

Removal of Cd⁺² From Aqueous Solutions Onto Polypyrrole Coated Reticulated Vitreous Carbon Electrodes

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The development of simple methods for removal of heavy metals from aqueous samples is a relevant field of research. In this connection, the electrodeposition of the Cd⁺² ion, one of the most toxic species for animals and human beings, was investigated in aerated pH 4.8 sulfuric-sulfate solutions. In potentiostatic conditions, the maximum rate of cadmium deposition at a neutral polypyrrole (PPy⁰) coated reticulated vitreous carbon (RVC) working electrode occurs at -3.0 V vs. the saturated calomel reference electrode (SCE). Moreover, the conversion rate depends both on the applied potential and on the mass transport regime, and, for solutions containing 10 mg L⁻¹ of Cd⁺², the highest removal efficiency achieved is 84% after 90 min of electrolysis. The concentration decay of the Cd⁺² ion in the solution was monitored by anodic stripping voltammetry (ASV) at a hanging mercury drop electrode. Besides, metallic cadmium deposited onto the polypyrrole modified RVC electrode was evidenced by Scanning Electron Microscopy (SEM) analysis using the backscattered electron image (BEI) technique and by Energy Dispersive Spectrometry (EDS).

Keywords: *cadmium, RVC, polypyrrole, microscopy*

1. Introduction

Environmental contamination by heavy metals is a widespread problem, with sources of pollution arising from industrial activities. These metals are of significant importance as they are non-biodegradable and once released into the environment, they can only be diluted or transformed, not destroyed. It must be emphasized that the Cd⁺² ion is one of the most toxic species for animals and human beings. The legal limitations concerning Cd⁺² ion discharge in effluents are very stringent due to the highly toxic nature of cadmium salts. The maximum cadmium concentration admitted in effluents is 0.5 mg L⁻¹ in Germany, 0.3 mg L⁻¹ in the United States and 0.1 mg L⁻¹ in Switzerland. These are only slightly higher than those for mercury¹.

The development of simple methods for removing heavy metals from aqueous samples is a relevant field of research. Boyanov *et al.*² reported a concentration drop from 100 mg L⁻¹ to 5 mg L⁻¹ in the removal of cadmium from dilute solutions after 7 h electrolysis. Kreysa and

Reynvaan³ found that the Cd⁺² ion concentration falls from 22 to 0.61 mg L⁻¹ by using an electrochemical reactor with a specific flow rate.

The interest in continuous electrolysis to remove metals from aqueous media by using porous electrodes combined with flowing solutions has been growing recently^{4,5}, various geometric shapes and materials being employed to obtain high conversion rates.

Reticulated vitreous carbon is a form of glass-like carbon combining some properties of both glass and normal industrial carbon^{6,7}. It is a very inexpensive open pore material with a foam structure and it is available in several porosity grades, from 10 to 100 pores per inch (ppi). It can be easily machined into various geometric shapes, has a high surface area, up to 66 cm² cm⁻³ for the 100 ppi standard⁵, and appears to be well suited as an electrode material for flow-through cells⁸. Recently, Dutra *et al.*⁹ developed a laboratory scale electrolytic flow-by cell using a RVC cathode which permitted the purification of aqueous solutions containing cadmium. Operating in a mass trans-

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port regime, the authors reported the decrease in cadmium concentration of 2 liters volume solutions from 200 to 0.1 mg L⁻¹ with current efficiencies up to 40% in 85 min.

In this connection, polypyrrole modified electrodes, obtained by electrochemical oxidation of pyrrole onto an electrode substrate^{10,11}, have been employed in the removal of metallic ions¹²⁻¹⁴ from aqueous solutions. Besides its chemical and thermal stability, the optical and electrochemical properties of polypyrrole may be easily changed by choosing the appropriated experimental synthesis conditions¹⁵. Due to this versatility, much interest has been directed in developing practical applications of polypyrrole¹⁶⁻²¹. For example, in the reduction process at the RVC-PPy⁰ electrode and at the uncoated RVC one, in the same experimental conditions, the removal of copper attains the percent efficiencies of 99.8% and 79%, respectively. Besides, polypyrrole modified electrodes have shown some improved characteristics as compared to the uncoated ones in electrochemical applications such as in all-solid state potentiometric sensors²², in anion selective electrodes²³, and in stripping techniques²⁴⁻²⁵.

The aim of this study is to investigate the removal of Cd²⁺ ion in the 10 mg L⁻¹ concentration range, from aerated aqueous solutions, through reduction at a reticulated vitreous carbon electrode modified with polypyrrole. The experimental conditions simulate the composition of an effluent from which the Cd²⁺ and other ionic species have already been removed by a bulk procedure however still containing an environmentally unacceptable residual concentration of the metallic ion. Moreover, as the electrical conductivity of polypyrrole is maintained even after it is submitted to a long reduction time²⁶, the electroreduction of Cd²⁺ is carried out onto the previously reduced film.

2. Materials and Methods

The electrochemical cell used in this study was a conventional three-electrode assembly. The working electrode was a 40 ppi RVC prism of approximately 1.0 cm x 1.0 cm x 1.5 cm fixed to a graphite rod with a conducting graphite paint from Ladd Research Industries Inc., Burlington, Vermont. The reference electrode was a SCE, to which all potentials are referred, and the auxiliary one was a Pt gauze. The PPy films were electrodeposited on the working electrode surface from an aqueous air free 0.1 mol L⁻¹ Pyrrole and 0.1 mol L⁻¹ KCl solution and allowed to grow for 30 min at 0.90 V using a potentiostat model DEA 332 from Radiometer. The deposited PPy film was then reduced to PPy⁰ for 30 min at -0.90 V in a deaerated KCl 0.1 mol L⁻¹ solution and washed with distilled and deionised water before use.

A 1000 mg L⁻¹ cadmium sulfate stock solution was prepared in 5.10⁻³ mol L⁻¹ H₂SO₄ from the Merck p.a. reagent previously dried at 110 ± 1 °C for 6 h. The measured

pH of the Cd²⁺ ion solution prepared from the stock solution in K₂SO₄ 0.1 mol L⁻¹ was 4.8. The reduction of the Cd²⁺ ion was then carried out onto the RVC-PPy⁰ electrode at the applied potentials -2.50; -3.00 and -3.50 V, in a stirred bath, for 90 min, in the presence of dissolved O₂.

Before and after the Cd²⁺ ion electroreduction procedure, the RVC-PPy⁰ electrode was analyzed by Scanning Electron Microscopy (SEM) using the backscattered electron image (BEI) technique and by Energy Dispersive Spectrometry (EDS). The SEM instrument was a PHILIPS XL30 coupled to an Energy Dispersive Spectrometer (EDS) from Edax. In this technique, a semiconductor detector classifies X-radiation according to its energy rather than its wavelength. All spectra were collected within 100 s using the selected area mode and a 10 mm work distance. The rate of the Cd²⁺ ion concentration decay in the sample solution was followed by ASV at a hanging mercury drop electrode²⁷. After reduction of the Cd²⁺ ion at the RVC-PPy⁰ electrode, 200 µL of the sample solution were transferred to a cell containing 10 mL of KCl 0.1 mol L⁻¹, the pH of which was previously adjusted to 4.8 with sulfuric acid. The solution was then deaerated with high purity grade N₂ for 10 and 4 min, respectively, before and after addition of the sample.

The preconcentration of cadmium in the hanging mercury drop electrode was undertaken at -1.00 V for 30 s, and the electrochemical measurements were carried out with a model 303A polarograph from EGG. Cadmium was then stripped from the Hg electrode by scanning its potential from -1.00 V to -0.30 V and the peak current, previously calibrated, was employed to determinate the Cd²⁺ ion concentration in the sample solution (see Fig. 1).

All solutions were prepared from analytical grade reagents with bidistilled and deionized water.

3. Results and Discussion

Preliminary experiments on the Cd²⁺ ion electroreduction behavior in the pH 4.8 sulfuric-sulfate medium and in the presence of dissolved O₂ were carried out by linear potential scan voltammetry. Figure 2 shows the polarization curves obtained with a glassy carbon rotating disc electrode for a 10 mg L⁻¹ Cd²⁺ ion concentration, run from E_{sa} = 0.00 V to E_{sc} = -1.80 V at 0.02 V s⁻¹ and at several angular velocities. It can be seen that the Cd deposition begins at -0.90 V, which is in accordance with thermodynamic data²⁸ for the experimental pH 4.8 employed in this work. The limiting current densities show a linear variation with ω^{1/2}, as it can be observed in the insert of Fig. 2. This behavior agrees with the Levich equation²⁹, according to:

$$1/j = 1/j_k + 1.61\nu^{1/6}/nFD^{2/3}C_o^* \omega^{-1/2} \quad (1)$$

where j_k is the kinetic current density obtained from the ω^{-1/2} → 0 value, F is the Faraday constant, ν the kinematics

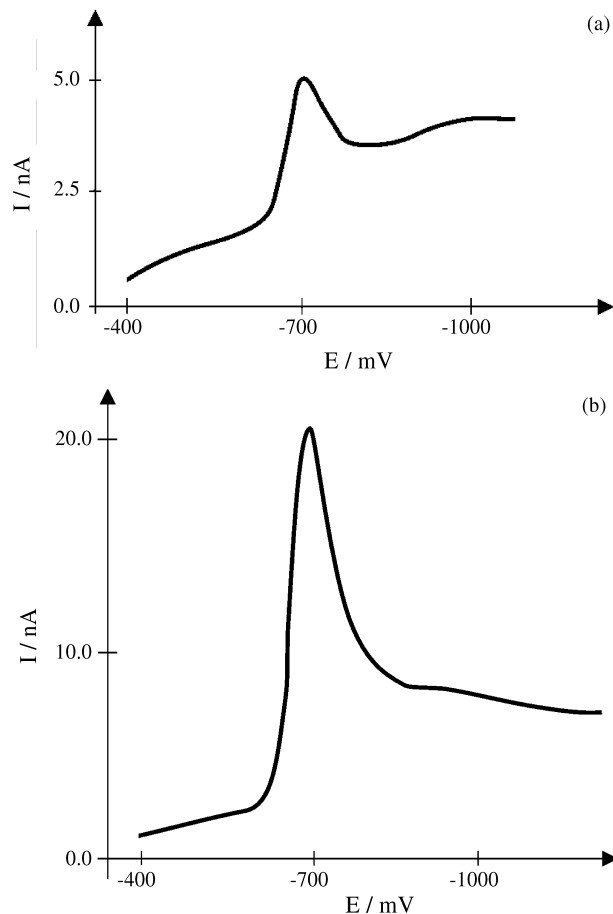


Figure 1. Anodic stripping voltammograms of a deaerated 200 μL sample of Cd^{2+} 10 mg L^{-1} solution in 10 mL of KCl 0.1 mol L^{-1} at pH 4.8 (a) after 90 min electrolysis and b) before electrolysis onto a RVC-PPy⁰ electrode.

viscosity, C_0^* is the bulk concentration of the electroactive species, D its diffusion coefficient and n the number of electrons. It is observed that, at -1.00 V, the curve j_{lim}^{-1} vs. $\omega^{-1/2}$ is a straight line, the extrapolation of which gives a positive intercept, thus meaning that the electroreduction of the cadmium ion is a mixed mass transport-kinetics controlled reaction. Similar measurements were performed with a glassy carbon rotating disc electrode coated with a neutral polypyrrole film. In this case, the limiting current plateau is extended up to around -3.00 V as shown in Fig. 3.

In a previous work, Agarval *et al.*⁵ used a reticulated vitreous carbon (RVC) electrode to remove cadmium from dilute aqueous solution in a pH range from 1.92 to 3.5. The reported results show that the metal deposition efficiency depends on the RVC porosity, on the flow rate and on the Cd^{2+} and supporting electrolyte concentrations. A maximum efficiency of 92.2% was achieved at -2.75 V with a 25 mg L^{-1} Cd^{2+} ion solution containing 0.1 mol L^{-1} supporting electrolyte at pH 2.6 with a 10 ppi RVC, after 9 passes. In the absence of supporting electrolyte, the applied voltage increases and the removal efficiency drops deeply (46%).

Similarly, in the same potential range, the removal efficiency by electrodeposition from a pH 4.8 sulfuric-sulfate solution containing 10 mg L^{-1} of Cd^{2+} ion was determined in this study with no addition of supporting electrolyte, either at RVC and at RVC-PPy⁰ coated electrodes. The role of the electrode material on the removal efficiency is shown in Table 1. It is observed that for applied potentials more negative than -2.50 V, after 90 min of electrolysis, there is practically no Cd^{2+} reduction at the

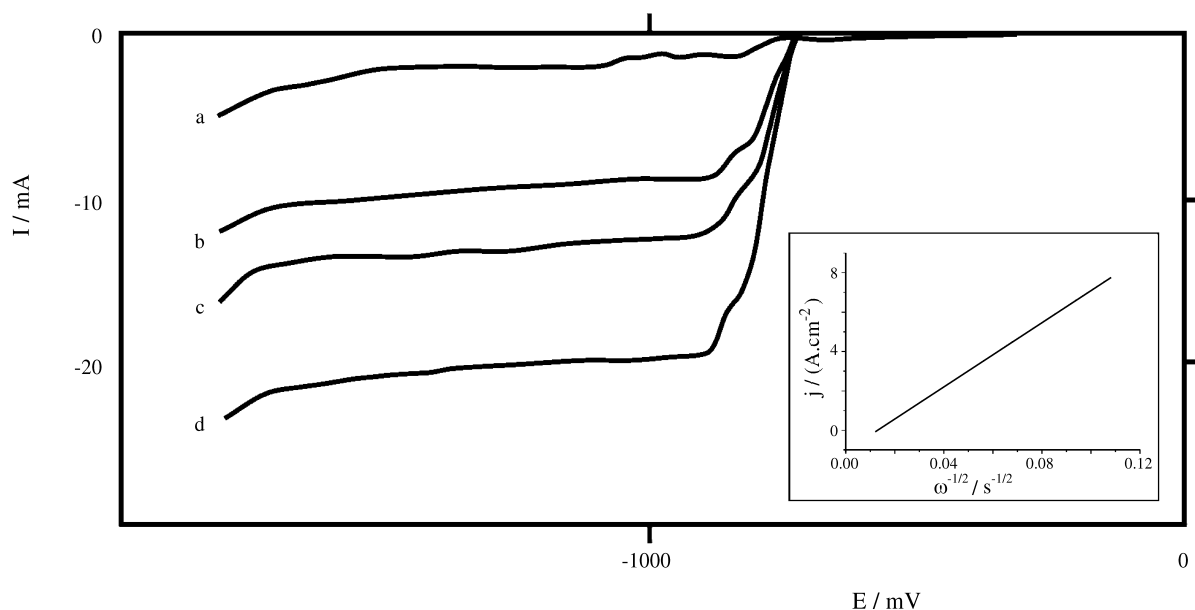


Figure 2. Linear voltammetric curves for Cd^{2+} reduction at a glassy carbon rotating disc electrode. Aerated 10 mg L^{-1} Cd^{2+} ion in pH 4.8 sulfuric-sulfate solution. Potential scans from $E_{\text{sa}} = 0.00$ V to $E_{\text{sc}} = -1.80$ V at 0.02 V s^{-1} and rotation speed of (a) 100; (b) 1000; (c) 1500 and (d) 2500 rpm. Inset: j_{lim}^{-1} vs. $\omega^{-1/2}$.

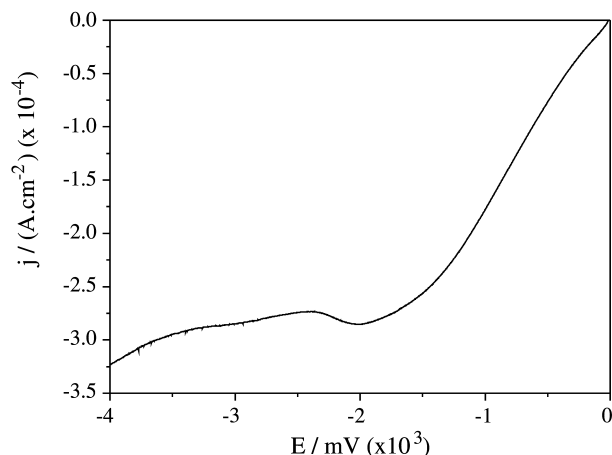


Figure 3. Linear voltammetric curves for Cd^{2+} reduction at a glassy carbon rotating disc electrode coated with PPy^0 . Aerated $10 \text{ mg L}^{-1} \text{ Cd}^{2+}$ ion in pH 4.8 sulfuric-sulfate solution. Potential scans from $E_{\text{sa}} = 0.00 \text{ V}$ to $E_{\text{sc}} = -4.00 \text{ V}$ at 0.02 V s^{-1} , at static conditions.

Table 1. Effect of the electrode material on the Cd^{2+} ion removal efficiency at several applied potentials, after 90 min electrolysis. Aerated $10 \text{ mg L}^{-1} \text{ Cd}^{2+}$ ion in pH 4.8 sulfuric-sulfate solution. Working RVC and RVC/ PPy^0 electrodes.

Applied potential (V)	Removal efficiency (%) RVC/ PPy^0	Removal efficiency (%) RVC
-2.50	21	10
-3.00	84	Nd
-3.50	65	Nd

uncoated RVC electrode, probably due to a high rate of the hydrogen evolution reaction.

In order to investigate the role of the polymer coating on the efficiency of the electrodeposition process similar experiments were carried onto the RVC- PPy^0 electrode. As shown in Table 1 the removal efficiency is deeply dependent on the electrodeposition potential, attaining its highest value, 84%, at -3.00 V and decreasing at more negative potentials which is again probably related to a higher H_2 evolution rate at more cathodic potentials³¹. The influence of the hydrogen reaction on the rate of Cd deposition has been also reported by Dutra *et al.*⁹.

Table 2. Effect of applied potential and electrolysis time on the Cd^{2+} ion removal efficiency. Aerated $10 \text{ mg L}^{-1} \text{ Cd}^{2+}$ ion in pH 4.8 sulfuric-sulfate solution. Working RVC/ PPy^0 electrode.

Applied potential (V)	Removal efficiency (%)		
	30 (min)	60 (min)	90 (min)
-2.50	nd	15	21
-3.00	<10	30	84
-3.50	<10	20	65

Data relating the dependence of the reduction efficiency on the electrolysis time, evaluated at several applied potentials, are given in Table 2. It is evidenced that the Cd^{2+} ion concentration decay cannot be described as obeying a first order kinetics law. At all investigated potentials, a minimum time, around 60 min, is required so that the reduction reaction may occur.

The improvement in the metal removal efficiency at -3.0 V for the PPy^0 coated electrode is probably related to an increase in the overall overpotential required for the hydrogen reduction to occur on the cadmium deposit recovering the polymer surface. Therefore, the same reaction on the cadmium deposit recovering the uncoated RVC electrode demands a lower overpotential³². The distribution of overpotentials so that a charge transfer reaction occurs at the polarized RVC electrode after it is recovered with cadmium may be described as:

$$E = \eta_{\text{RVC/Cd}} + \eta_{\text{Cd/sol}} \quad (2)$$

While for the RVC- PPy^0 it will be:

$$E = \eta_{\text{RVC/PPy}^0} + \eta_{\text{PPy}^0/\text{Cd}} + \eta_{\text{Cd/sol}} \quad (3)$$

Therefore, for a given cathodic potential, the charge needed for the hydrogen reduction to occur at the RVC-Cd electrode will be available for the Cd^{2+} ion removal at the RVC-polyppyrrole-Cd electrode, for then hydrogen reduction will occur only at more negative potentials.

As it may be seen in Figs. 4 and 5, the SEM and EDS analysis allows the characterization of the morphology and of the chemical composition of the RVC electrodes, respectively. Figure 4 (a) shows the electrode after electroreduction of the polypyrrole film at -0.90 V. The presence of metallic cadmium was observed in the electrodes after reduction of Cd^{2+} ion onto the RVC- PPy^0 electrode both at -3.00 V as shown in Fig. 4 (b) and at -3.50 V_{SCE}. In Fig. 5, Energy Dispersive Spectrometric analysis of the RVC- PPy^0 electrode shows the presence of deposited Cd.

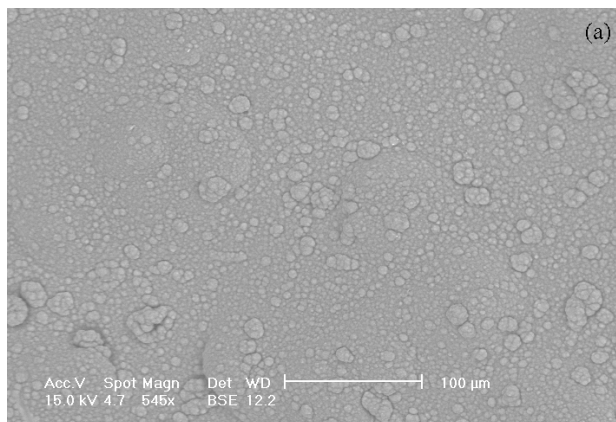


Figure 4a. Analysis of the RVC- PPy^0 electrode before Cd electrodeposition by scanning electron microscopy (SEM) using a backscattered electron image detector.

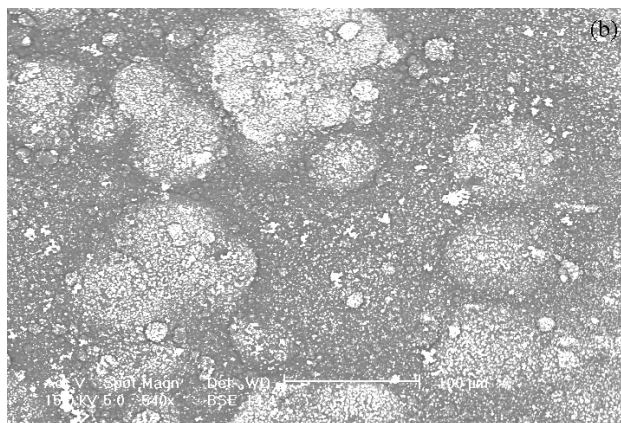


Figure 4b. Analysis of the RVC-PPy⁰ electrode after Cd electrodeposition by scanning electron microscopy (SEM) using a backscattered electron image detector.

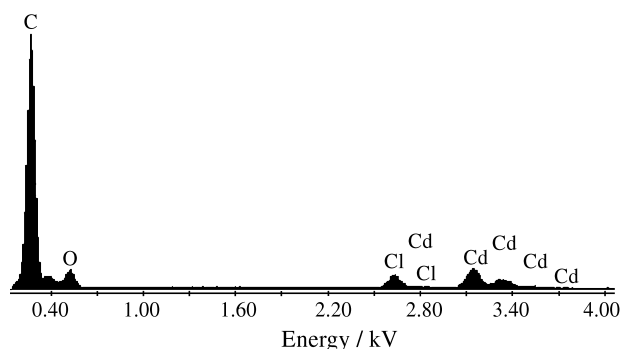


Figure 5. EDS analysis of the RVC-PPy⁰ electrode showing the presence of Cd.

4. Conclusions

It has been shown that Cd²⁺ ion, in a concentration level as low as 10 mg L⁻¹, can be electrodeposited onto an RVC-PPy⁰ electrode from a low concentration electrolyte H₂SO₄-K₂SO₄ aerated solution of pH 4.8. In these experimental conditions, the highest efficiency value (84%) for cadmium removal is achieved when electrolysis is carried out for 90 min at -3.00 V. Moreover, it has been observed that the removal efficiency is deeply dependent on the electrodeposition potential value and that the reaction (which involves simultaneous H₂ evolution) is a mixed mass transport-kinetically controlled one. The lower percent removal of Cd²⁺ ion at -3.50 V is probably related to higher H₂ evolution rates at more cathodic potentials.

The proposed procedure presents practical interest in the development of flow systems for low concentration level removal of heavy metals from effluents. Moreover, the use of RVC-PPy⁰ modified electrodes at this applied potential (-3.00 V), seems to be a promissory method for removing simultaneously Cd and other less noble metallic cations, even in aerated and acid solutions. Nevertheless, the effect of other reducible species in the removal efficiency must be investigated further.

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