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Determination of parameters of a viscous-cohesive fracture model by inverse analysis

Determinação de parâmetros de um modelo visco-coesivo de fratura por análise inversa





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Abstract

The quasi-brittle, loading rate dependent behaviour of the concrete, characterized by a fracture process zone (FPZ) ahead of the crack front, can be described through a viscous-cohesive model. In this paper, a viscous cohesive model proposed in a former paper is evaluated for a group of high strength concrete beams loaded at rates from 10-5 mm/s to 10+1 mm/s. A software has been developed to enable the automatic determination of the viscous-cohesive model parameters through inverse analysis on load-versus loading-point displacement (P- δ) from three-point bend tests on notched prismatic specimens. The strategy allowed the sensitivity analysis of the parameters related to viscous behaviour. The analysis of results shows that the formerly proposed model can be improved for a better simulation of the loading rate dependence on the cohesive fracture process.

Keywords: fracture, viscous-cohesive model, inverse analysis.

Resumo

O comportamento quase-frágil, dependente da taxa de carregamento do concreto, caracterizado pelo desenvolvimento de uma zona de processos de fratura (ZPF) ao redor do fronte da trinca, pode ser representado por uma lei visco-coesiva. Neste trabalho, um modelo visco-coesivo proposto em um artigo anterior foi avaliado para um grupo de vigas de concreto de alta resistência carregados com taxas variando de 10-5 mm/s a 10+1 mm/s. Desenvolveu-se um software para a determinação automática dos parâmetros do modelo visco-coesivo utilizando-se curvas da relação carga versus deslocamento no ponto de aplicação (P-) obtidas em ensaios com vigas prismáticas ranhuradas carregadas em três pontos (Three-Point-Bend Test), com taxas de carregamento variadas. A estratégia permitiu a análise de sensibilidade dos parâmetros relacionados com o comportamento viscoso. A análise dos resultados demonstrou que o modelo visco-coesivo proposto no artigo ainda pode ser aperfeiçoado para melhor simular o processo de fraturamento coesivo dependente da taxa de carregamento.

Palavras-chave: fratura, modelo visco-coesivo, análise inversa.

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1. Introduction

Concrete is a material with low tensile resistance. Many internal micro defects and microcracks exist even before any loading is applied. Microcracks depend on many parameters, including particle size distribution, aggregate size, cement content, water/cement ratio, degree of compaction in fresh state, curing conditions, humidity and heat history of concrete. The mechanical behaviour of concrete subject to different loading conditions is governed by the initiation and propagation of these internal microcracks throughout the loading process.

When a concrete structure is subjected to an external load, it may be assumed that, to a certain level of loading, the material exhibits a linear behavior. As the loading increases, the maximum stress is reached in points on the most demanded cross-sections. However, due to the heterogeneous microstructure of the concrete, yield and fracture zones are developed, due to the initiation of microcracks. These zones are concentrated in small volumes adjacent to the most stressed points, which are characterized by a residual ability to transfer stresses.

The ability to transmit stresses through the cracks generated in the concrete can be explained by the persistence of some micro connections between the faces. Figure 1 shows a concrete body subjected to uniaxial tension. As soon as the concrete reaches its tensile resistance (f_{lc}), cracks are generated, macroscopically indicating that the faces are separated. However, microscopically,

Figure 1 - Representation of the softening process between the crack faces in concrete

Tensile resistance (ftc)

Microlinks between faces

Microlinks reduction with increase of opening between faces

Complete separation between faces

there are still micro connections between the crack faces, which have not reached the tensile strength and continue to contribute to the transmission of stresses between the faces. As the distances between the crack faces increase, micro connections reach the tensile strength, progressively reducing the transmission of stresses between the faces.

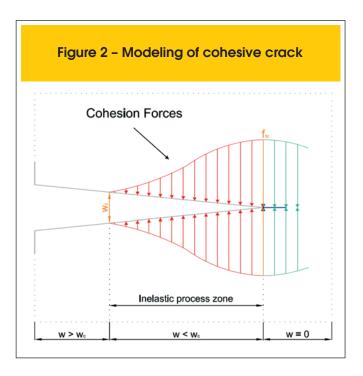
Different approaches have been proposed to represent the inelastic process zone and/or fracture process zone (FPZ). Among these, the following may be cited: the fictitious crack model (FCM, [2-4]), the crack band model [5], the two-parameter fracture model [6], the effective crack model [7] and the peak load method [8].

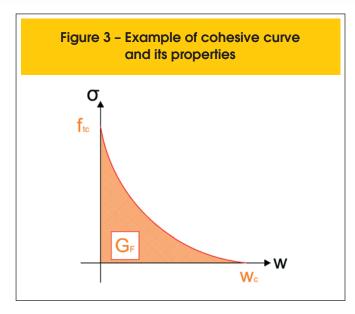
According to the MFF, the FPZ is represented by a discrete (fictitious) fracture whose softening effects are expressed by active cohesive forces between its faces. Figure 2 presents a description of the FCM. In this figure, w is the aperture between the fracture faces, w is the critical aperture, from which the fracture faces are completely separated, and f_{tc} is the concrete tensile strength.

Besides f_{ic} and w_c aforementioned, other property of the cohesive curve is the apparent fracture energy (G_F) corresponding to the amount of energy per unit area required for the complete separation of the two fracture faces. The G_F value corresponds to the area under the cohesive curve. Figure 3 shows an example of a cohesive curve.

With the increase in the number of researches on concrete, it was found that it presented a different behavior according to the experimental loading rate. Some examples [9-11] approach the states of compression, traction and bending under different speeds. Despite the considerable amount of research on the subject [12-22], the process resulting from the effect of loading rate on fracture propagation is still unknown.

Based on observations from experimental data with different loading rates, many numerical models have been proposed to adequately represent the role of loading rate in frac-

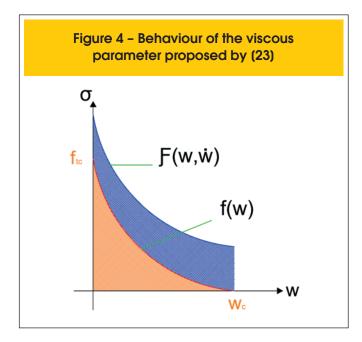




ture propagation in concrete. Most of the proposed models suggest a change in the cohesive curve based on fracture opening rate.

According to Bazant et al. [19], models based on rheology are not sufficient for modelling the influence of the loading rate in the response of material fracture. It suggests the inclusion of parameters related to the viscous behavior of the cohesive crack model. Tandon et al. [23] proposed the following viscous-cohesive model:

$$\mathcal{F}(w,\dot{w}) = f(w) + \Psi(\dot{w})$$
 (1)



where \dot{w} is the fracture opening speed, f(w) is the static cohesive model and \emptyset is the proposed viscous model:

$$\Psi(\dot{w}) = f_{tc} k \sin^{-1} \left(\frac{\dot{w}}{\dot{w}_0}\right)$$
 (2)

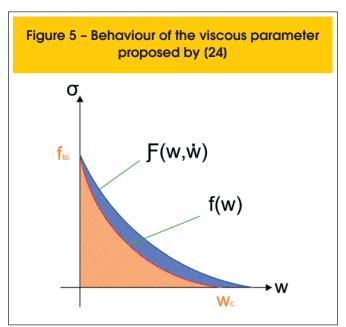
The parameters k and \dot{w}_0 are auxiliary, where the first is dimensionless and the second is a reference speed. The model proposed by [23] makes a positive translation of cohesive curve, as presented in Figure 4. As can also be seen in this figure, the model does not propose any extension of w_c , presenting a discontinuity in w_c . Zhou et al. [24] proposed the following model in studies of polymethylmethacrylate (a quasi-brittle material):

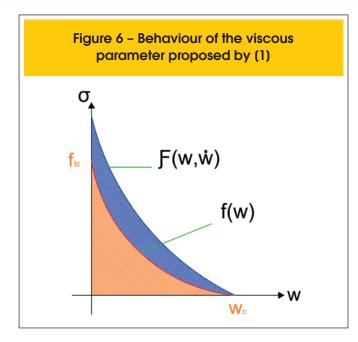
$$\mathcal{F}(w,\dot{w}) = f(w,Z(\dot{w}))$$
(3)

where $f(w, Z(\dot{w}))$ is the formulating of the cohesive curve modified by a factor $Z(\dot{w})$ governed by the following formulation:

$$Z(\dot{w}) = 1 + \left(\frac{\dot{w}}{\dot{w}_0}\right)^n \tag{4}$$

The parameters $n \in \dot{W}_0$ are auxiliary, where the first is dimensionless and second a reference speed. The proposed model extends the cohesive curve towards w, as shown in Figure 5. This model expands w_c , and this factor must be properly assigned, depending on the formulation of cohesive zone model. Further details on the influence of $Z(\dot{w})$ in $f(w,Z(\dot{w}))$ can be found in [24] and [25].





Rosa *et al.* [1] proposed another viscous-cohesive model using the same factor proposed by Zhou et al. [2] but focusing on the value of cohesion stress:

$$\mathcal{F}(w, \dot{w}) = R(\dot{w}) \cdot f(w)$$
 (5)

The viscous model $\it R$ proposed is identical to Equation 4, with the difference that this model generates an expansion of cohesive curve towards σ . This viscous-cohesive model is shown in Figure 6.

1,1 Motivation

The parameters proposed by the models do not have specific experimental tests, therefore inverse analyses is applied to adjust them. In the work [1], bending tests were performed in a three-point setup on high resistance concrete beams with speeds ranging from $1.74\times10^{-5}\,mm/s$ to $1.74\times10^{+1}\,mm/s$. The parameters of the viscous model were adjusted using the peak load values in P- δ curve (load versus displacement of the load application point), obtained by a finite element model. The study used the proposed bilinear cohesive curve [26], built with experimental test data and represents well the peak of the P- δ curves.

This paper uses a numerical method for the simultaneous adjustment of the viscous-cohesive parameters. The objective is to evaluate the ability of the viscous-cohesive model [1] to represent the behaviour of concrete under the influence of the loading rate, using a computational tool for adjusting P- δ curves obtained in experiments with prismatic beams in three-point bending. The representation capacity of numerical P- δ curve with respect to the experimental curves and the correspondence of parameters describing the cohesive curve ($f_{\rm Ic}$ e $G_{\rm F}$) compared to the values obtained experimentally are used as an evaluation criteria.

2. Materials

The test data presented in [1] are used. The experiments were performed on high strength concrete beams subjected to three point bending with the following actuation piston speeds : $1.74\times10^{-5}~mm/s\,,~5.5\times10^{-4}~mm/s\,,~1.74\times10^{-2}~mm/s\,,~5.5\times10^{-1}~mm/s$ e $1.74\times10^{+1}~mm/s\,.$

The concrete properties were obtained by axial compression tests (Elasticity Modulus, $E_c = 33.9\,GPa$), diametral compression test ($f_{Ic} = 5.2\,MPa$) and three-point-bending tests ($G_F = 123\,J\,/\,m^2$).

3. Computational tool developed

A program in C ++ has been developed in order to automate the process of inverse analysis and determine the parameters of the viscous model proposed by [1]. This program was based on the idea presented in [27].

The program, called FIT3PB-FG, is divided in two modules: a first module that only adjusts the cohesive parameters and a second module that adjusts viscous and cohesive parameters, i.e. a purely static modulus and other including loading rate dependence. A graphic interface was developed to facilitate the use, display the input data and the solution.

The input data provided by the user are:

- The beam's geometry: length (L), span (S_p), height (h), width (w_v), notch height (a₀) and modulus of elasticity (E_c) (Figure 7);
- A data file containing the experimental curves. In the case of viscous-cohesive fitting, the experimental curves are divided into groups according to the loading rate.

After data entry, the user must choose among the program options:

- The cohesive model (linear, bilinear, exponential...);
- The viscous model (for example, [1]);
- lacksquare The numerical model for simulation of $P\!-\!\delta$ curve;
- The inverse analisys method.

The FIT3PB-FG performs inverse analysis minimizing the following function:

$$\xi_{sqr}\left(\vec{p}\right) = \sum_{j=1}^{n_{c}} \sum_{i=1}^{n_{ci}} \int_{\nu_{ini}}^{\nu_{jrc}} \left[P_{exp_{i,j}}\left(\nu\right) - P_{num}\left(\nu, \vec{p}, \dot{\delta}_{j}\right) \right]^{2} d\nu$$
 (6)

where n_t is the number of different loading rates, n_{et} is the number of specimens tested with a specific loading rate, P_{exp} is the

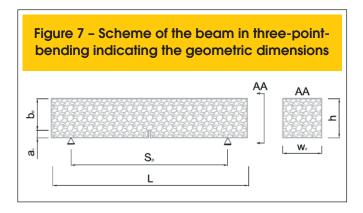


Table 1 - Elasticity modulus results obtained
by the program

	Rosa <i>et al.</i> (2012) (1)	СНМ	SF		
E_c (MPa)	33900	33900	33987		
Residue (kN².mm)	-	1.16x10⁴	1.23×10 ⁻		
PD (%)	-	0.00	0.26		
PD – percent difference relative to the experimental value.					

function representing the experimental data, P_{num} is the function representing the numeric answer, v is a displacement value of the loading point application, \vec{p} is the parameters vector parameters to be adjust and $\hat{\delta}$ is the loading rate.

In the version of FIT3PB-FG used in this study, the existing minimization algorithm is the Levenberg-Marquardt [28-29], whose procedure can also be found in [30].

The numerical models used in the simulation of P- δ curves are:

- Cracked Hinge Model (CHM) [31]: semi-analytical formulation for the propagation of the fracture in a beam. The basic idea is to model a zone where the fracture propagates with spring elements. These spring elements are connected to rigid edges that bind to the rest of beam.
- Superposition Fracture Model (SF) [32]: It uses the superposition of the Linear Elastic Fracture to represent the answer in Nonlinear Fracture Mechanics. The procedure allows for flexibility with a large number of calculations, since it obtains an optimized system of equations whose resolution requires no inversion of the coefficient matrix.

4. Metodology

Based on the set of experimental curves presented by Rosa *et al.* (2012) [1], the following procedures are performed:

- Elastic Modulus Fit: with the tool developed, the elastic modulus is fitted using the numerical models presented in section 3.
- Use of three adjustment ranges: [1] only used the peak of

the $P-\delta$ curves as parameter for adjusting the viscous model. To check the influence of the adjustment range in the solution, three intervals of δ are use:

- -0 to 0.45mm;
- 0 to 0.225mm;
- 0 to 0.11mm: the end of the range is located just after the peak load of experimental curves, this is the case that is closest to the fit by the curve peak generated by [1];
- Fit of the viscous model using the Bilinear curve shown in [1]: Bilinear curve constructed by [1] is used as cohesive base model to adjust the viscous model. The results are compared to numerical models (CHM and SF) in the various setting ranges and with reference results.
- Cohesive model fit using the quasi-static experimental data: tests performed with the lowest load rate, $\dot{\delta} = 1.74 \times 10^{-5} \, mm/s$, are considered quasi-static tests. These data sets are used to adjust the cohesive curves of Hordijk [33] and Bilinear. The results are compared with the bilinear curve shown in [1];
- Viscous model fitting using the numerically determined cohesive curves: using the cohesive curves from de previous fitting, the viscous model is adjusted based on other experimental tests, corresponding to higher loading rates. The results are compared with the numerical models (CHM and SF) in different fitting ranges and with the reference results;
- Viscous-cohesive model fit: the viscous and cohesive model (Hordijk or bilinear) are simultaneously fit based on the entire experimental data set at different fitting ranges. The results are compared with the reference data [1];

5. Results and discussion

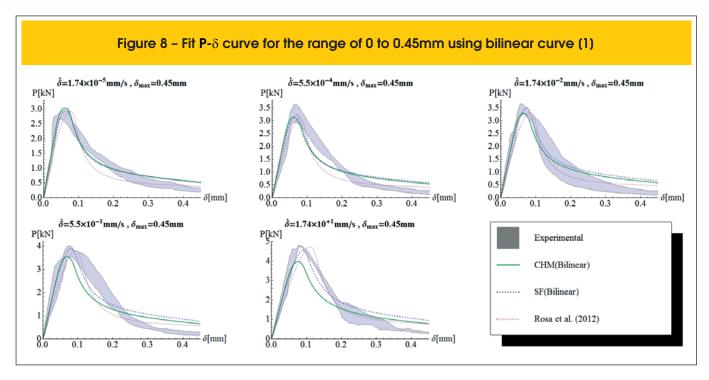
This section presents the results obtained from the procedures described in section 4, accompanied by a comparative analysis in relation to the experimental values and the results presented in [1].

5.1 Modulus of elasticity fit

Table 1 shows the results of the elastic modulus fitted using the CHM and SF model. As can be seen, both models, CHM and SF resulted very close to the modulus of elasticity determined experimentally.

Table 2 - Results obtained by inverse analysis of the model (1) using the bilinear curve

δ _{max} (mm)	\dot{w}_0 (mm/s)	n	Residue (kN².mm)
0.450	45.5	0.148	2.15×10 ⁻³
0.225	12.3	0.137	4.51×10 ⁻⁴
0.110	10.2	0.160	9.23×10 ⁻⁵
0.450	1.95	0.125	2.14×10 ⁻³
0.225	0.497	0.111	4.32×10 ⁻⁴
0.110	0.804	0.124	9.06×10 ⁻⁵
0.450	0.0965	0.16	4.14×10 ⁻³
	0.450 0.225 0.110 0.450 0.225 0.110	0.450 45.5 0.225 12.3 0.110 10.2 0.450 1.95 0.225 0.497 0.110 0.804	0.450 45.5 0.148 0.225 12.3 0.137 0.110 10.2 0.160 0.450 1.95 0.125 0.225 0.497 0.111 0.110 0.804 0.124

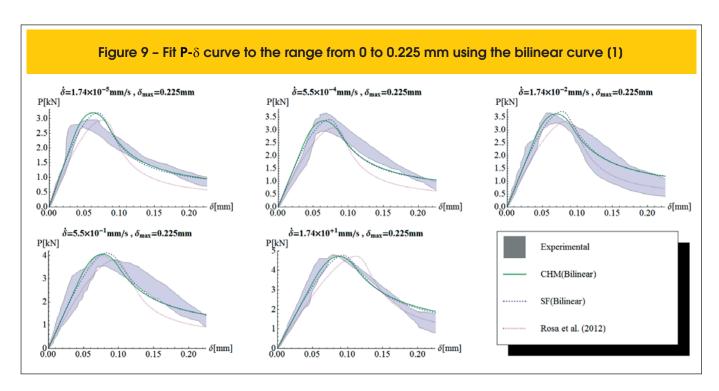


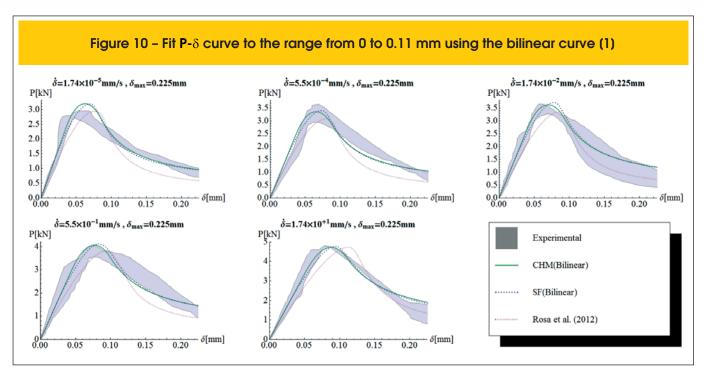
5.2 Fitting of the viscous model using the bilinear curve shown in [1]

Table 2 shows the results of the fits, where δ_{max} is the maximum value used in the fit. As can be seen, the \dot{w}_0 parameter differ substantially from interval to interval, and does not correspond to the parameter obtained by [1] even when $\delta_{max}=0.11mm$. However, full correspondence between the values obtained with

 $\delta_{\max}=0.11mm$ and obtained by [1] was not expected, since these were obtained through a manual process, interrupted when the resulting curve was considered satisfactory.

Figures 8 to 10 show a graphical comparison between the numerical curves and the experimental envelope. Figure 8 shows that the fitting between the experimental and numerical curves is not satisfactory. This is because the bilinear curve determined in [1]





using process [26] is limited to representing the maximum value P of the $P-\delta$ curve (experimental). As can be understood in Figures 9 and 10 the numerical curves are best fitted to experimental data, however, the parameters n and \dot{w}_0 , differ between δ_{max} values range.

5.3 Cohesive model fit using the quasi-static experimental data

Table 3 shows the results of the fitting on the cohesive curves using the quasi-static experimental envelopes $(\dot{\delta}=1.74\times 10^{-5}\ mm\,/\,s\,).$ Table 4 presents a comparison between numerical and experimental parameters f_{tc} and G_F . For G_F was considered also the comparison of the apparent fracture energy until the experimental data range limit $(0.45\ mm\,)$ and this values was indicated by $G_{F0-0.45}$. The results were similar to the experimental values.

The Figures 11 and 12 show the comparison of numerical and experimental $P-\delta$ curves. The fitted curves are satisfactory

representations of the behavior of the experimental curves. It can be seen that the main difference of cohesive models set for the bilinear model used in [1] is the value of w_c , and the set has a value close to $0.10\,mm$ while in the reference [1] it is above of $0.25\,mm$.

5.4 Viscous model fitting using the numerically determined cohesive curves

Table 5 shows the results of the viscous model using the cohesive curves determined in Section 5.3 and the experimental samples relating to $\dot{\mathcal{S}}$ rates higher than 1.74×10^{-5} mm/s. Again, the parameters present a significant variation between ranges.

Figures 13 to 18 show the comparison of fit $P-\delta$ curves with the experimental curves. The numerical model does not represent the experimental peak for $\dot{\delta}=1.74\times10^{1}$ mm/s. However, these fittings are better than the ones in Section 5.2, because the end of the P- δ curve is well represented.

Table 3 – Results of cohesive curves obtained by inverse analysis of the quasi-static envelopes							
Model	Cohesive	f _{tc} (MPa)	G _F (J/m²)	a ₁ (mm ⁻¹)	a ₂ (mm ⁻¹)	b ₂	Residue (×10 ⁻⁵) (kN².mm)
CLIM	Hordijk	5.03	98	-	-	-	5.82
CHM	Bilinear	4.80	100	40.3	3.16	0.30	5.92
SF	Hordijk	4.78	111	-	-	-	6.93
SF	Bilinear	5.25	113	49.3	3.05	0.317	6.14
Rosa <i>et al.</i> (2012) (1)	Bilinear	5.20	128	50.0	0.43	0.12	414

Table 4 - Comparison of parameters fit with the experimental values						
Numerical model	Cohesive model	f _{tc} (MPa)	PD f _{tc} (%)	G _F (G _{F(0-0.45)}) (J/m²)	PD G _F (G _{F(0-0.45)}) (%)	
Experimental	-	5.20	-	123 (95)	-	
CLIN 4	Hordijk	5.03	-2.27	98	-20.33 (3.16)	
CHM	Bilinear	4.80	-7.69	100	-18.70 (5.26)	
SF	Hordijk	4.78	-8.08	111	-9.76 (16.84)	
SF	Bilinear	5.25	0.96	113	-8.13 (18.95)	

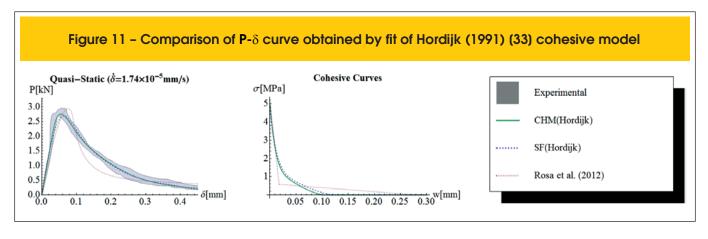
5.5 Viscous-cohesive model fitting

Tables 6 to 9 show the results obtained by the simultaneous fitting of the viscous and cohesive curves with model [1]. Tables 6 and 8 show that the parameters vary significantly between the fitting intervals. In Tables 7 and 9 there is a significant difference between the numerical parameters and the corresponding experimental results. Figures 19 to 24 show the comparison between the numerical P- δ curves and the experimental envelopes. These were the best fit obtained using the viscous model [1].

5.6 Discussion

The model [1] was proposed and evaluated for the peak values of the $P-\delta$ curves. The results presented in subsection 5.5 demonstrate that although being a good first approximation, the model [1] shows limitations in the representation of the $P-\delta$ curve. The parameters f_{tc} and G_F obtained by simultaneous adjustment of the viscous and cohesive models indicated the need to change the model for a better representation of the experimental values for the loading rates under consideration.

The analysis of quasi-brittle materials and ductile in impact tests raises a question: many materials that exhibit quasi-brittle or ductile behavior when subjected to static loading may have brittle behavior



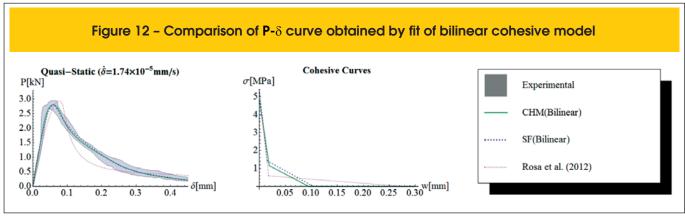


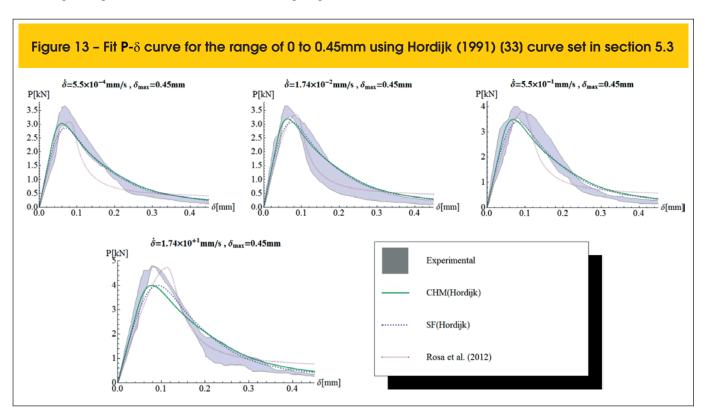
Table 5 - Results obtained by inverse analysis of the viscous model (1) using the cohesive curves
numerically determined in Section 5.3

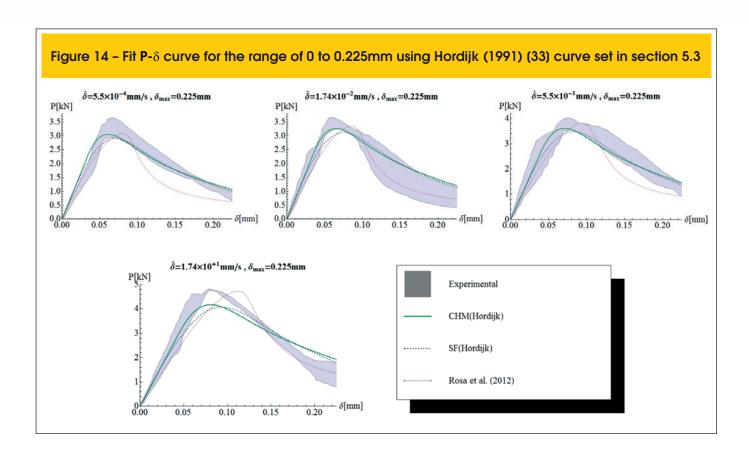
Model	Cohesive	$\delta_{\sf max}$ (mm)	\dot{w}_0 (mm/s)	n	Residue (kN².mm)
		0.450	99.0	0.156	1.25×10⁻³
	Hordijk	0.225	45.0	0.152	4.42×10 ⁻⁴
CHM		0.110	7.74	0.161	7.38×10 ⁻⁵
CHIVI		0.450	90.3	0.154	1.29×10 ⁻³
	Bilinear	0.225	35.2	0.152	4.39×10 ⁻⁴
		0.110	9.32	0.16	7.32×10 ⁻⁵
		0.450	21.3	0.158	1.15×10⁻³
	Hordijk	0.225	15.6	0.149	4.45×10 ⁻⁴
CF.		0.110	1.55	0.159	8.04×10 ⁻⁵
SF		0.450	21.6	0.167	1.22×10 ⁻³
	Bilinear	0.225	14.7	0.156	4.63×10 ⁻⁴
		0.110	2.29	0.148	7.27×10⁻⁵
Rosa <i>et al.</i> (2012) (1)	Bilinear	0.450	0.0965	0.16	4.14×10 ⁻³

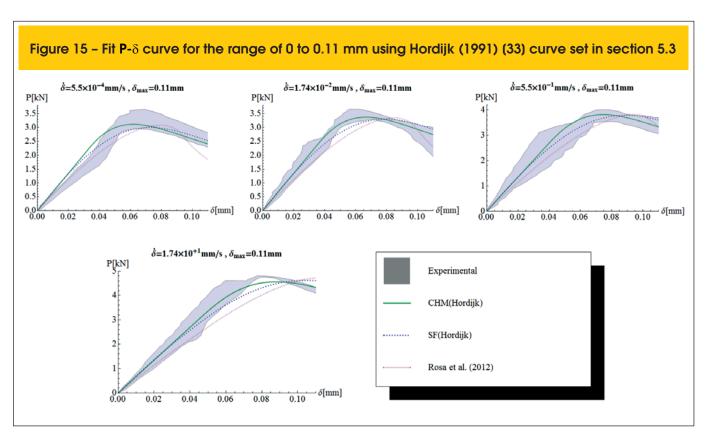
under impact loading. This behavior is due to the impossibility of redistribution of stresses over a very short period of strain [34].

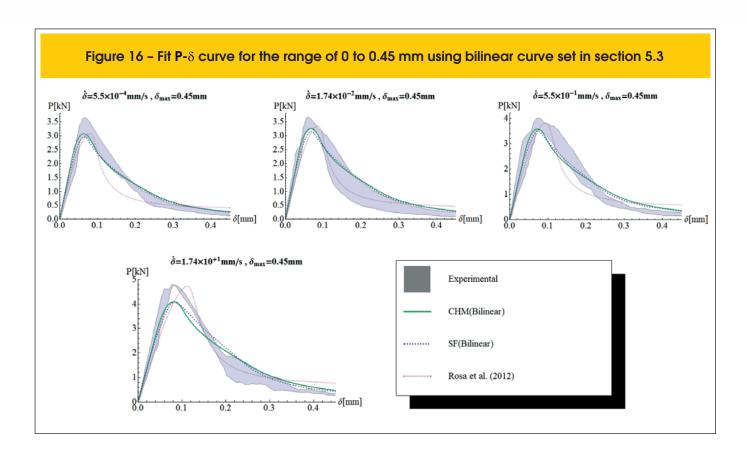
The experiments discussed in [1] do not achieve speeds that can be considered close to an impact, but considering that the material undergoes a gradual transition from a static loading stage to an impact stage, it can be assumed that the material becomes increasingly fragile.

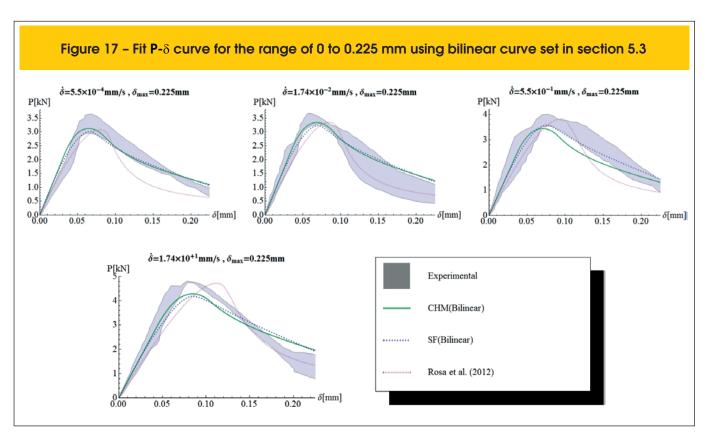
In order to observe the increase in the fragility of the material and check the increase in f_{tc} with an increased loading rate, individual fit is performed for each of the envelope experiments performed

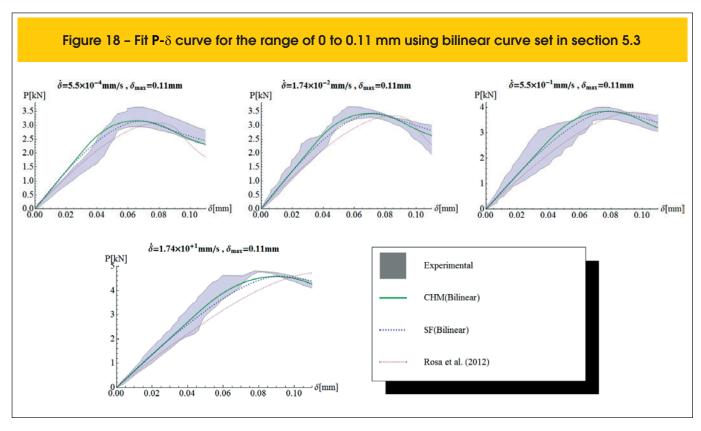












by [1] in the cohesive adjustment module of the developed computational tool. The cohesive fit module does not take into account the effects of loading rate, and the cohesive fit curve is a mathematical representation of an "average" cohesive curve. Thus, the intention is that the mathematical fitting evidences certain physical behaviours. The results obtained using the Hordijk's (1991) [33] cohesive curve with the numerical model CHM were chosen because of similar results from others models. Table 10 summarizes the results. As the table shows, \int_{tc} increases with the increase of actuator speed, which is in accordance with the formulation of [1].

Figure 25 shows the fitted curve and their respective cohesive

curves. Figure 26 shows the overlap of the cohesive curves. Considering that an ideally brittle material is one whose cohesive curve has $w_c=0$, i.e., when reaching f_{tc} the material breaks. Based on the observation above, it could be said that the lower w_c is the closest it will be to a brittle material. Referring to Figure 26 and sustaining the above observation, the material becomes more brittle in the direction of $1.74\times10^{-5}\ mm/s$ to $1.74\times10^{-2}\ mm/s$ less fragile in $1.74\times10^{-2}\ mm/s$ to $5.5\times10^{-1}\ mm/s$ and then back again to becoming more fragile.

Thus, the model proposed by [1] apparently needs to consider a supplementation to account for the brittleness of the material with

Table 6 – Results for the simultaneous fit of the viscous-cohesion using the cohesive model Hordijk (1991) (33)							
Model	δ _{max} (mm)	f _{tc} (MPa)	G _F (J/m²)	$\dot{\mathcal{W}}_0$ (mm/s)	n	Residue (×10 ⁻⁴) (kN².mm)	
	0.450	5.13	63.7	6.92	0.105	9.68	
CHM	0.225	4.83	62.6	2.33	0.101	3.95	
	0.110	4.31	87.9	1.01	0.127	0.84	
	0.450	4.38	74.6	0.107	0.094	9.46	
SF	0.225	4.96	70.5	0.0468	0.107	4.46	
	0.110	5.01	64.3	0.0501	0.107	0.84	
Rosa <i>et al.</i> (2012) (1)	0.450	5.20	128	0.0965	0.16	41.40	

the increasing $f_{\rm lc}$. Other types of viscous-cohesive curves presented in subsection 1 do not perform the observed behavior, even in the combination of model [1] with the model [24], this combination does not converge towards the expected result, since the latter increases the value of w_c with the increasing loading rate.

The suggestion, after these observations, is to investigate a for-

mulation that combines the fragility of the material with the loading rate and that complements the model [1].

6. Conclusion

The aim of this study is to evaluate the ability of the viscous-

Table 7 – Comparison of the results obtained by simultaneous fit of the Hordijk (1991) (33) cohesive model with the experimental data

Model	$\delta_{\sf max}$ (mm)	f _{tc} (MPa)	PD f _{tc} (MPa)	G _F (G _{F(0-0.45)}) (J/m²)	PD G _F (G _{F(0-0.45)}) (%)
Experimental	-	5.20	-	123 (95)	-
	0.450	5.13	-1.35	63.7	-48.21 (-32.95)
CHM	0.225	4.83	-7.12	62.6	-49.11 (-34.11)
	0.110	4.31	-17.12	87.9	-28.54 (-7.47)
	0.450	4.38	-15.77	74.6	-39.35 (-21.47)
SF	0.225	4.96	-4.62	70.5	-42.68 (-25.79)
	0.110	5.01	-3.65	64.3	-47.72 (-32.32)

Table 8 - Results of the simultaneous fit of the viscous-cohesion using the Bilinear cohesive model

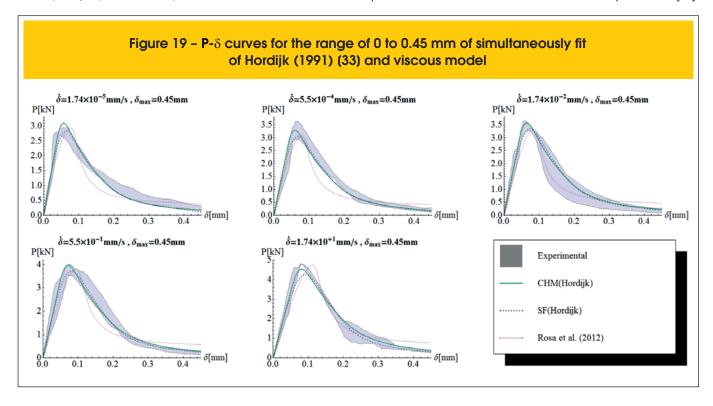
Model	δ _{max} (mm)	f _{tc} (MPa)	G _F (J/m²)	a ₁ (mm ⁻¹)	a ₂ (mm ⁻¹)	b_2	$\dot{w}_{_0}$ (mm/s)	n	Residue (×10 ⁻⁴) (kN².mm)
	0.450	4.15	71.6	36.8	7.90	0.428	3.83	0.111	9.39
CHM	0.225	4.03	71.1	35.5	7.81	0.428	2.59	0.111	3.84
	0.110	4.16	67.2	39.3	12.50	0.560	1.35	0.133	0.83
	0.450	4.73	74.5	57.8	3.27	0.266	0.0869	0.095	9.21
SF	0.225	4.63	74.8	55.6	3.36	0.273	0.0855	0.097	3.80
	0.110	4.48	122.7	52.1	0.452	0.135	0.106	0.132	1.03
Rosa <i>et al.</i> (2012) (1)	0.450	5.20	128	50.0	0.43	0.12	0.0965	0.16	41.4

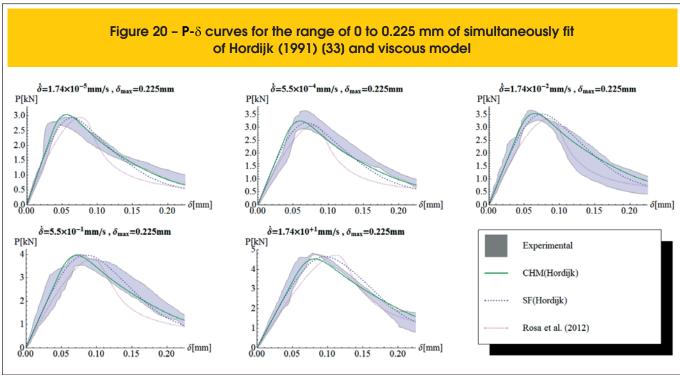
Table 9 - Comparison of the results of the simultaneous fit by Bilinear cohesive model with experimental data

Numerical model	δ _{max} (mm)	f _{tc} (MPa)	PD f _{tc} (%)	G _F (G _{F(0-0.45)}) (J/m²)	PD G _F (G _{F(0-0.45)}) (%)
Experimental	_	5.20	-	123 (95)	-
	0.450	4.15	-20.19	71.6	-41.79 (-24.63)
CHM	0.225	4.03	-22.50	71.1	-42.20 (-25.16)
	0.110	4.16	-20.00	67.2	-45.37 (-29.26)
	0.450	4.73	-9.04	74.5	-39.43 (-21.58)
SF	0.225	4.63	-10.96	74.8	-39.19 (-21.26)
	0.110	4.48	-13.85	122.7	-0.24 (-29.16)

cohesive model [1] to represent the behaviour of concrete under the influence of the loading rate using a computational tool for fit P- δ curves obtained in experiments with prismatic beams in three-point-bending tests. Thru the fitting it was possible to observe that the model is not able to completely represent the experimental data and that there is a

large dependency on the adjustable interval. When simultaneous fitting is performed with viscous and cohesive model, the results do not reproduce the f_{tc} and G_F experimentally determined values. In section 5.6 a remark was made about the impact theory in which quasi-brittle materials behave as brittle with impact loads [34].

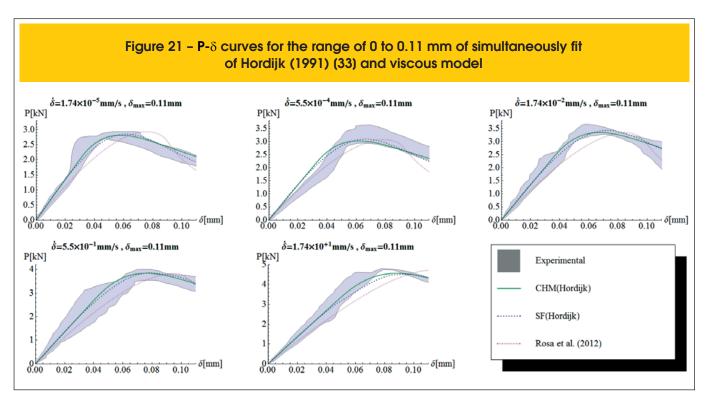


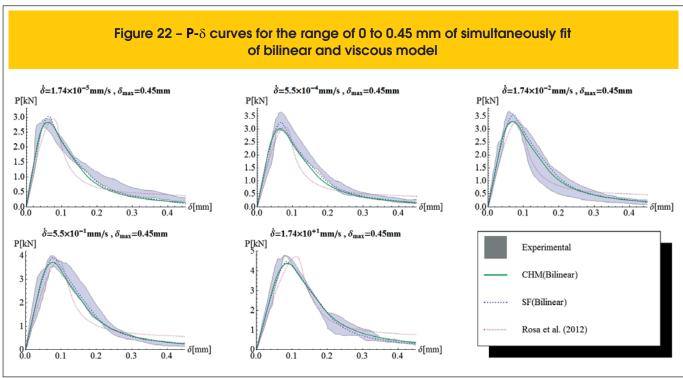


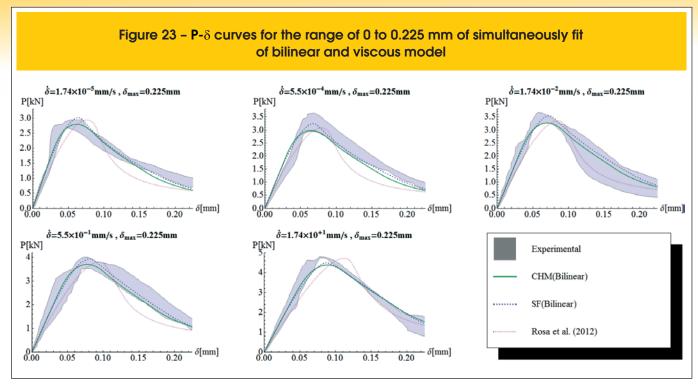
Searching for a connection between the quasi-brittle behavior and the behavior under impact conditions, it was observed that the material becomes more brittle with the increase of the loading rate. Thus it is suggested that a supplementation of the model [1] is necessary to account for the fragility of the material with increasing loading rate.

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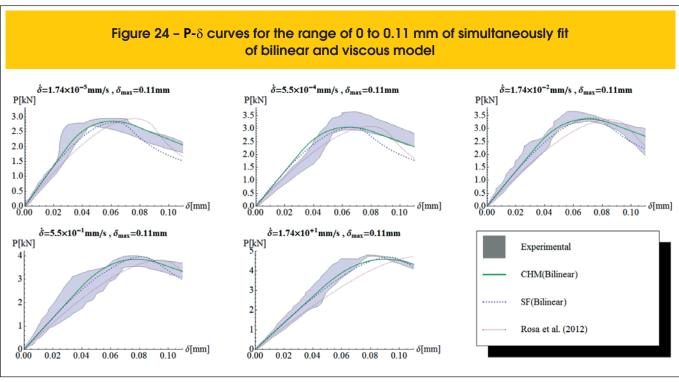
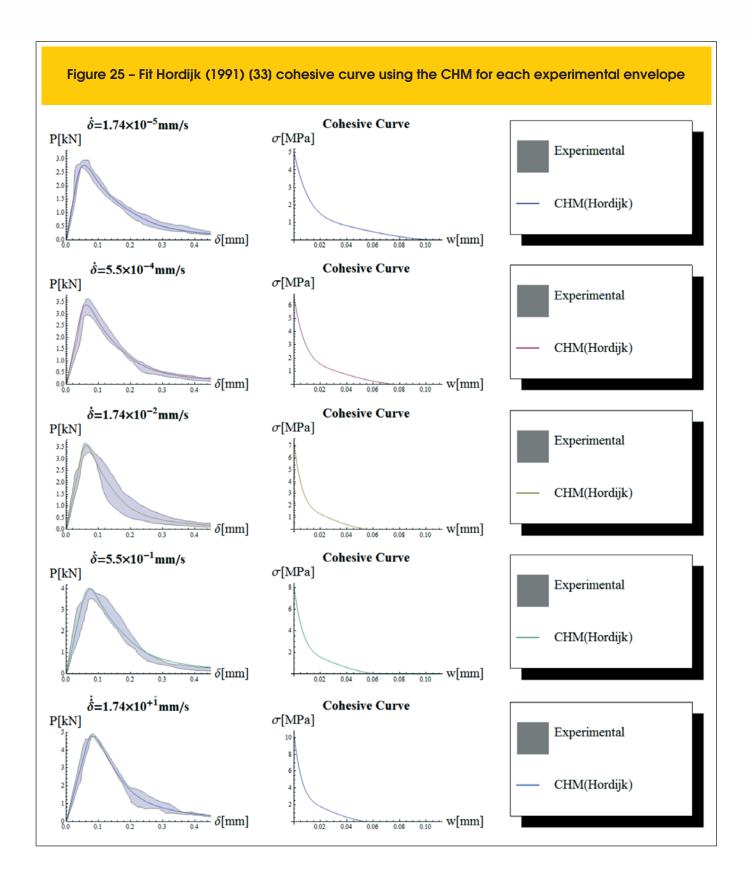
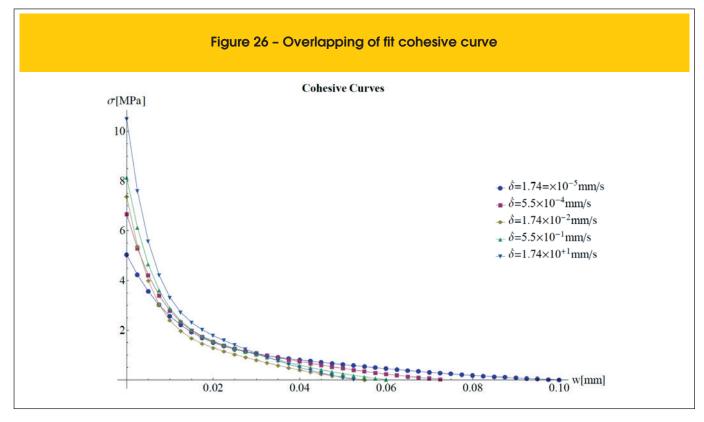


Table 10 – Adjusting (33) cohesive curves using CHM					
Loading rate (mm/s)	f _{tc} (MPa)	G _F (J/m²)			
1.74×10 ⁻⁵	5.03	98.0			
5.5×10 ⁻⁵	6.67	97.1			
1.74×10 ⁻⁵	7.37	79.0			
5.5×10 ⁻⁵	8.14	96.3			
1.74×10 ⁻⁵	10.5	109.0			





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