

STABILITY INDICATING HPLC METHOD FOR SIMULTANEOUS DETERMINATION OF MOXIFLOXACIN HYDROCHLORIDE AND KETOROLAC TROMETHAMINE IN PHARMACEUTICAL FORMULATIONS

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A simple, RP-HPLC method was established for determining moxifloxacin and ketorolac in pharmaceutical formulations. Moxifloxacin, ketorolac and their degradation products were separated using C_8 column with methanol and phosphate buffer pH 3.0 (55:45 v/v) as the mobile phase. Detection was performed at 243 nm using a diode array detector. The method was validated using ICH guidelines and was linear in the range 20-140 $\mu\text{g mL}^{-1}$ for both analytes. Good separation of both the analytes and their degradation products was achieved using this method. The developed method can be applied successfully for the determination of moxifloxacin and ketorolac.

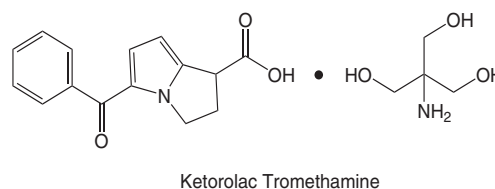
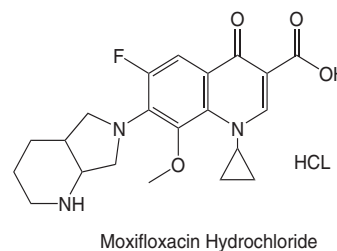
Keywords: reverse phase liquid chromatography; moxifloxacin hydrochloride; ketorolac tromethamine.

INTRODUCTION

Safety and efficacy are two fundamental properties of drug products. Instability of drug products can cause changes in the physical, chemical, pharmacological and toxicological properties of their active pharmaceutical ingredients (API). Therefore pharmacists should take various factors into consideration, for example drug stability, possible degradation products and potential interactions with the excipients used in the formulation, to ensure successful therapy. A stability-indicating procedure is one which, based on the characteristic structural, chemical, or biological properties of each active ingredient of a drug product, will distinguish each active ingredient from its degradation products so that the active ingredient content can be accurately measured.¹ It is recommended by both the ICH and the WHO that analysis of drugs during stability testing should be conducted by use of a validated stability-indicating method. In this paper, ICH and WHO guidelines were therefore heeded for the simultaneous determination of moxifloxacin and ketorolac.

Moxifloxacin hydrochloride is chemically designated as 1-Cyclopropyl-6-fluoro-1,4-dihydro-8-methoxy-7-[(4a*S*,7a*S*)-octahydro-6*H*-pyrrolo[3,4-*b*]pyridin-6-yl]-4-oxo-3 quinolinecarboxylic acid hydrochloride. It is a broad-spectrum antibiotic that functions by inhibiting DNA gyrase, a type II topoisomerase, and topoisomerase IV,² enzymes necessary to separate bacterial DNA, thereby inhibiting cell replication. The antibiotic is used for bacterial conjunctivitis, keratitis, pre and post operatively to control eye infections. Ketorolac tromethamine chemically designated as (\pm)-5-benzoyl-2,3-dihydro-1*H*-pyrrolizine-1-carboxylic acid, a compound with 2-amino-2-(hydroxymethyl)-1,3-propanediol, a pyrrolizine carboxylic acid derivative structurally related to indomethacin, is an NSAID, used principally as an analgesic.³ Both moxifloxacin hydrochloride and ketorolac tromethamine have been analysed by various techniques both alone and in combination with other drugs. The analytical methods available for moxifloxacin hydrochloride included determination by spectrophotometry,⁴⁻⁶ and

high performance liquid chromatography.⁷⁻¹⁵ The analytical methods available for ketorolac tromethamine included determination by flow injection analysis,¹⁶ gas chromatography-mass spectrometry¹⁷ and HPLC.¹⁸⁻²⁶



The combination of moxifloxacin and ketorolac has not been adopted by any official pharmacopoeia. An extensive review of the literature revealed no HPLC method for simultaneous determination of both drugs. Therefore attempts were made to develop and validate simple, precise, sensitive and isocratic reverse phase high performance liquid chromatographic method for simultaneous determination of both drugs along with their stress-induced degradation products in pharmaceutical formulations.

EXPERIMENTAL

Chemicals and reagents

Reference standards of moxifloxacin hydrochloride and ketorolac tromethamine with stated purity of 99.97 and 99.88%, respectively

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were obtained from Schazoo Zaka Laboratories (Lahore, Pakistan). Moxiflox Plus and Moxicip KT eye drops, claiming to contain 5 mg each of the drug per mL, were used in this study. Methanol (HPLC grade), potassium dihydrogen phosphate, phosphoric acid, triethylamine, sodium hydroxide, hydrochloric acid and hydrogen peroxide (analytical reagent grade) were from M.S Traders Lahore, Pakistan (Fluka origin). Double distilled water was used throughout the analysis. Mobile phase was filtered using 0.45 μm nylon filters by Millipore (USA).

Equipment and chromatographic conditions

The HPLC system consisted of a Shimadzu LC-20A system (Kyoto, Japan) equipped with a model LC-20AT pump, SPD-M20A Diode array detector (set at 243 nm), and a DGU-20A5 online degasser, and a Rheodyne injection valve with a 20 μL loop. Peak areas were integrated using a Shimadzu LC solution (version 1.227) software program. The experimental conditions were optimized on a BDS Hypersil C₈ column (250 \times 4.6 mm, 5 μm particle size) at room temperature. Mobile phase consisted of methanol and phosphate buffer (pH 3.0) in the ratio of (55:45 v/v, respectively). The phosphate buffer was prepared by taking 2.72 g of potassium dihydrogen phosphate in 1000 mL of water. Triethylamine (1 mL) was added to it and pH then adjusted to 3.0 using phosphoric acid. Flow rate of the mobile phase was 0.7 mL min⁻¹ and all chromatographic experiments were performed at room temperature (25 \pm 2 $^{\circ}\text{C}$).

Preparation of standard solution

Standard stock solution was prepared by accurately weighing 100 mg of moxifloxacin and 100 mg of ketorolac tromethamine and then both dissolved in 100 mL of mobile phase. 2 mL of the standard stock solution was diluted to 25 mL with mobile phase to prepare working standard solution having a concentration of 80 $\mu\text{g mL}^{-1}$ for both moxifloxacin and ketorolac tromethamine. The solution was filtered through a 0.45 μm nylon filter before analysis.

Preparation of sample solution

4 mL commercial eye drops were diluted to 50 mL with mobile phase. 5 mL of this solution was then diluted to 25 mL with mobile phase to obtain a concentration of 80 $\mu\text{g mL}^{-1}$ for both moxifloxacin and ketorolac tromethamine. The solution was filtered through a 0.45 μm nylon filter before analysis.

Linearity

Linear calibration plots of the proposed method were obtained over concentration ranges of 20-140 $\mu\text{g mL}^{-1}$ for both moxifloxacin and ketorolac tromethamine (20, 40, 60, 80, 100, 120, and 140 $\mu\text{g mL}^{-1}$). Each solution was prepared in triplicate.

Accuracy

The standard addition method was used to demonstrate the accuracy of the proposed method. For this purpose, known quantities of moxifloxacin and ketorolac tromethamine were supplemented to the previously analysed sample solution and then experimental and true values compared. Three levels of solutions were made corresponding to 70, 100 and 130% of nominal analytical concentration (80 $\mu\text{g mL}^{-1}$).

Precision

Repeatability was studied by determination of intra-day and

inter-day precision. Intra-day precision was determined by injecting five standard solutions of three different concentrations on the same day whereas inter-day precision was determined by injecting the same solutions for three consecutive days. Relative standard deviation (RSD %) of the peak area was then calculated to represent precision.

Specificity (stress testing)

Stress testing was carried out using different ICH prescribed stress conditions such as acidic, basic, oxidative, photolytic and thermal stresses. All stress studies were performed in a 25 mL volumetric flask.

Acid degradation studies

Acid degradation studies were performed under 3 different temperature conditions using 1 M HCl and 5 M HCl. For this purpose, 2 mL of the standard stock solution was taken and placed into five different 25 mL volumetric flasks. 2 mL of 1 M HCl was added to two of these flasks, one of which was kept at room temperature for 19 h and the other at 40 $^{\circ}\text{C}$ for 1 h. For the remaining three 25 mL volumetric flasks, 2 mL of 5 M HCl was added to each. Out of these three flasks, one was kept at room temperature for 19 h, a second at 40 $^{\circ}\text{C}$ for 1 h, and the third was heated at 160 $^{\circ}\text{C}$ on a hot plate for 1 h. After completion of the stress procedure, all the solutions were neutralized by using 1 M and 5 M NaOH and completed up to the mark with mobile phase.

Base degradation studies

Base degradation studies were performed under 3 different temperature conditions using 1 M NaOH and 5 M NaOH. For this purpose, 2 mL of the standard stock solution was taken and placed into 5 different 25 mL volumetric flasks. 2 mL of 1 M NaOH was added to 2 of these flasks, one of which was kept at room temperature for 19 h and the other at 40 $^{\circ}\text{C}$ for 1 h. For the remaining three 25 mL volumetric flasks, 2 mL of 5 M NaOH was added to each. Out of these 3 flasks, one was kept at room temperature for 19 h, the second at 40 $^{\circ}\text{C}$ for 1 h and the third was heated at 160 $^{\circ}\text{C}$ on a hot plate for 1 h. After completion of the stress procedure, all the solutions were neutralized by using 1 M and 5 M HCl and completed up to the mark with mobile phase.

Oxidative degradation studies

Oxidative degradation studies were performed under 3 different temperature conditions using 6% H₂O₂. For this purpose, 2 mL of the standard stock solution was taken and placed into 3 different 25 mL volumetric flasks. 2 mL of 6% H₂O₂ was added to each of these flasks, one of which was kept at room temperature for 19 h, the second at 40 $^{\circ}\text{C}$ for 1 h and the third heated at 160 $^{\circ}\text{C}$ on a hot plate for 1 h. After completion of the stress procedure, all the solutions were completed up to the mark with mobile phase.

Photolytic degradation studies

For photolytic degradation, 2 mL of standard stock solution was placed in direct sunlight for 1 h.

Thermal degradation studies

Thermal degradation studies were performed under 3 different temperature conditions. For this purpose, 2 mL of the standard stock

solution was taken and placed in 3 different 25 mL volumetric flasks. One of the volumetric flasks was kept at room temperature for 19 h and a second at 40 °C for 1 h. The third 25 mL volumetric flask was heated at 160 °C on a hot plate for 1 h. After completion of the stress procedure, all the solutions were completed up to the mark with mobile phase.

Robustness

Premeditated variations were performed under the experimental conditions of the proposed method to assess the method's robustness. For this purpose, minor changes were made in mobile phase composition, flow rate and pH of the buffer solution. The effect of these changes on chromatographic parameters such as retention time, tailing factor and number of theoretical plates was then measured.

Limit of detection and limit of quantitation

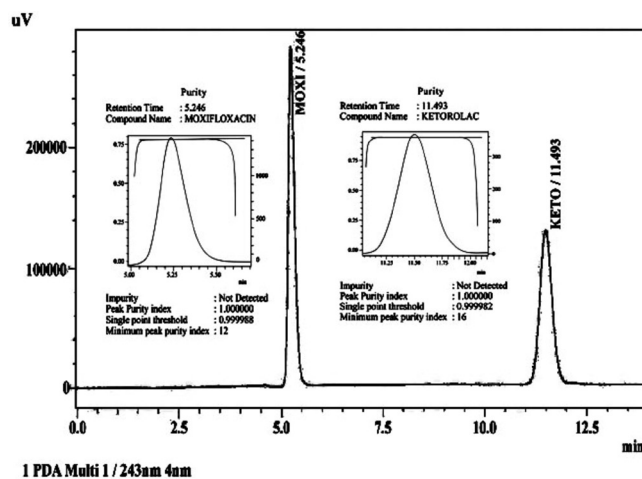
To calculate limits of detection (LOD) and limits of quantitation (LOQ), sequential dilutions were done and analysed by the proposed method. The LOD and LOQ were then established by evaluating the level (signal to noise ratio of 3:1 and 10:1, respectively) at which the analytes were readily detected and accurately quantified.

RESULTS AND DISCUSSION

In this work, a simple, sensitive and accurate isocratic RP-HPLC method for simultaneous determination of moxifloxacin, ketorolac and their stress-induced degradation products was proposed. Both drugs contain basic nitrogen atoms and therefore have the potential to cause peak tailing due to interactions of these basic nitrogen atoms with the silanol groups of the stationary phase during chromatographic separation. In order to obtain symmetrical peaks with better resolution, the chromatographic conditions i.e. pH of the buffer, concentration of organic modifier and silanol blockers were optimized. Various chromatographic conditions such as mobile phase composition, analytical columns with different packing materials (C_8 , C_{18} , phenyl, cyano), and configurations (10, 15, 25 cm columns) were used to obtain sharp peaks with reduced tailing, and better resolution with no peak impurity. Finally, a base deactivated silica end-capped BDS Hypersil C_8 column was selected which provided reduced peak tailing and acceptable peak purity index. Mobile phase composition was selected based upon peak parameters (symmetry, tailing, resolution and peak purity index etc.), run time, ease of preparation and cost. The most suitable mobile phase composition was found to be methanol and phosphate buffer (pH 3.0) in the ratio of 55:45 (v/v), respectively. Under the chromatographic conditions outlined, highly symmetrical and sharp peaks of moxifloxacin and ketorolac were obtained at retention times of 5.25 and 11.49 min, respectively (Figure 1).

The chromatographic method developed was validated using ICH guidelines.²⁷ Validation parameters include linearity, accuracy, precision, robustness, specificity, limit of detection and quantitation.

Linear calibration plots for the proposed method were obtained in a concentration range of 20 to 140 $\mu\text{g mL}^{-1}$ for both moxifloxacin and ketorolac (20, 40, 60, 80, 100, 120 and 140 $\mu\text{g mL}^{-1}$). The linear regression equation for moxifloxacin was found to be $Y = 13892 X$



1 PDA Multi 1 / 243nm 4nm

Figure 1. Chromatogram of Moxifloxacin and Ketorolac in pharmaceutical formulation

+ 54497 whereas for ketorolac, was $Y = 84857 X + 334286$. The correlation coefficient for both the drugs was equal to 0.9999. The results of the regression statistics of moxifloxacin and ketorolac are given in Table 1. The residual plots of moxifloxacin and ketorolac are shown in Figures 2a and 2b. The residual plots of the moxifloxacin and ketorolac clearly indicated that the data points (positive and negative values as bar graph) are evenly distributed around a horizontal line. It was thus concluded that the straight line function was appropriate for both the drugs.

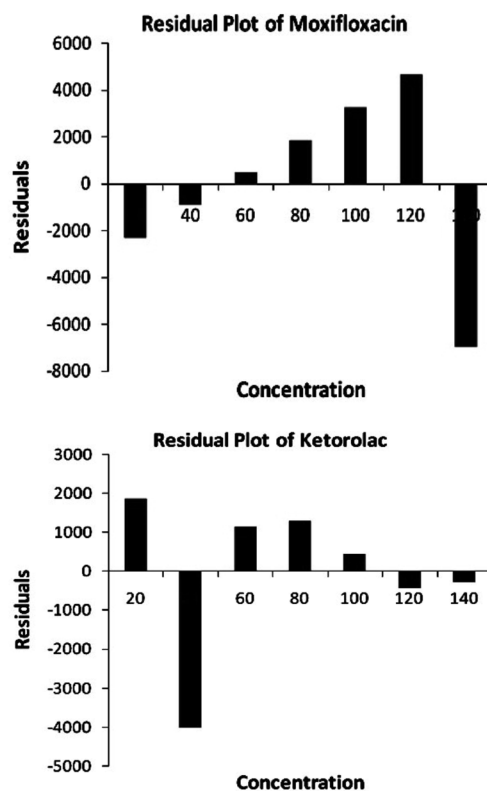


Figure 2. Residual plot of a) Moxifloxacin; b) Ketorolac

Table 1. Regression statistics of the proposed method

Drugs	Regression equation	Conc. Range ($\mu\text{g mL}^{-1}$)	LOD ($\mu\text{g mL}^{-1}$)	LOQ ($\mu\text{g mL}^{-1}$)	R^2
Moxifloxacin	$Y = 13892X + 54497$	20-140	0.16	0.53	0.9999
Ketorolac	$Y = 84857X + 334286$	20-140	0.18	0.60	0.9999

The limits of detection (LOD) and quantitation (LOQ) were determined by making serials of dilutions. LOD was found to be $0.16 \mu\text{g mL}^{-1}$ and $0.18 \mu\text{g mL}^{-1}$ for moxifloxacin and ketorolac tromethamine, respectively (signal to noise ratio of 3:1). LOQ was found to be 0.53 and $0.60 \mu\text{g mL}^{-1}$ for moxifloxacin and ketorolac tromethamine, respectively (signal to noise ratio of 10:1). LOD and LOQ values show that the method can be used for analysis of these drugs at very low concentrations, which in some cases during stability studies is very challenging.

Accuracy of the method was determined by the standard addition technique. Three levels of solutions (70, 100 and 130%) of the nominal analytical concentrations were prepared. Percentage recoveries, along with standard deviation and relative standard deviations for each analyte ($n = 5$) are given in Table 2. From the data given in Table 2, it is clear that the method is highly accurate and suitable for the intended use.

Table 2. Accuracy of the proposed HPLC method

Drugs	Spiked concentration ($\mu\text{g mL}^{-1}$)	Measured concentration ($\mu\text{g mL}^{-1}$) \pm SD; RSD (%)	Recovery (%)
Moxifloxacin	56	55.5 ± 0.3 ; 0.6	99
	80	80.8 ± 0.5 ; 0.6	101
	104	105.1 ± 0.9 ; 0.9	101
Ketorolac	56	55.9 ± 0.5 ; 1.0	100
	80	79.1 ± 0.3 ; 0.4	99
	104	104.0 ± 1.0 ; 0.9	100

$n =$ Average of 5 analysis

Intra-day precision was determined by injecting 5 standard solutions of 3 different concentrations on the same day ($n = 5$) whereas inter-day precision was determined by injecting the same solutions for 3 consecutive days. Relative standard deviation (RSD %) of the peak area was calculated to represent precision. The results of intra-day and inter-day precision are shown in Table 3. RSD values were less than 2% for intra and inter day precisions, indicating high precision of the method.

Table 3. Intra-day and inter-day precision of the proposed HPLC method

Drugs	Actual concentration ($\mu\text{g mL}^{-1}$)	Intra-day precision Measured concentration \pm SD; RSD (%)	Inter-day precision Measured concentration \pm SD; RSD (%)
Moxifloxacin	56	56.1 ± 0.7 ; 1.2	56.8 ± 0.9 ; 1.6
	80	80.5 ± 1.0 ; 1.3	80.4 ± 1.2 ; 1.5
	104	104.9 ± 1.6 ; 1.5	104.2 ± 1.8 ; 1.7
Ketorolac	56	57.2 ± 0.7 ; 1.2	56.8 ± 0.8 ; 1.4
	80	79.9 ± 0.9 ; 1.1	80.2 ± 1.0 ; 1.3
	104	104.1 ± 1.3 ; 1.2	104.0 ± 1.4 ; 1.4

$n =$ Average of 5 analyses

Robustness of the method was ascertained by slightly varying the chromatographic conditions. The results showed that slight variations in chromatographic conditions had negligible effect on the chromatographic parameters. The results of the robustness study are given in Table 4.

Specificity of the developed method was evaluated by applying different stress conditions (acid, base, oxidation, photolytic and

Table 4. Robustness study of Moxifloxacin and Ketorolac

Moxifloxacin				
Chromatographic Conditions	Assay %	t_R (min)	Theoretical plate	Tailing
Methanol:buffer (53:47)	100.82	5.472	5518	1.17
Methanol:buffer (55:45)	99.56	5.273	5591	1.13
Methanol:buffer (57:43)	100.25	5.121	5522	1.18
Flow rate (0.6 mL min^{-1})	100.75	6.092	5512	1.22
Flow rate (0.8 mL min^{-1})	99.39	4.710	5588	1.32
Buffer (pH 2.8)	99.59	5.176	5511	1.17
Buffer (pH 3.2)	99.36	5.340	5537	1.18
Ketorolac				
Chromatographic Conditions	Assay %	t_R (min)	Theoretical plate	Tailing
Methanol:buffer (53:47)	100.08	11.931	6850	1.11
Methanol:buffer (55:45)	100.71	11.491	6865	1.12
Methanol:buffer (57:43)	100.22	11.143	6890	1.20
Flow rate (0.6 mL min^{-1})	99.91	13.321	6821	1.11
Flow rate (0.8 mL min^{-1})	100.49	10.068	6870	1.19
Buffer (pH 2.8)	99.66	11.322	6861	1.17
Buffer (pH 3.2)	99.09	11.567	6869	1.11

thermal) to moxifloxacin and ketorolac tromethamine in combination form. The chromatograms under different stress conditions are shown in Figures 3, 4, 5 and 6. The results of stress studies are given in Table 5. Based on the results, it is evident that under mild conditions neither of the drugs were degraded, remaining intact except under photolytic conditions where moxifloxacin was degraded up to 16% whereas ketorolac was degraded up to 36%. All the stress conditions (except thermal) applied at 160°C were able to degrade both the drugs within 1 h. Comparison of the two drugs showed that moxifloxacin was more stable compared to ketorolac. Greatest degradation of ketorolac occurred under acidic conditions at 160°C whereas greatest degradation of moxifloxacin was produced under photolytic conditions.

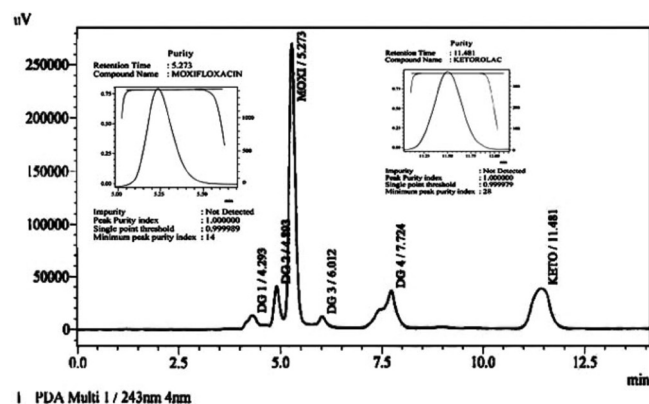


Figure 3. Chromatogram of Moxifloxacin and Ketorolac under acidic stress at 160°C on hot plate

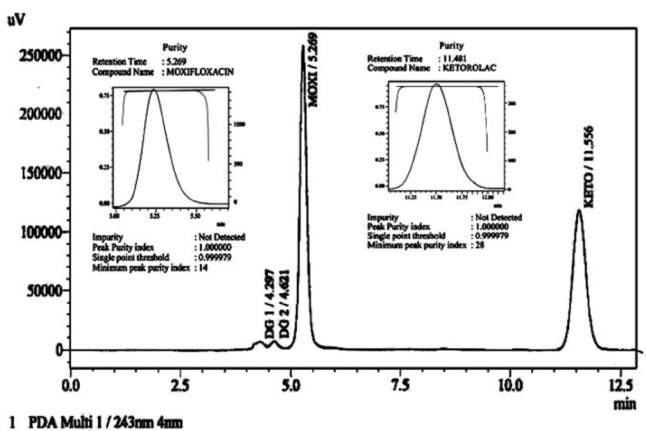


Figure 4. Chromatogram of Moxifloxacin and Ketorolac under basic stress at 160 °C on hot plate

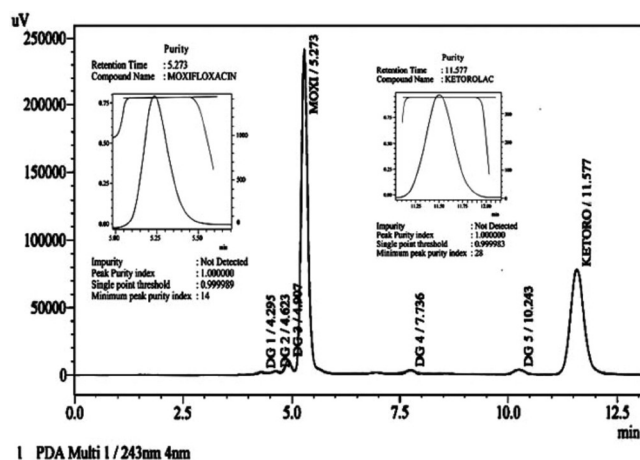


Figure 6. Chromatogram of Moxifloxacin and Ketorolac under photolytic stress

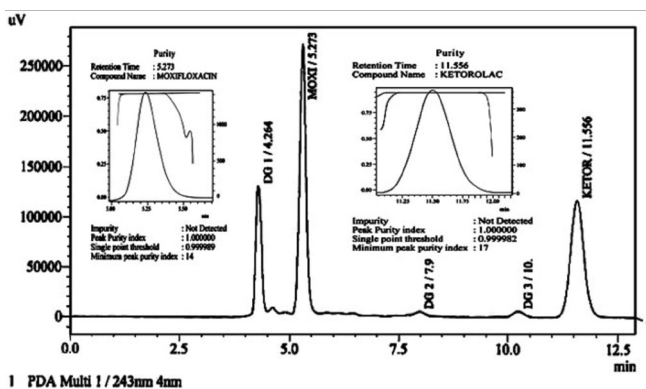


Figure 5. Chromatogram of Moxifloxacin and Ketorolac under oxidative stress at 160 °C on hot plate

In addition to the percentage degradation of each drug, a number of degradation products (impurities) were produced under all the stress conditions except thermal. The first degradation product (impurity) under acidic stress was produced at 4.2 min and this degradation product was also produced under all other stress conditions, which showed the same degradation pattern up to degradation product one. The second degradation product produced at 4.6 min under basic stress was also common with the degradation under photolytic conditions. The degradation product at 4.9 and 7.7 min were common in acidic and photolytic conditions but absent under other stress conditions. Similarly, a degradation product at 10.2 min was common under both oxidative and photolytic conditions. There were several other degradation products (impurities) which were unique to acidic (6.01 min) and oxidative (7.96 min) stress conditions.

Chromatographic data of the stress-induced degradation products are provided in Table 6. Application of the proposed method was

Table 5. Stress testing results of Moxifloxacin and Ketorolac

Nature of stress	Temperature (°C)	Time (h)	Amount of Moxifloxacin Remaining±RSD (%)	Amount of Ketorolac Remaining±RSD (%)	Extent of Decomposition
1 M HCl	25	19	99.3 ± 1.3	100.0 ± 0.6	None
	40	1	100.0 ± 0.3	98.2 ± 1.2	None
5 M HCl	25	19	101.2 ± 0.9	100.6 ± 0.2	None
	40	1	100.6 ± 0.3	99.9 ± 1.0	None
	160 (HP)	1	89.4 ± 0.4 (PPI=1.0000)	41.6 ± 0.9 (PPI=1.0000)	Substantial
1 M NaOH	25	19	99.1 ± 0.7	100.2 ± 0.6	None
	40	1	100.2 ± 0.3	99.4 ± 0.9	None
5 M NaOH	25	19	101.7 ± 1.1	101.3 ± 0.4	None
	40	1	99.0 ± 0.4	100.1 ± 0.9	None
	160 (HP)	1	94.6 ± 0.2 (PPI=1.0000)	93.7 ± 0.7 (PPI=1.0000)	Slight
6 % H ₂ O ₂	25	19	101.2 ± 0.9	100.5 ± 0.5	None
	40	1	99.9 ± 0.2	98.8 ± 1.8	None
	160 (HP)	1	91.6 ± 0.2 (PPI=1.0000)	92.0 ± 0.9 (PPI=1.0000)	Slight
Photolytic	Sunlight	1	84.2 ± 1.6 (PPI=1.0000)	63.8 ± 1.9 (PPI=1.0000)	Substantial
Thermal	25	19	100.6 ± 0.4	101.3 ± 1.6	None
	40	1	98.9 ± 1.1	102.0 ± 0.3	None
	160 (HP)	1	100.0 ± 1.0 (PPI=1.0000)	100.8 ± 0.9 (PPI=1.0000)	None

n = Average of 3 determinations, HP = Hot plate, PPI = Peak Purity Index

Table 6. Chromatographic data of stress induced degradation products

Nature of Stress	Retention times (minutes)	Number of theoretical plates	Tailing factors
Acidic	4.293; 4.893; 6.012; 7.724	1981; 6188; 6716; 3892	0.879; 1.103; 1.226; 0.781
Basic	4.297; 4.621	2504; 5136	0.881; 1.155
Oxidative	4.264; 7.969; 10.229	5250; 6142; 7517	1.397; 1.004; 1.098
Photolytic	4.295; 4.623; 4.907; 7.736; 10.243	5175; 8553; 6982; 6499; 7168	0.903; 0.845; 1.060; 0.923; 1.088
Thermal	-----	-----	-----

n = Average of 3 determinations

Table 7. Assay results of Moxifloxacin and Ketorolac Tromethamine in commercial eye drops

Products	Ingredient	Label value (mg mL ⁻¹)	Found (mg)	Recovery ±RSD (%)
Moxiflox plus	Moxifloxacin	5	5.02	100.4±0.2
	Ketorolac Tromethamine	5	4.99	99.8±0.8
Moxicip KT	Moxifloxacin	5	5.02	100.4±0.2
	Ketorolac Tromethamine	5	5.00	100.0±0.1

n = Average of 10 determinations

checked by analyzing the moxifloxacin and ketorolac in commercially available pharmaceutical products. The results are provided in Table 7, showing high percentage recoveries and low RSD (%) values for both analytes.

CONCLUSION

A simple, sensitive, and accurate method using reverse phase HPLC was described for simultaneous determination of moxifloxacin hydrochloride and ketorolac tromethamine in pharmaceutical formulations. The proposed method was validated by testing its linearity, accuracy, precision, limits of detection, and quantitation, and specificity. The method proved able to separate the peaks of active pharmaceutical ingredients (APIs) from the degradation products (produced during forced degradation studies). It is also clear from the chromatograms that both the active ingredient peaks under all the stress conditions were free from any sort of degradation impurities. Taken together, these results allow us to conclude that the method can be successfully used for all stability and validation studies.

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