450-2500, 1700 (film); ^1H NMR (300 MHz, CDCl_3) δ 2.78 (1H, dd, *J* 16.5 and 3.9 Hz), 2.86 (1H, dd, *J* 16.5 and 9.0 Hz), 3.80 (br s, -OH), 5.17 (1H, dd, *J* 9.0 and 3.9 Hz), 7.28-7.41 (5H, m); ^{13}C NMR (75 MHz, CDCl_3), δ 44.0, 70.3, 125.9, 127.4, 128.4, 144.8, 172.2; EI-MS *m/z* (%): 166 (54), 107 (100), 79 (83).

3-Hydroxy-3-phenylbutanoic acid **2¹⁰**: mp 52 °C; IR $\nu_{\text{max.}}/\text{cm}^{-1}$ 3480-2500, 1720 (film); ^1H NMR (300 MHz, CDCl_3) δ 1.55 (3H, s), 2.83 (1H, d, *J* 16.2 Hz), 3.02 (1H, d, *J* 16.2 Hz), 4.45 (br s, -OH), 7.22-7.44 (5H, m); ^{13}C NMR (75 MHz, CDCl_3) δ 30.4, 45.8, 72.7, 124.2, 127.0, 128.3, 146.1, 177.2; EI-MS *m/z* (%): 180 (11), 165 (100), 121 (56), 105 (28).

3-Cyclohexyl-3-hydroxy-3-phenylpropanoic acid **3¹¹**: mp 174 °C; IR $\nu_{\text{max.}}/\text{cm}^{-1}$ 3500-2600, 1680 (film); ^1H NMR (300 MHz, CDCl_3) δ 0.88-1.74 (11H, m), 2.90 (1H, d, *J* 15.9 Hz), 3.06 (1H, d, *J* 15.9 Hz), 7.20-7.36 (5H, m); ^{13}C NMR (75 MHz, CDCl_3) δ 26.1, 26.3, 26.4, 26.7, 26.9, 41.5, 48.7, 77.0, 125.5, 126.8, 127.8, 144.3, 177.3; EI-MS *m/z* (%): 191 (34), 165 (79), 105 (100), 77 (31).

Results and Discussion

The hydrolysis of ester **1a** using PCL, PLE, CRL and AOP enzymes were initially studied and the results are presented in Table 1.

The results observed in this work were similar to those obtained by Boaz² and Santaniello³, where the *Pseudomonas sp* lipase was more active than PLE esterase, in the enzymatic ester **1a** hydrolysis. These differences in the activities between these enzymes have been discussed elsewhere^{1g}.

As expected, the best result was achieved when PCL was used (Table 1). The hydrolysis of **1a** at 50% conversion gave the remaining (R)-**1a** in >98% e.e. and the (S)-acid **1** in 93% e.e. (entry 4, Table 1).

Figure 3 shows the reaction curve for the ester hydrolysis, which demonstrates that the conversion rate decreased drastically after 50% of conversion. Our results showed that the ester hydrolysis could be carried out in a single step without successive reactions, as already mentioned. Similar conclusions were reached for the enzymatic acetylation of the 3-hydroxy-4-alkoxy methylbutanoate, as reported recently by Wunsche *et al*⁷.

The results obtained from the hydrolysis of ester **1a**

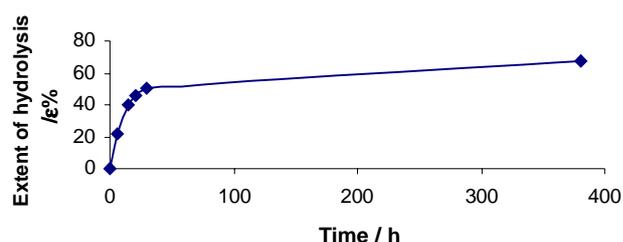


Figure 3. Extent of hydrolysis of racemic ester **1a** by PCL lipase as a time function.

using PLE at pH 8 (entry 7, Table 1) were similar to those reported by Santaniello *et al*³. However, at pH 8 a faster hydrolysis reaction was achieved compared with the data reported by Santaniello at pH 7 (40 min versus 4h). The hydrolysis of **1a** using AOP was comparable with PLE results, with a significant enhancement in the e.e. towards the recovered ester and the obtained acid (entry 10, Table 1). Compared with the other enzymes, CRL showed little enantioselectivity for the hydrolysis of **1a** and a rather extended time of reaction (entry 8, Table 1).

Esters **2a** and **3a** were hydrolyzed with PLE, PCL and CRL, under the same reaction conditions employed for ester **1a**.

PLE at pH 8 provided the best results (Table 2).

When PLE was used in the hydrolysis of **2a** and **3a**, the recovered esters showed poor selectivity (entry 1 and 4, Table 2). (S)-acid **2** presented a modest e.e. (50%), and acid **3** was racemic. DMSO was used as a cosolvent and the temperature was lowered in order to improve the results for the hydrolysis of **2a**. Notwithstanding these modifications the results remained unsatisfactory (entry 2 and 3, Table 2).

CRL (150 mg enzyme and pH 7) promoted the hydrolysis of **2a**. However, the products obtained were racemic. After 7 days at room temperature and a conversion of 32%, the yields of recovered ester **2a** and acid **2** were 62% and 32%, respectively. Esters **2a** and **3a** were inert to PCL catalyzed hydrolysis under the same conditions of the **1a** hydrolysis.

From the results presented in Tables 1 and 2, a decrease of the enantiomeric excess and an increase in the reaction time may be observed when an hydrogen on C-3 is replaced by methyl and cyclohexyl groups (entry 7, Table 1; entry 1 and 4, Table 2), showing that for larger groups at C-3 the enzyme was not selective. There are useful models for acylated secondary alcohols and α -substituted esters that predict which enantiomer will be faster hydrolyzed^{1g,k,n,o,p}. The importance of the groups at C-3 concerning enzyme active site are discussed in some papers^{1o}, and using these models we can infer that bulkier groups at C-3 decrease the enzyme selectivity. The results corroborate the above

assumption to the molecular modelling studies of the active site of these enzymes^{1P}.

PLE and CRL were also used in the hydrolysis of the β -hydroxy esters **4a** and **5a**. Although these enzymes promoted hydrolyses, only racemic esters and corresponding racemic acids were obtained under these conditions. When PLE (50 units) was employed for the ester hydrolysis of **4a** at pH 8 and at room temperature, the yield of recovered ester **4a** was 42% and for the corresponding acid was 30% after 9 days at a conversion of 37%. When CRL (150 mg) was used, the reaction time for ester **4a** was 5 days at a conversion of 14% (the yield of recovered ester **4a** was 11%) and 2 h for ester **5a** at a conversion of 15% (the yield of recovered ester **5a** was 55%), at pH 7 at room temperature. These results showed that the presence of five and six member rings reduce the enzyme discrimination in these substrates, as observed for **2a** and **3a**.

The results presented in this paper have added new data to the previously developed works²⁻⁴ and expand the scope of the estimation of the enzymes active sites through molecular modeling studies^{1P}. The hydrolyses were carried out under different reaction conditions and other enzymes were employed. Four different β -hydroxy esters were also analyzed and the results obtained demonstrated the importance of the group size present at the β carbon during the reaction, as above mentioned. Results confirm that PCL is a better enzyme to hydrolyze secondary β -hydroxy esters than PLE, CRL and AOP. On the other hand PLE, though depicting poor selectivity is more substrate specific. Experiments are in progress in our laboratory to improve the reactions conversions and selectivities.

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