

SYNTHESIS AND CHARACTERIZATION OF Fe(III)-PIPERAZINE-DERIVED COMPLEXES ENCAPSULATED IN ZEOLITE Y

Márcio E. Berezuk*

Universidade Tecnológica Federal do Paraná, Rua Marçílio Dias, 635, 86812-460 Apucarana - PR, Brasil

Andrea Paesano Jr.

Departamento de Física, Universidade Estadual de Maringá, Av. Colombo, 5790, 87020-900 Maringá - PR, Brasil

Nakédia M. F. Carvalho

Department of Chemistry, Massachusetts Institute of Technology, 77 Massachusetts Avenue 02139, Cambridge, United States

Adolfo Horn Jr.

Laboratório de Ciências Químicas, Universidade Estadual do Norte Fluminense, Av. Alberto Lamego, 2000, 28013-602 Campos dos Goytacazes - RJ, Brasil

Pedro A. Arroyo e Lúcio Cardozo-Filho

Departamento de Engenharia Química, Universidade Estadual de Maringá, Av. Colombo, 5790, 87020-900 Maringá - PR, Brasil

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Zeolite-encapsulated complexes have been widely applied in hydrocarbon oxidation catalysis. The "ship-in-a-bottle" encapsulation of iron(III) complexes containing piperazine and piperazine-derivative ligands in zeolite-Y is described. The flexible ligand methodology was employed and the efficiency and reproducibility of the procedure was investigated. The catalysts were characterized employing several techniques and the results indicate the presence of coordinated and uncoordinated iron(III) ions inside and outside the zeolitic cage.

Keywords: piperazine; ship-in-a-bottle encapsulation; zeolite Y.

INTRODUCTION

In nature hydrocarbon oxidation is selectively and efficiently promoted by metalloenzymes like cytochrome P-450 and methane monooxygenase (MMO).^{1,2} These systems possess iron in their active sites, which is responsible for activating the dioxygen and subsequently oxidizing the substrate. The industrial application of these enzymes is not straightforward due to their high isolation and purification cost, as well as the operational problems typical of enzymatic catalysis, such as separation products, catalyst recovery, enzymatic stability in the reaction medium and, in this particular case, coenzyme recycling.^{3,4} To overcome these problems, the design and synthesis of catalysts that mimic the function of such biological systems have gained considerable attention in the past few years.⁵⁻⁸

Iron complexes based on the observation of such systems have been used as catalysts for the oxidation of a large variety of hydrocarbons. MMO oxidizes not only the methane molecule but also many other hydrocarbons, which extends the scope of applications to the catalysis of several relevant chemical processes.⁹⁻¹³

Immobilization of complexes in solid supports has been shown to be a promising alternative means to provide heterogeneous catalysts for industry.^{9,14-17} In this regard, zeolites can provide a good support due to their particular characteristics, including mechanical resistance, porosity, appropriate shape, high adsorption power and selectivity, which favor an increase in the catalytic power of the supported complex.^{15,16,18}

The encapsulation method named ship-in-a-bottle consists of the synthesis of the complex inside the zeolite cavity through the reaction of a flexible ligand with the metal-exchanged zeolite. The resulting complex is large enough to remain within the zeolite cavity, and thus the catalytic reaction is carried out inside the zeolite 'supercage'.^{14,19}

In this study, we synthesized and characterized six Fe(III) piperazine-derived complexes encapsulated in zeolite-Y by the ship-in-a-bottle method. The main physical-chemical features of the complexes and their differences were determined. The reproducibility of the encapsulation method was also verified and the efficiency of the method compared with a simple mechanical mixture (FeY + ligands).

EXPERIMENTAL

Materials

All reagents and solvents were acquired from Sigma-Aldrich, Acros, Vetec, Merck or Fluka and were used without previous treatment.

Ligand synthesis

The new ligands were synthesized through the Michael reaction of piperazine and methyl acrylate or acrylamide to form 1,4-bis-(methylpropanoate)piperazine (BMPZ); 1,4-bis(propanamide)piperazine (BPAPZ), respectively.²⁰⁻²² The ligand lithium 1,4-bis-(propanoate)piperazine (LiBPPZ) was obtained through the alkaline hydrolysis of the ligand BMPZ with LiOH. Commercial piperazine (PZ) was also used. The ligands were characterized by infrared spectroscopy (FTIR), ¹H and ¹³C NMR.

Synthesis of the ligand 1,4-bis-(methylpropanoate)piperazine (BMPZ)

The reaction was carried out at room temperature with 30 mmol of piperazine (2.58 g) and 90 mmol of methyl acrylate (8.0 mL) in 400 mL of methylene chloride. Anhydrous ferric chloride (3 mmol, 0.081 g) was used as a catalyst. The reaction was stirred for 72 h and then quenched by filtration through a silica gel column, followed by

*e-mail: berezuk@utfpr.edu.br

concentration in a rotary evaporator.²² A solid was obtained in 96% yield (7.75 g).

¹H NMR (in D₂O), d (ppm): 2.18-2.44 (m, 8H, HPz); 2.58 (t, 4H, -CH₂CO₂CH₃); 2.95 (t, 4H, -Pz-CH₂-); 3.39 (s, 6H, -CO₂CH₃). ¹³C NMR (in D₂O), d (ppm): 31 (-Pz-CH₂-); 49 (CPz); 52 (-CO₂CH₃); 53 (-CH₂CO₂CH₃); 173 (-CO₂CH₃). IR (KBr, cm⁻¹): 3027, 3014, 2965, 2873, 2940, 2830, 1739, 1461, 1434, 1380, 1361, 1266, 1194, 1049.

Synthesis of the ligand lithium 1,4-bis-(propanoate)piperazine (LiBPPZ)

A methanolic solution (50 mL) containing 12.1 mmol of BMPZ (3.12 g) and 36.3 mmol of LiOH (0.87 g) was stirred at room temperature for 13 days. The solvent was evaporated in a rotary evaporator and the solid residue was treated with methylene chloride. The insoluble residue of LiOH was filtered twice and methylene chloride was evaporated again in a rotary evaporator to obtain the desired product that was dried in an oven at mild temperature (40 °C) for 2 h. The product was obtained as a white solid in 92% yield (3.67 g).

¹H NMR (in D₂O), d (ppm): 2.38 (t, 4H, -CH₂CO₂-); 2.5 (s, 8H, HPz); 2.65 (t, 4H, -Pz-CH₂-). IR (KBr, cm⁻¹): 2966, 2943, 2835, 1581, 1414, 1431, 1282, 1151, 1127.

Synthesis of the ligand 1,4-bis(propanamide)piperazine (BPAPZ)

The reaction was carried out at room temperature with 30 mmol of piperazine (2.58 g) and 90 mmol of acrylamide (6.40 g) in 450 mL of methylene chloride. Anhydrous ferric chloride (3 mmol, 0.081 g) was used as catalyst. The reaction was stirred for 48 h and then quenched by filtration through a silica gel column followed by concentration in a rotary evaporator.²² Methanol was added to the solid to solubilize the residual reagents. The product was filtered and dried. Yield: 3.76 g, 42%.

¹H NMR (in D₂O), d (ppm): 2.5 (t, 4H, -CH₂CONH₂); 2.6 (s, 8H, HPz); 2.7 (t, 4H, -Pz-CH₂-). ¹³C NMR (in D₂O), d (ppm): 32 (-Pz-CH₂-); 52 (CPz); 54 (-CH₂CONH₂); 177 (-CO₂NH₂). IR (KBr, cm⁻¹): 3383, 3207, 3089, 2941, 2825, 1686, 1644, 1617, 1462, 1425, 1162.

Synthesis of the zeolite-encapsulated complex [FeL]-Y

The encapsulation of the complexes was carried out following published procedures.¹⁹ The first step was the synthesis of the FeY through the ion exchange of the zeolite Y. Initially, 7.0 g of FeCl₃·6H₂O were added to a suspension of 25.0 g of NaY in 200 mL of deionized water. The suspension was stirred for 48 h and then

filtered. The solid was collected, washed in deionized water and dried at 573 K for 2 h.

The second step was the encapsulation of the complex in the zeolite Y supercage by the ship-in-a-bottle method. The respective ligands BMPZ, LiBPPZ, BPAPZ and PZ (3.1x10⁻³ moles for Encap1, Encap 2, Encap 3 and Encap 4; 6.2 x 10⁻³ moles of PZ for Encap 5 and 9.3 x 10⁻³ moles of PZ for Encap 6) were added to a suspension of 3 g of FeY (wet weight) in deionized water. The suspension was stirred for 24 h and then filtered. The solid was collected and washed with deionized water and then washed with water in a Soxhlet apparatus for 2 days. The product was dried at 323 K for 3 h. Table 1 shows the quantity and yield (dry weight) obtained for all the encapsulated complexes synthesized.

Encap 1 [Fe(BMPZ)Y] and Encap 4 [Fe(PZ)Y] complexes were chosen to verify the reproducibility of the encapsulation method and thus verify possible differences in the final catalyst properties. The ship-in-a-bottle method used to form the encapsulated complexes **1** and **4** was compared with a mechanical mixture of FeY zeolite and the ligands BMPZ and PZ. These mechanical mixtures (FeY + Ligands) were carried out in a small ceramic pan and the mass mixture proportions were: 3.0 g of zeolite FeY, 0.8 g of the BMPZ ligand or 0.6 g of the PZ ligand. The samples were analyzed by several techniques. Table 2 shows the nomenclature used for the encapsulated complexes in the reproducibility tests.

Instrumentation

Infrared spectra were collected on an FTIR Nicolet Magna-IR 760 spectrophotometer, with the sample dispersed in CsI or KBr disks or as a film on a NaCl window. ¹H and ¹³C NMR spectra were obtained with a Bruker DRX-200 spectrometer in D₂O and the chemical shifts referenced to TMS peaks. Powder X-ray diffraction (XRD) patterns were recorded on a Rigaku-Miniflex diffractometer using graphite single crystal filtered Cu K_α radiation and θ-2θ geometry. The metal content was determined using a Rigaku RiX 3100 X-ray fluorescence spectrometer, with an Rh tube and potency of 4 kW. The thermogravimetry/differential thermal analyses (TGA/DTA) were performed using a Rigaku TAS 100 thermal analysis system with thermogravimetric accessory TG-8110, under nitrogen and oxygen atmospheres (53 and 8 mL min⁻¹, respectively) with a heating rate of 10 K min⁻¹. Nitrogen adsorption/desorption isotherms and superficial area were obtained with a Quantachrome Autosorb Automated Gas Sorption. Diffuse reflectance spectra in the UV visible region (DRS-UV) were recorded on a UV-Vis NIR Cary 5G spectrometer. Mössbauer

Table 1. Quantities obtained for the encapsulated complexes

Encapsulated	Compound	Wt (g)			Yield (%)
		Start ligand	Start zeolite	Final zeolite	
Encap 1	Fe(BMPZ)Y <i>Fe(1,4-bis(methylpropanoate)piperazine)Y</i>	0.80	3.80	2.30	60.5
Encap 2	Fe(BPPZ)Y <i>Fe(1,4-bis(propanoate)piperazine)Y</i>	0.75	3.75	2.70	72.0
Encap 3	Fe(BPAPZ)Y <i>Fe(1,4-bis(propanamide)piperazine)Y</i>	0.71	3.71	2.10	56.6
Encap 4	Fe(PZ)Y <i>Fe(piperazine)Y</i>	0.60	3.60	1.70	47.2
Encap 5	Fe(PZ) ₂ Y <i>Fe(dipiperazine)Y</i>	1.21	4.21	2.00	47.5
Encap 6	Fe(PZ) ₃ Y <i>Fe(tripiperazine)Y</i>	1.81	4.81	1.90	39.5

Table 2. Nomenclature for the encapsulated complexes applied in the ship-in-a-bottle reproducibility tests

Encapsulated	Reproducibility encapsulated	Designation
Encap 1 - Fe(BMPZ)Y	Encap 1-B ϕ	Simple mixture FeY + BMPZ
	Encap 1-B1	Encap 1 - Triplicates
	Encap 1-B2	
	Encap 1-B3	
Encap 4 - Fe(PZ)Y	Encap 4-P ϕ	Simple mixture FeY + PZ
	Encap 4-P1	Encap 4 - Triplicates
	Encap 4-P2	
	Encap 4-P3	

spectroscopy was performed with a Halder Elektronik GmbH - MA 351 transducer, using a radioactive source of $^{57}\text{Co}/\text{Rh}$ with 14.4 keV.

Reproducibility tests for the encapsulated complexes **1** and **4** were carried out in the X-ray fluorescence spectrometer analysis, X-ray diffraction (XRD), determination of the nitrogen adsorption/desorption isotherms and superficial area, Mössbauer spectroscopy and diffuse reflectance spectroscopy in the UV visible region (DRS-UV).

RESULTS AND DISCUSSION

From the FTIR spectra of the encapsulated complexes it was possible to assign the characteristic bands of the zeolite framework ($\nu_{\text{Si-O}}$) as well as those of the ligands BMPZ, BPPZ, BPAPZ, PZ ($\nu_{\text{C-H}}$, $\nu_{\text{C-CYCL}}$, $\nu_{\text{C-H}}$, $\nu_{\text{C-N}}$) (Table 3 and Figure 1). The results may indicate that the complexes were formed inside the zeolite pores.^{15,23} The ligand bands at around 3023 and 1461 cm^{-1} can be assigned to C-H axial and angular distortion for the carbonic cycle. The bands at around 2820 and 2777 cm^{-1} can be assigned to C-H axial distortions for the CH_2 groups, and that at around 1441 cm^{-1} can be assigned to C-N axial distortion. The ligand bands are more intense in compounds **1**, **3** and **4** than in compounds **2**, **5** and **6**, indicating that a greater amount of the complexes was formed in the former case (Figure 1).¹⁵

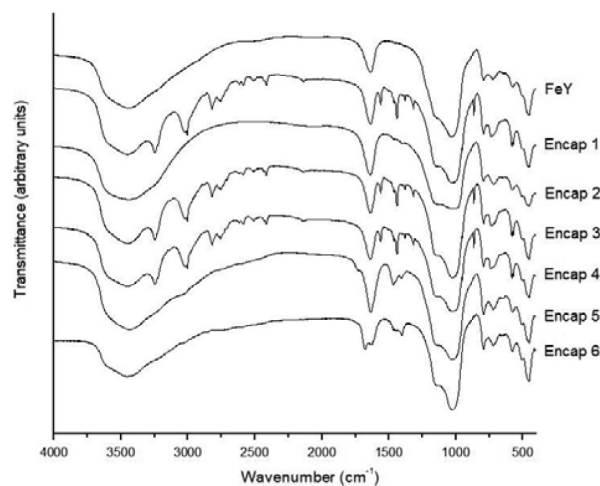
Table 3. Wavelengths of the main bands on FTIR spectra for the encapsulated complexes

Complexes	$\nu_{\text{C-H CYCL}}$ (cm^{-1})	$\nu_{\text{C-H}}$ (cm^{-1})	$\nu_{\text{C-N}}$ (cm^{-1})	$\nu_{\text{Si-O}}$ (cm^{-1})
1 Fe(BMPZ)Y	3023, 1461	2820, 2777	1441	1027
2 Fe(BPPZ)Y	1464	-	1401	1024
3 Fe(BPAPZ)Y	3023, 1461	2820, 2776	1441	1020
4 Fe(PZ)Y	3023, 1461	-	1441	1028
5 Fe(PZ) ₂ Y	1467	-	1403	1023
6 Fe(PZ) ₃ Y	1464	-	1402	1025

The metal content of the zeolite-encapsulated complexes was determined by X-ray fluorescence analysis, and the results are shown in Table 4.

The encapsulated complex **4** (Fe(PZ)Y) showed the greatest amount of complex formation in the zeolite pores (7.09% wt), while the encapsulated complex **6** (Fe(PZ)₃Y) showed the lowest (less than 1% wt). The other encapsulated complexes had intermediate content values: 3.70, 3.36, 2.50 and 2.45% wt, for complexes **3**, **2**, **5** and **1**, respectively.²²

The reproducibility of the encapsulation methodology (ship-in-a-bottle) was evaluated for the complexes Encap 1 (B1 to B3) and Encap 4 (P1 to P3) and compared with the simple mixture of ligand-zeolite

**Figure 1.** FTIR spectra of the zeolite-encapsulated complexes and FeY**Table 4.** Results for X-ray fluorescence analysis of the zeolite-encapsulated complexes

Encapsulated complexes	Weight (%)					Formed complexes (%) [*]
	Na ₂ O	Fe ₂ O ₃	Al ₂ O ₃	SiO ₂	Cl	
NaY	15.04	0.06	20.57	64.32	-	-
FeY	4.73	12.43	18.78	63.43	0.64	-
Encap 1	4.18	12.73	18.60	64.39	0.11	2.45
Encap 2	4.22	12.86	18.59	64.23	0.10	3.36
Encap 3	4.09	12.89	18.77	64.15	0.10	3.70
Encap 4	3.96	13.31	19.48	63.10	0.15	7.09
Encap 5	4.43	12.74	18.96	63.75	0.13	2.50
Encap 6	4.57	12.54	18.84	63.88	0.16	0.90
Encap 1-B ϕ	3.87	12.34	20.21	62.93	0.65	0.32
Encap 1-B1	3.22	12.6	20.98	63.03	0.17	2.38
Encap 1-B2	3.15	12.65	21.28	62.75	0.17	2.77
Encap 1-B3	3.11	12.64	20.91	63.13	0.21	2.69
Encap 4-P ϕ	4.07	12.25	20.31	62.94	0.43	-
Encap 4-P1	3.54	13.22	20.14	62.91	0.19	6.96
Encap 4-P2	3.54	13.15	20.27	62.87	0.17	6.46
Encap 4-P3	3.56	13.17	20.38	62.71	0.18	6.61

^{*} determined with $100 \times (\text{Fe}_2\text{O}_3 \text{ of encapsulated} - \text{Fe}_2\text{O}_3 \text{ from FeY})/\text{Fe}_2\text{O}_3 \text{ of encapsulated}$.

(B ϕ , P ϕ) (Table 4). It was possible to observe that the ship-in-a-bottle methodology showed high reproducibility. Conversely, the induction of mechanical contact between the FeY zeolite and the pure ligands was not sufficient to form the encapsulated complexes.

Powder X-ray diffraction (XRD) patterns of the zeolite-encapsulated complexes **1-6** are shown in Figure 2a, and they did not reveal any significant difference in comparison with those of NaY and FeY. Diffractograms show that the encapsulated zeolite has the FAU topological structure with high crystallinity. This indicates that the ship-in-a-bottle synthetic procedure does not change significantly the zeolite structure. Nevertheless, slight modifications occur, as confirmed by the alteration of the relative intensity of the peaks for 2 2 0 and 3 1 1 reflections (2 of around 10 and 12°, respectively).^{24,25} These modifications confirm the formation of a transition metal complex inside the zeolite pores. In the NaY zeolite diffractograms, the relative intensity of the above-mentioned peaks is $I_{220} > I_{311}$ and after the coordination of the metal

ion to the ligands, this relation was changed to $I_{220} < I_{311}$. This behavior was observed for all of the complexes, except for the encapsulated **2** and **3**. Thus, the analysis of the diffractograms of the encapsulated complexes **1**, **4**, **5** and **6** indicates the formation of a transition metal complex in the supercage of the zeolite Y.²⁴ On the other hand the X-ray analysis indicated that compounds **2** and **3** may be anchored on the zeolite surface. In addition, the infrared spectra show clearly the shift of the bands of the ligands, indicating the formation of the complexes, at least at the zeolite external surface.

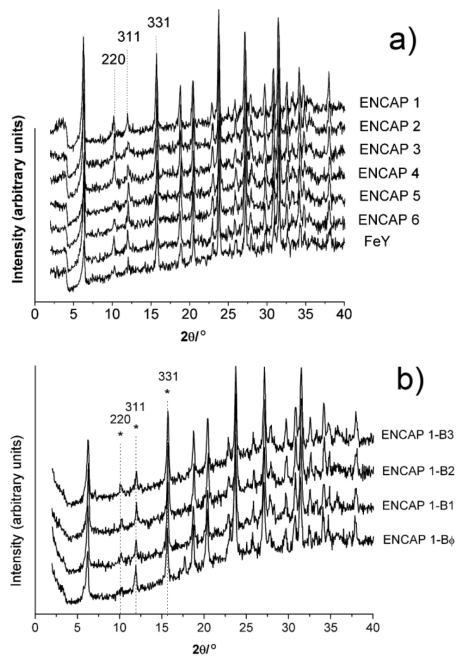


Figure 2. XRD patterns: a) for the zeolite-encapsulated complexes **1-6**, FeY and NaY; b) for the encapsulated complexes **1** with the respective mechanical mixtures

Figure 2b shows the XRD diffractograms for the triplicate samples of the encapsulated complexes Encap **1** (B1-B2-B3) and the comparison with the mechanical mixture of FeY and the ligand BMPZ Encap **1** (B ϕ). For the triplicate samples, the diffractograms were very similar to the original complex **1**, which confirms the reproducibility of the adopted synthetic procedure as well as the formation of the complexes inside the zeolite caves.^{24,25} The diffractograms of the mechanical mixtures of FeY and the ligand BMPZ (Encap 1-B ϕ) show small differences in the amplitudes of the 2 2 0 and 3 1 1 reflections, however, these diffractograms have more similarity with the FeY zeolite than with the encapsulated complexes, showing that the mechanical mixture of the ligand and FeY do not change the zeolite structure or indicate the formation of encapsulated complex.²⁶

TGA and DTA thermograms analysis were made for NaY, FeY and the encapsulated complexes **1-6** (Figure 1S, supplementary material). Observing the NaY and FeY thermograms, the first weight loss region corresponds to the physically adsorbed water molecules in the superficial zeolite pores.^{27,28} The water weight loss appears at temperatures between 300 K and 373 K.²⁹ Figure 3 shows TGA and DTA thermograms for encapsulated complex **1**.

The thermogravimetric analysis of the encapsulated complexes **1**, **2**, **3** indicated similar behaviors. Water weight loss was observed at temperatures up to 373 K and degradation of the ligands was observed in the range of 573-873 K, with a degradation peak at around 673 K.³⁰ Similar behavior has been reported in the literature.^{25,31} For example, pyridinic iron (II) complexes encapsulated in zeolite Y

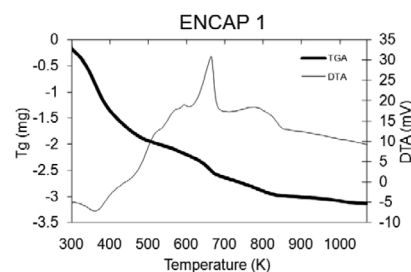


Figure 3. TGA and DTA thermograms for the encapsulated complex **1**

showed intrazeolitic desorption of water molecules at 423 K with gradual complex decomposition over a wide range of temperatures (573-973 K).

The complexes **4** and **5** presented a similar behavior but the degradation peaks were observed at a slightly higher temperature, between 673 and 773 K.³¹ The encapsulated **6** curve was very similar to the zeolite FeY curve, in agreement with the X-ray fluorescence analysis (Table 4), which showed a low degree of complex formation inside the zeolite cages.

Figure 4 shows the adsorption/desorption N_2 isotherms (77 K) for the zeolites and encapsulated complexes. The encapsulated complexes **1** and **4**, with the respective mechanical mixtures are presented in Figure 2S, supplementary material. All of the compounds showed a similar behavior. The curve of a typical microporous material is characterized by a slightly sloped or plateau form, and also by a low degree of hysteresis.^{32,33} This is in agreement with the XRD analysis, which indicated no significant changes in the crystallinity patterns of the zeolite structures.^{34,35}

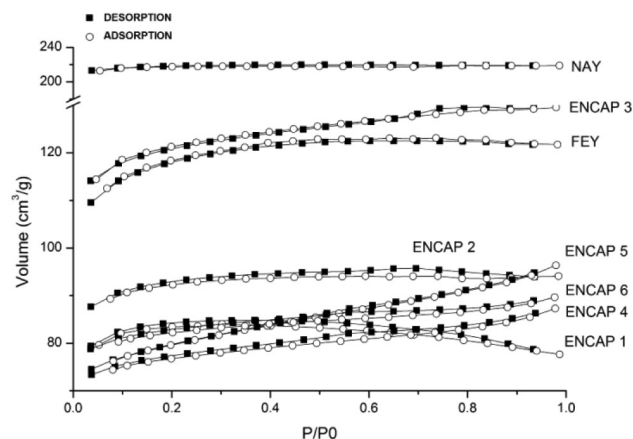


Figure 4. Adsorption/desorption N_2 isotherms at 77 K for the encapsulated complex, NaY and FeY

The data shown in Table 5 confirm a considerable decrease in the surface area and pore volume of the FeY zeolite in relation to NaY, and consequently of the encapsulated complexes **1**, **4**, **5**, **6** in relation to the FeY zeolite, indicating the exchange of the sodium ions for iron ions and the formation of the complex inside the zeolite cages, respectively.^{30,34-37} Encapsulated complexes **2** and **3** presented a different behavior. The pore volume value did not decrease, suggesting the formation of the complex outside the zeolite pores. This result is in agreement with the XRD analysis.

Similar behavior was observed for the encapsulated complexes (B1-B2-B3; P1-P2-P3) and the respective mixtures of FeY and the ligands (B ϕ -P ϕ) (Table 5). The ligands, mechanically mixed with FeY zeolite, decreased the zeolite superficial area in relation to the FeY. This behavior indicates that the ligands are present on the exter-

Table 5. The analysis of surface area and pore volume for the encapsulated complexes

Zeolites	Superficial area (m ² /g)	Micropore volume (cm ³ /g)
NaY	657.1	0.334
FeY	385.2	0.178
Encap 1	257.9	0.130
Encap 2	251.5	0.168
Encap 3	311.6	0.183
Encap 4	234.2	0.114
Encap 5	237.2	0.116
Encap 6	232.0	0.124
Encap 1 - Bφ	262.1	0.124
Encap 1 - B1	259.8	0.152
Encap 1 - B2	249.2	0.146
Encap 1 - B3	250.9	0.147
Encap 4 - Pφ	264.3	0.134
Encap 4 - P1	239.9	0.135
Encap 4 - P2	245.6	0.146
Encap 4 - P3	237.7	0.134

nal zeolite surface. This feature could also be observed in the XRD analysis, in which the diffractograms of the ligand-zeolite mixtures and of the FeY zeolite are very similar (Figure 2a and 2b). On the other hand, encapsulated complexes presented a more pronounced decrease in the superficial area compared with the ligand-zeolite mixtures, indicating that complexation occurred inside the zeolite caves (as confirmed by the XRD analysis, Figure 2a). The encapsulation procedure reproducibility could be confirmed due to the small differences observed in the BET analysis; indicating that the ship-in-a-bottle encapsulating method was efficient.³¹

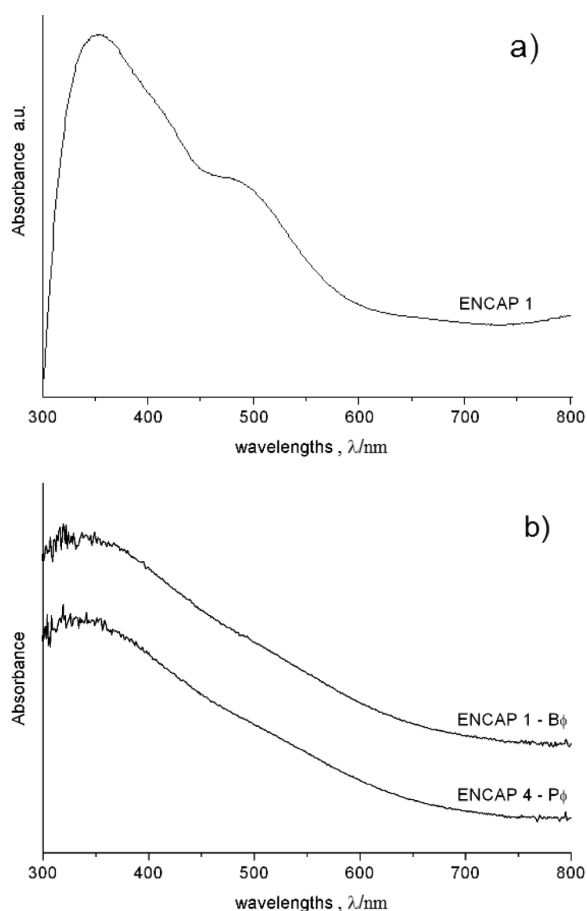
All encapsulated complexes and the zeolites NaY and FeY were analyzed by DRS-UV aiming to investigate the chemical nature of the complexes formed. The results for the encapsulated complex 1 and the ligand-zeolite FeY (Encap 1-Bφ e Encap 4-Pφ) are shown in Figure 5a and 5b, and all spectra's are presented in Figure 3S, supplementary material. For FeY, there are no bands under 300 nm, indicating the lack of Fe(III) atoms with tetrahedral coordination.^{38,39} However, a band of high intensity close to 360 nm was observed for all encapsulated complexes, including FeY. This band is characteristic of Fe(III) atoms with octahedral coordination in the presence of small oligomeric clusters of Fe_xO_y.⁴⁰ At approximately 470 nm there is a shoulder, indicating the presence of octahedral Fe(III), with larger clusters of Fe₂O₃.^{38,40}

The spectra of the FeY zeolite and ligand-zeolite mixtures (Figure 3S, supplementary material and Figure 5b) are similar, showing the presence of octahedral Fe(III) ions, at 360 nm. These results show that the mechanical mixtures did not change the environment around the Fe(III) ion in the FeY zeolite.

It was not possible to identify the bands corresponding to d-d transitions, which are extremely small and difficult to identify. There were matches between 30000-17000 cm⁻¹ and at around 600 nm.³⁹

For the encapsulated complexes, as observed previously by Kumar and co-workers, the band between 300 and 400 nm as well as that near 500 nm can be attributed to oxo-Fe(III) ligand-metal charge transfer (LMCT), indicating the presence of small and larger Fe_xO_y clusters, respectively.³⁸

Finally, there are no significant differences between the spectra of the encapsulated complexes, suggesting that their electronic

**Figure 5.** DRS-UV spectra: a) for the encapsulated complex 1; b) for the ligand-zeolite FeY mixtures

structures are very similar. Encapsulated 5 and 6 presented bands of lower intensity when compared with the other complexes (in supplementary material).

Tables 6 and 7 present the main results for the Mössbauer analysis for the encapsulated complexes 1-6, for the reproducibility test samples and also for the ligand-zeolite mixtures.

The Mössbauer analysis of the zeolite FeY (Table 6) shows the

Table 6. Mössbauer data for encapsulated complexes and FeY

Complexes	G (mm/s)	d (mm/s)	ΔE _Q (mm/s)	A (%)
FeY	0.35	0.36	0.66	37.9
	0.65	0.35	1.04	62.1
Encapsulated 1	0.30	0.37	0.52	57.8
	0.32	0.38	0.91	42.2
Encapsulated 2	0.46	0.37	0.58	56.0
	0.45	0.38	1.01	44.0
Encapsulated 3	0.33	0.37	0.52	62.8
	0.33	0.38	0.93	37.2
Encapsulated 4	0.42	0.37	0.53	67.1
	0.35	0.38	0.97	32.9
Encapsulated 5	0.48	0.35	0.56	70.1
	0.46	0.35	1.01	29.9
Encapsulated 6	0.50	0.34	0.54	69.5
	0.41	0.35	1.01	30.5

presence of two types of iron species. The isomer shifts (d) of the two species are very similar, confirming the presence of high spin Fe(III) species. The main differences are related to the quadrupole splitting (ΔE_Q) and line width (G). These data indicate that the iron center with $d = 0.36 \text{ mm s}^{-1}$ shows higher symmetry when compared to the iron nucleus with $d = 0.35 \text{ mm s}^{-1}$.

The Mössbauer data for the encapsulated complexes (Table 7) revealed the presence of high spin Fe(III) ions with octahedral geometry ($d = 0.34\text{-}0.38 \text{ mm s}^{-1}$), which is in agreement with the DRS-UV observations.^{41,42}

Comparing the values of the line width (G) and quadrupolar splitting (ΔE_Q), there are significant differences between the values observed for the FeY and the complexes. The changes in these parameters indicate that the coordination environment around the Fe(III) center was modified after the insertion of the ligand. However, it is still possible to observe the presence of two different neighborhoods around the iron atoms in the encapsulated complexes.⁴³ Considering these findings together with the results obtained from the DRS-UV analysis, it appears that these differences might be caused by the presence of small oligomeric clusters of Fe_2O_3 , besides the large clusters, formed during the ion exchange stage of zeolite NaY to FeY.

The presence of two doublets supports the hypothesis that two different Fe(III) species are present in the encapsulated complexes. One species arising from the ion exchange step, and the other from Fe(III) ions complexed with their respective ligand.^{44,45} Examples of the Mössbauer spectra (Figure 4S, supplementary material) are shown in the supplementary material available online.

The samples of the ligand-zeolite mechanical mixtures (B ϕ -P ϕ) and the encapsulated complexes for the reproducibility test (B1 to B3, P1 to P3) presented the same characteristics observed for the encapsulated **1-6** (Table 7). The ligand-zeolite samples showed small differences in the line width when compared to the other samples, however, this difference is not significant enough to characterize the formation of a new species.

Table 7. Key results of Mössbauer spectroscopy for encapsulated complexes in the reproducibility test, ligand-zeolite mixture and zeolite FeY

Complexes	G (mm/s)	d (mm/s)	ΔE_Q (mm/s)	A (%)
FeY	0.61	0.34	1.07	61.6
	0.33	0.36	0.67	38.4
Encap 1-B ϕ	0.58	0.34	1.08	64.2
	0.32	0.36	0.67	35.8
Encap 1-B1	0.61	0.34	1.06	62.3
	0.33	0.36	0.68	37.7
Encap 1-B2	0.58	0.34	1.04	63.6
	0.32	0.37	0.67	36.4
Encap 1-B3	0.57	0.34	1.04	64.0
	0.31	0.36	0.66	36.0
Encap 4-P ϕ	0.58	0.34	1.09	59.6
	0.33	0.36	0.68	40.4
Encap 4-P1	0.57	0.34	1.08	56.9
	0.34	0.36	0.68	43.1
Encap 4-P2	0.56	0.34	1.03	65.4
	0.31	0.36	0.66	34.6
Encap 4-P3	0.58	0.34	1.08	59.2
	0.34	0.36	0.67	40.8

CONCLUSIONS

The zeolite encapsulated Fe(III)-piperazine-derived complexes were synthesized employing the ship-in-a-bottle methodology and were characterized by different physical chemical techniques to verify the structural and chemical characteristics. The reproducibility of the encapsulation method was verified for the complexes **1** and **4**, and the results were compared with the samples obtained from the simple mechanical mixture of the ligands and the FeY zeolite.

The complexation of the ligands to the iron atoms inside the zeolitic cavities was confirmed by the results for all of the analysis techniques employed, which strongly indicates the efficiency of this methodology. The encapsulated complexes Fe(1,4-bis(propanoate)piperazine)Y (**2**) and Fe(1,4-bis(propaneamide)piperazine)Y (**3**) showed different behavior when compared with the species (**1**) and (**4**), since the data indicated that the complexes were formed outside the main zeolite cavity or outside the zeolite Y pores, nevertheless maintaining its crystalline structure. From the Mössbauer spectroscopy it was possible to verify the presence of Fe(III) atoms with octahedral coordination geometry and the presence of two doublets in the Mössbauer spectra indicates two neighborhoods around the iron nucleus, showing the complex formation inside the zeolite Y structure.

The reproducibility tests verified the efficiency of the ship-in-a-bottle encapsulation method, as was observed by the characterization results. It was also verified that the mechanical mixture of the ligands and zeolite FeY was not able to provide encapsulated complexes. Although the ligands were in contact with the metal during the mixture, there was no complexation of the ligands to the iron atoms. With the use of certain analytical techniques this behavior is more evident (XRD and N_2 adsorption/desorption isotherm and BET), verifying good results for the reproducibility tests for the method.

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